



cea

leti

Leti Photonics Workshop

Photonics applications to boost
the microelectronics industry



Frédéric Jung

Consul General of France
in San Francisco

Welcome remarks



Sebastien Dauvé

CEO, CEA-Leti

From Lab to Fab



Bertrand Szelag

Integrated Photonics Program Manager, CEA-Leti

*Silicon Photonics: Heightening AI
and Quantum Communications*



Vincent Destefanis

Optical Sensors Partnership Manager, CEA-Leti

*Towards Ultra-miniature Photonic Sensors:
from Niche to Mainstream*



Pierre Castelein

Image Sensors Partnership Manager, CEA-Leti

*Advances in FMCW-based Scanless
3D Imaging Systems for Consumer Applications*



Michael Pelissier

Multifunctional Display Project Leader, CEA-Leti

On the Use of MicroLED for Multifunctional Display



Michael Tchagaspanian

EVP Strategic Partnerships, CEA-Leti

*A Partnership with CEA-Leti:
How Does it Work?*

07:00 p.m. – 09:00 p.m.

Networking reception



Frédéric Jung

Consul General of France in San Francisco

Welcome remarks





Sebastien Dauvé

CEO, CEA-Leti

From Lab to Fab





leti

Top 100
Global
Innovator
2023



SILICON VALLEY AT THE CENTER OF THE FRENCH ALPS



Credit: kevin.s38



#2

INDUSTRIAL
HUB

IN FRANCE

GRENOBLE-AREA'S 3 VALLEYS: A DIGITAL INDUSTRIAL ECOSYSTEM



Credit: kevin.s38

CEA-Leti

- >Founded in 1967
- >2 000 people
- >4 000 Patents in Portfolio
- >350 Industrial Partners
- >76 Startups Created
- > €400M turnover
- 85% from R&D contracts

MEMS

NanoCarac

Photonics

RF

CMOS 300

CMOS 200

>11 000 m2 cleanrooms
>700 tools

300 mm & 200 & 100 mm
Nanocharacterization Platform
24/7 operations

OPTICS & PHOTONICS

DIVISION



300+ EMPLOYEES
40 doctoral students
and post-docs



**€80M ANNUAL
BUDGET**



**700+ PATENT
FAMILIES
IN PORTFOLIO**
40% licensed



**DEDICATED TOOLS
FOR MODELING AND
SIMULATION**

**PHOTONICS
CHARACTERIZATION
FACILITIES**

**III-V & II-VI
MATERIALS
ON VERSATILE
SUBSTRATES**

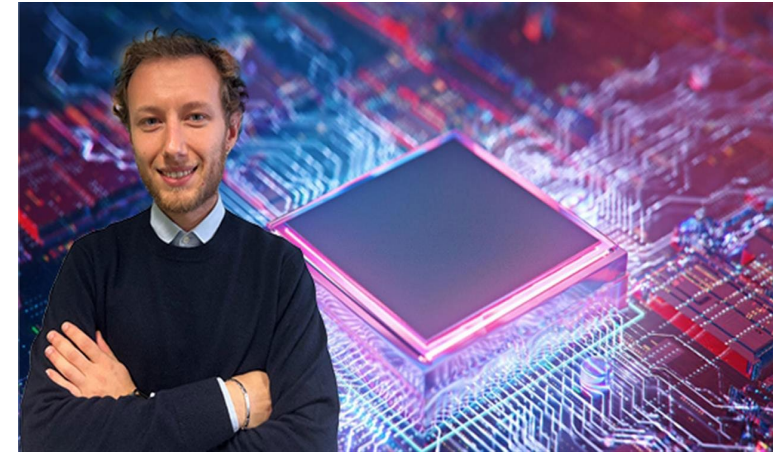
A Few Examples of Recent Achievements



Jean-Michel Hartmann received the Electronics and Photonics Division award at the 243rd electrochemical society conference, Boston



CEA-Leti Reports New Integration & Packaging Gains for Next-Generation LiDAR Steering on Autonomous Vehicles at ECTC



Best Poster @EPCOS on amorphous chalcogenide materials for highly nonlinear on-chip components



Radiofrequency & silicon photonics for high-performance, low-power, secure data transmission



The Epicool project is investigating the use of optics to cool epileptogenic areas in the brains of epilepsy patients resistant to other treatments



CEA-Leti's recent advances on key AR building blocks, e.g. retinal projection and holography

CEA-Leti's Technological Semiconductor Platform

200 mm and less 300 mm wafer



GAA, FD-SOI, Beyond CMOS



Embedded memories



RF (active and passive devices)



Si PHOTONIC



μ LED DISPLAY



IMAGERS



MEMS



POWER (Si, GaN, SiC)



3D



SUBSTRATES



II-VI and III-V

Merging electronics, photonics and software

MAGNETIC RESONANCE



Liquid and solid state NMR,
DNP

SCANNING PROBE MICROSCOPY



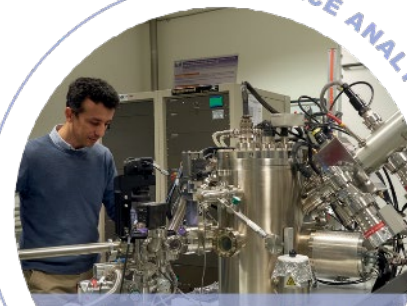
AFM, SSRM, SCM, KFM,
Nano-DMA

ION BEAM ANALYSIS



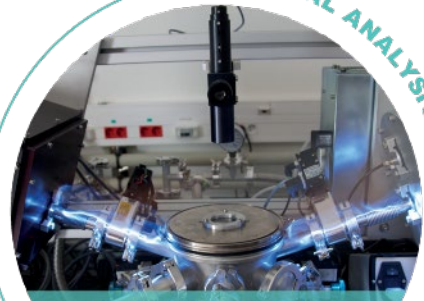
SIMS, TOF-SIMS, RBS,
Atomic Probe Tomography

SURFACE ANALYSIS



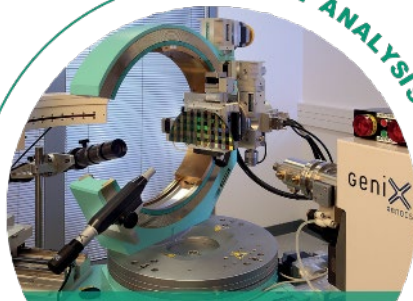
XPS, HAXPES, XPEEM, Auger
nanoprobe, synchrotron

OPTICAL ANALYSIS



Ellipsometry, FTIR, Raman,
CL & PL, in situ, Porosimetry,
Spectrophotometry

X-RAY ANALYSIS



(HR)XRD, XRR, XRF, SAXS, WAXS,
operando, tomography,
synchrotron

SAMPLE PREPARATION



FIB (Ga, Xenon), polishing,
cleaving, cutting tools,
chemistry...

ELECTRON MICROSCOPY



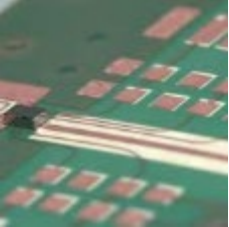
SEM, EBSD, TEM, HR-(S)TEM, EDX,
EELS, in situ, P-NBED, 3D,
Holography

› **Wide range of fields**



Advanced Digital Circuit

Chiplet approach, In memory computing, ANOC, ONOC, AI ...



RF Integrated Circuit Design

5G-6G, mW, Short Range, UWB, Beam Forming ...



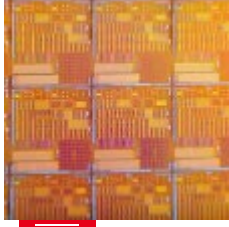
Si Photonics IC

Drivers, Analog Read Out, Data Processing



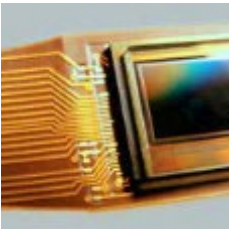
Image Sensor Circuit

Low Noise Read Out, ADC, DAC, Embedded AI



Memory Circuits

In Memory computing, Drivers...



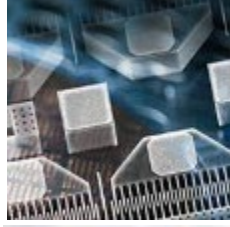
Micro Display Drivers Circuit

Analog/Digital Drivers, Signal processing, Mux



Power Management IC

LDO, Buck Boost, Charge Pump, Power drivers ...

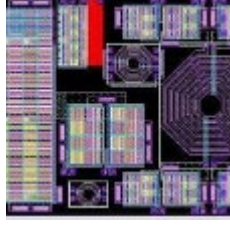


Analog Sensor Circuit

Low Noise Read Out, ADC, DAC, Embedded AI



Cybersecurity & Certification



Layout and Masks

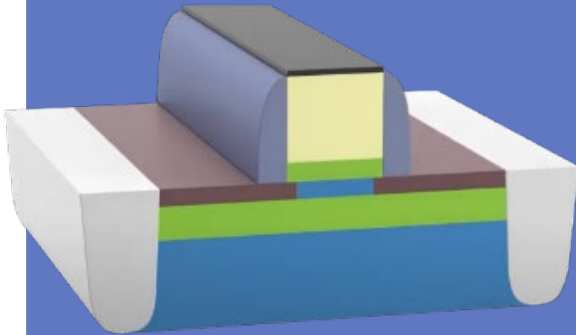
OUR STRATEGY FOR THE FUTURE

Contributing to a sustainable world



Proposing more frugal technologies and processes and training eco-responsible researchers

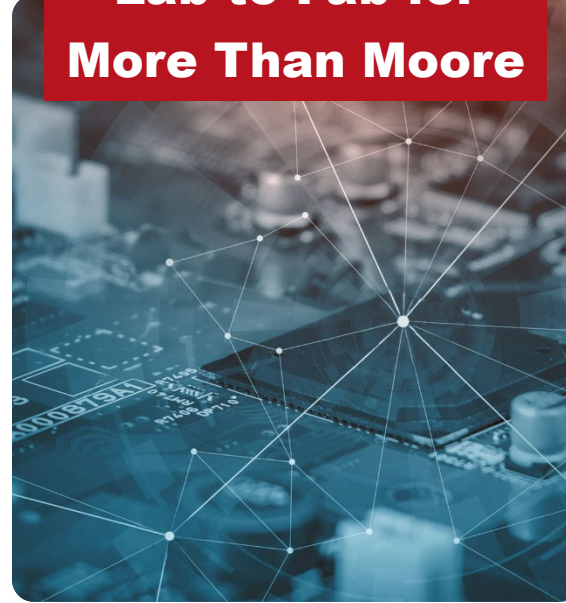
FD-SOI Technology and its applications



Pushing the limits of FD-SOI technology with 10 and 7 nm

Strengthening and extending the scope of applications

Lab to Fab for More Than Moore



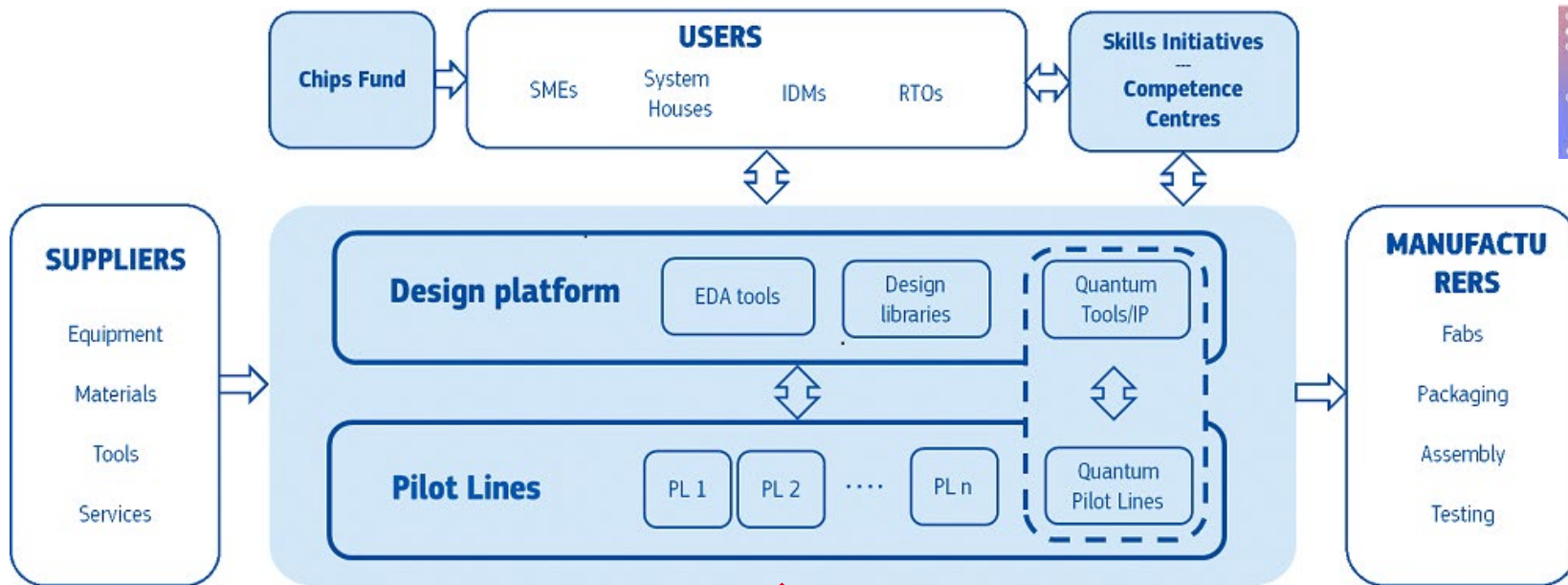
Remaining a leader in innovation in the field of more than moore through win win collaborations and world class facilities

Taking risks to create breakthroughs



Many smart bets based on world class collaborations : quantum computing, edge IA, In Memory Computing, advanced technology for healthcare...

CEA LETI IS ONE OF THE PILLARS OF THE EUROPEAN CHIPS ACT



Pilot line

Pilot line on advanced sub 2nm leading-edge system on chip technology

Pilot line on advanced Fully Depleted Silicon On Insulator technologies targeting 7nm

Pilot line on advanced Packaging and Heterogenous Integration

Pilot line on advanced semiconductor devices based on Wide Bandgap materials

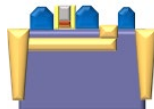
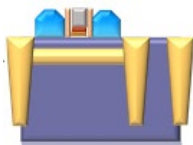
FD-SOI Pilot Line for Applications with non-volatile embedded Memories, RF & 3D integration, to ensure European Sovereignty (FAMES)

FD-SOI industrial offer

28 nm FD-SOI

22 nm FD-SOI

18 nm FD-SOI



35 % FAB Dresde

Coopération CEA-Leti-GF

SAMSUNG



Manufacturing partnership GF-ST

150 patents CEA-Leti

FAMES PHASE 1

09/22 – 12/2029

FD-SOI 10 nm & 7 nm, NVM, RF, 3D

- Strain SOI wafers
- Transistors boosters
- MOL/BEOL 64 & 48 nm MP
- Embedded NVM
MRAM, FeRAM, OxRAM, FeFET
- 3D options
 - *Sequential 3D*
 - *Heterogeneous integration*
- RF Components
Switches, Filters, passive components
- Process Design Kits
Provide to all EU partners to test and evaluate the technologies
- Openness of the FAMES Pilot Line to all EU stakeholders

Specific development for key markets

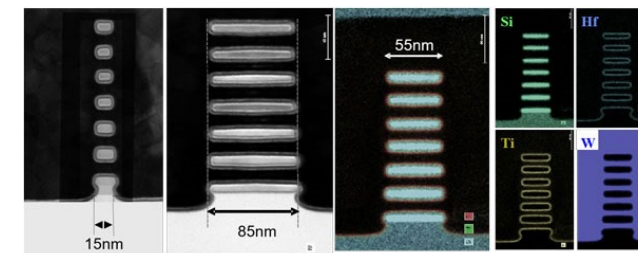
- Computing
 - *Microcontrollers*
 - *MPU*
 - *Trusted IC*
 - *AI/ML chips*
- More-than-Moore
 - *Automotive*
 - *5G/6G chips*
 - *RF connectivity*
 - *Smart sensors*
 - *Smart displays*
 - *IoT devices*
 - *Cybersecurity*
 - *Wearables*
- Sovereignty fields
 - *Quantum chips*
 - *CryoCMOS chips*
 - *Trusted IC*
 - *New space components*

FAMES PHASE 2

2028 – 2033

Disruptive technology with 2D materials, IMC, GAA

Gate-All-Around 5-2 nm



- Power efficiency gain of 1000×
- Full FEOL 5 nm
- With non-volatile memory
- In-memory computing
- Using 2D materials

CEA-Leti building a new cutting-edge semiconductor research facility



anr[®]



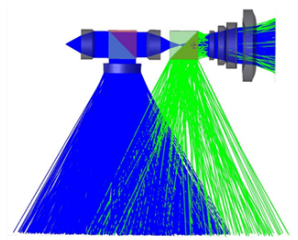
24-month project

2,000 m²
of cleanroom space

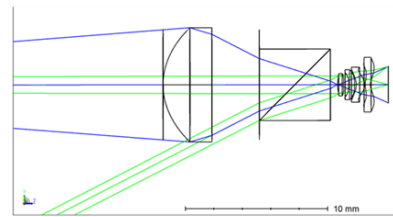
EUV compatible

**Meeting the most stringent
environmental regulations**

A few challenges addressing imaging and photonics using FD-SOI

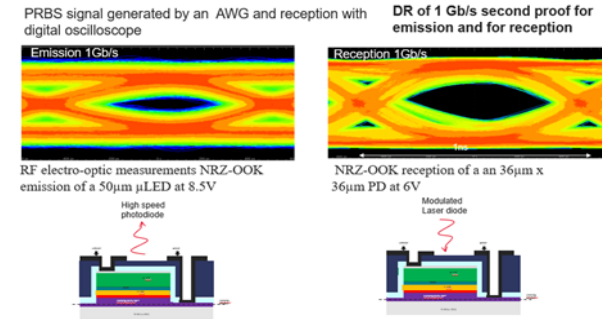


FMCW optical system definition

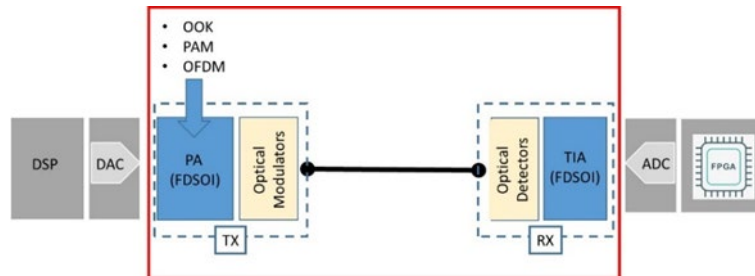


FMCW optical system simulation

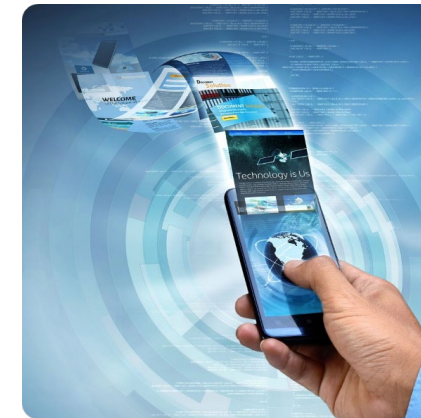
FMCW – Depth Imaging Sensor



Multi-channel parallel optical links for sub pj/bit blue light communication based on GaN μLEDs arrays targeting data density up to 20 Tb/s/mm²



Memory Disaggregated Compute
Nodes in HPC
Based on FD-SOI optical interconnect
targeting low latency



Multifunction DISPLAY based on μLed

CEA-LETI @ Photonics West

We are part of the technical program:

- **19 articles**
- **12 as first speaker**
- **4 invited talks**

Papers dealing with technologies addressing a wide range of applications:

- **Optical communication**
- **IA & machine learning & quantum devices**
- **Bio Sensing & Lidar**
- **Microdisplay & Imaging**

We are part of the exhibition:

Visit us at booth #5129
in the French Pavilion!



A. Dussaigne



B. Charbonnier



S. Pissot



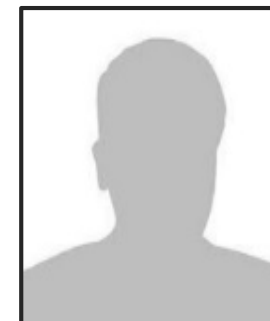
Q. Wilmart



J. Hue



L. Laplatine



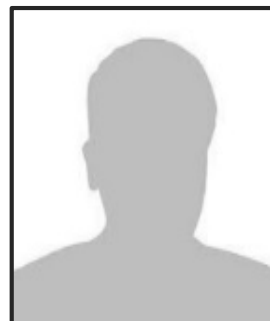
A. Cibié



B. Ben Bakir



V. Brisson



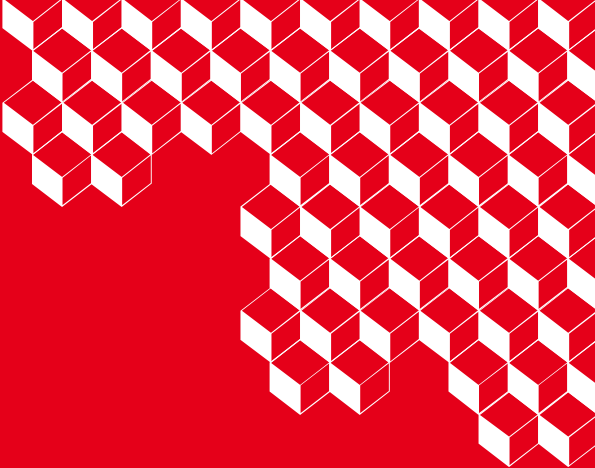
S. Litschgi



Bertrand Szelag
Integrated Photonics
Program Manager, CEA-Leti

*Silicon photonics: Heightening AI
and Quantum Communications*



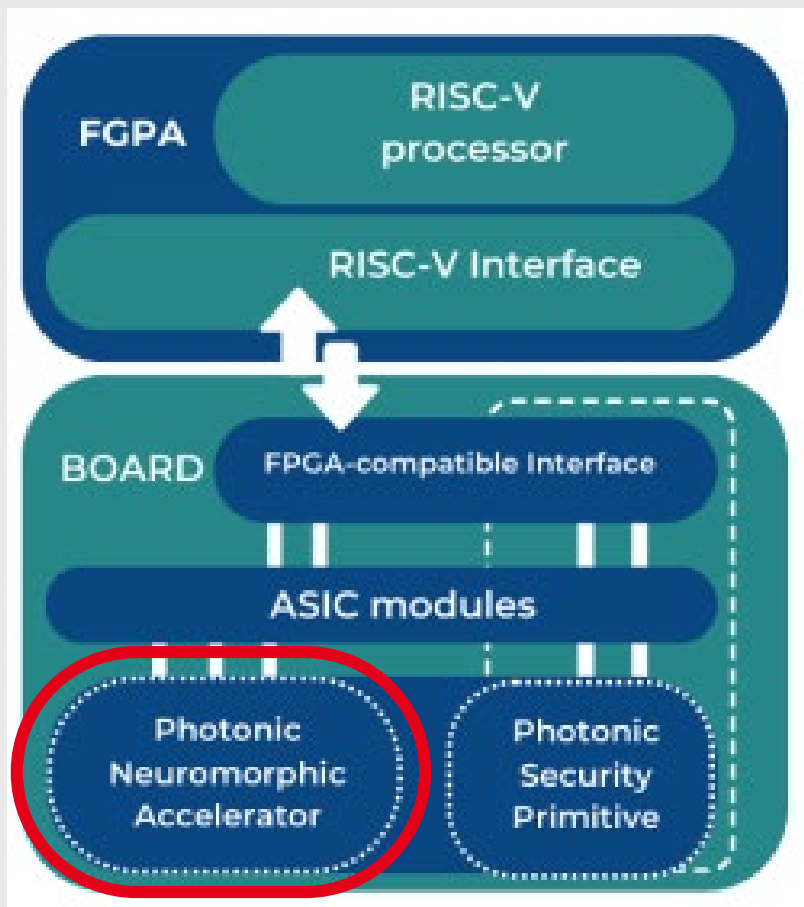


“Generative AI models with trillions of parameters are accelerating demand for this platform [silicon photonics I/O]”

*Craig Thompson,
VP Business Development,
Networking Business Unit at NVIDIA*

Source: Business Wire 2023 article

Next-Generation Energy-efficient Accelerator



Computing platform

Photonic Neuromorphic Accelerator

- › Low latency: < 100 ps
- › Low energy per MAC: < 1 pJ
- › High compute density: > 100 TMAC/s/mm²

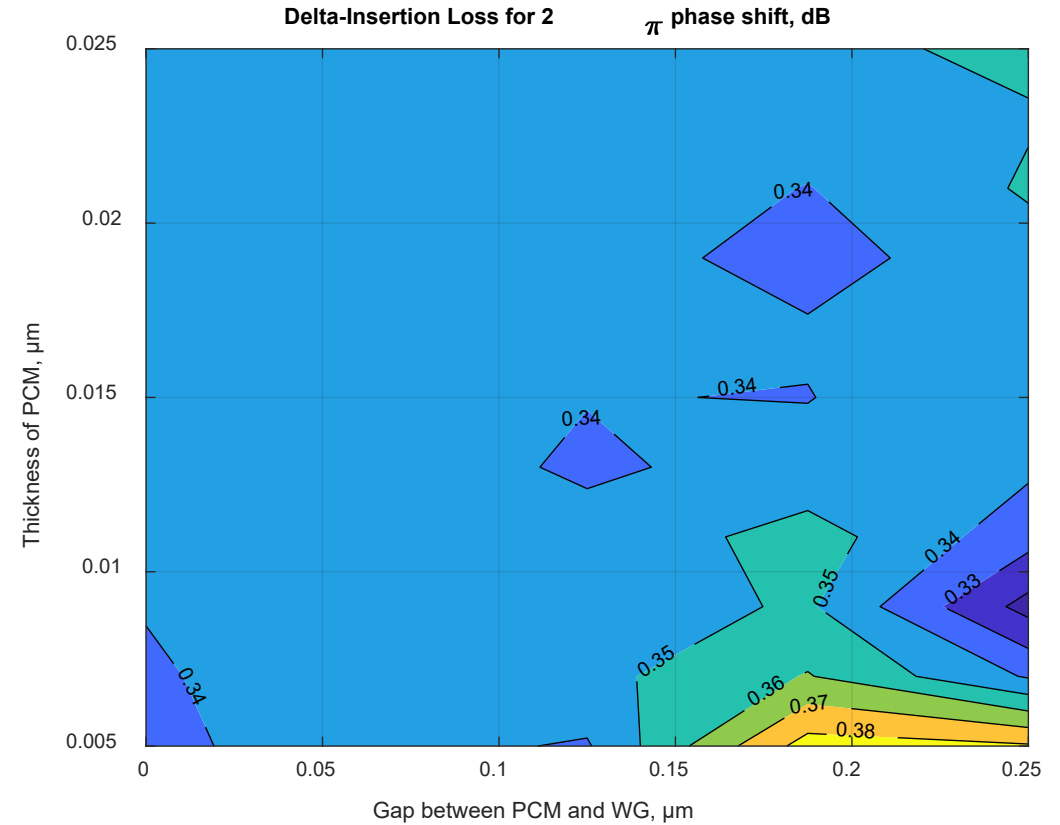
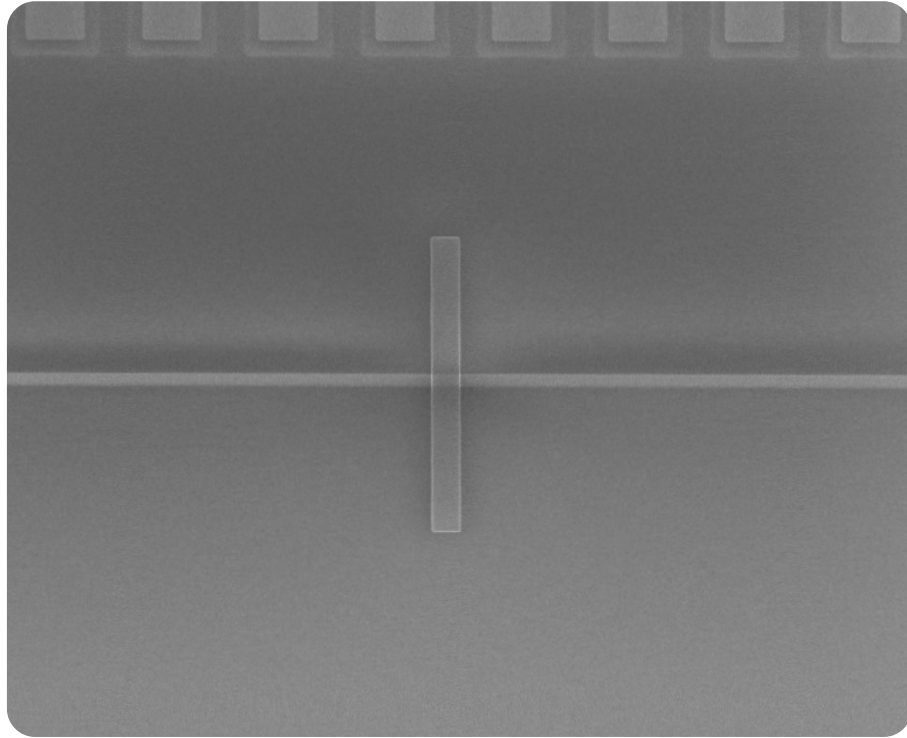
Photonic Neuromorphic Accelerator





Non-volatile Phase Shifters

Based on Phase Change Material



SPIE. PHOTONICS
WEST

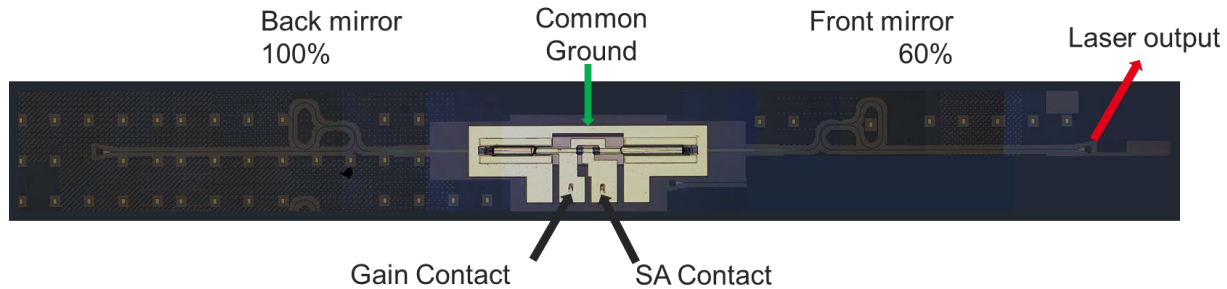
Silicon photonics technology and
devices for machine learning , B.
Charbonnier et al

Very low loss

GeSe oPCM with $< 0.35\text{dB}$ at 2π phase shift

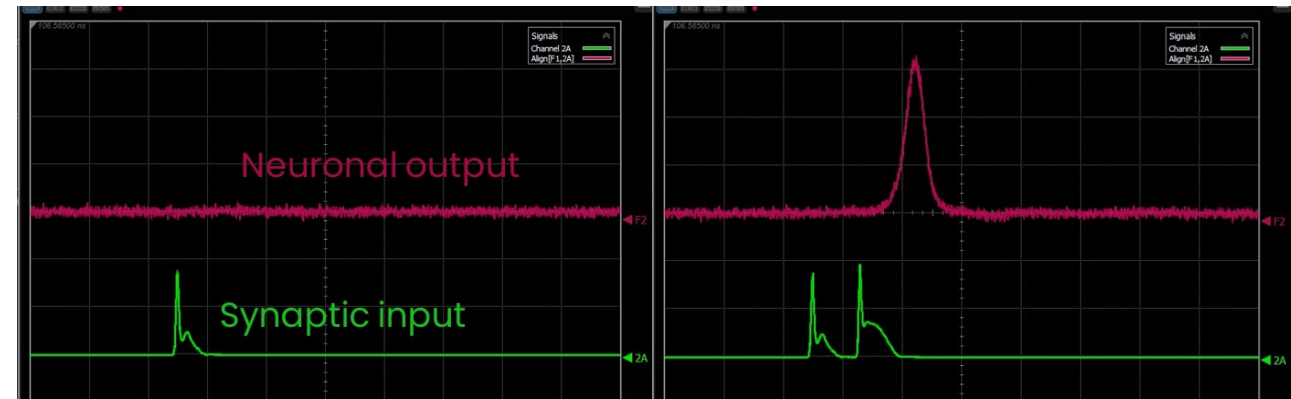
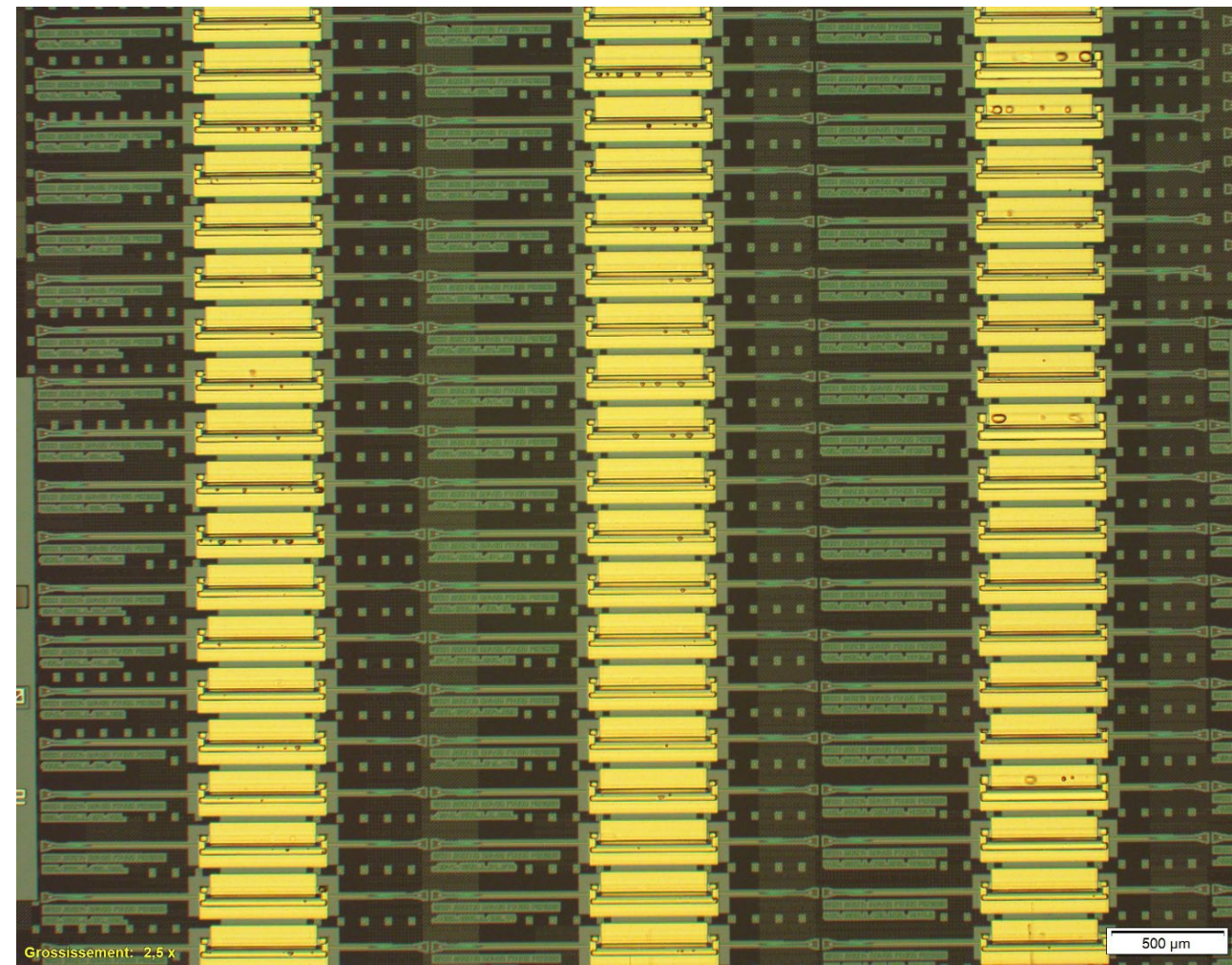
Photonic Neurons

Massively integrated pulsed lasers



Spiking laser

- › *Spikes <10 picosecond*
- › *Neuronal behavior demonstrated!*
- › *Synaptic integration demonstrated!*





“We must remain vigilant about potential misuse of scaled quantum computers which could threaten cryptographic algorithms and secure communications.”

MICROSOFT website



Quantum Cryptography

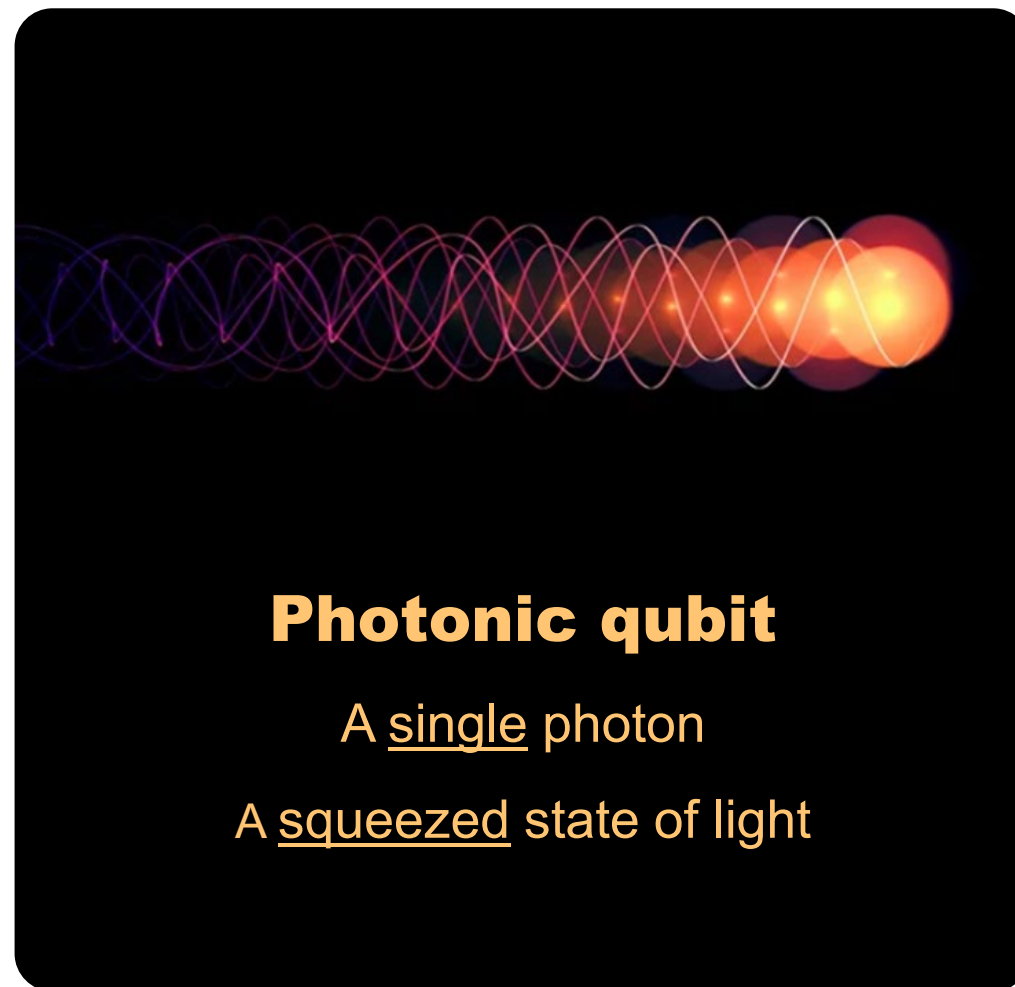
For intrinsic absolute security

Guaranteed by the laws of quantum physics

- › Fast & no decoherence
- › Excellent carrier

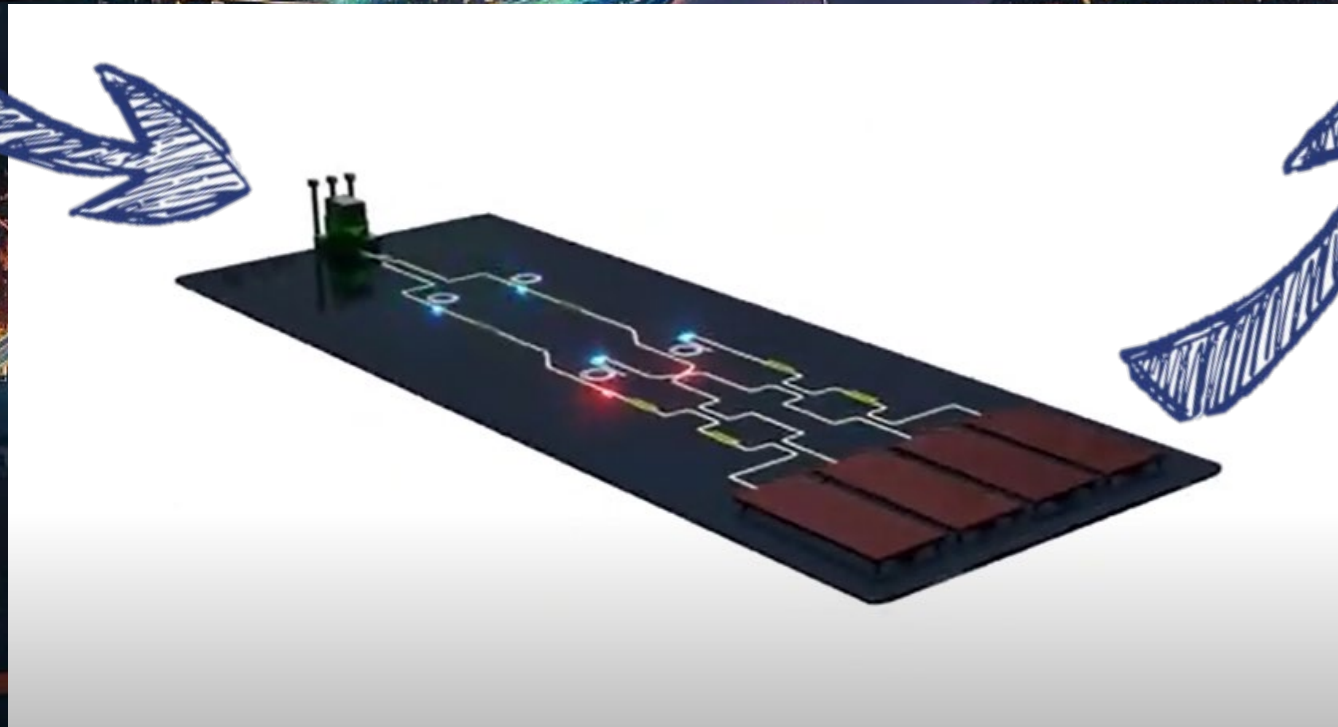
(based on quantum superposition and/or entanglement)

- › Over tens of kilometers



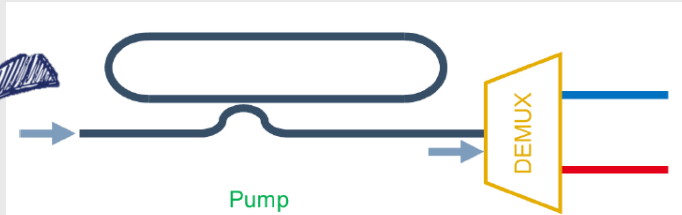
**Goal #1 Generate
entangled photon pairs
at a high rate**

**Goal #2 Detect
Photonic qubits
with high efficiency**

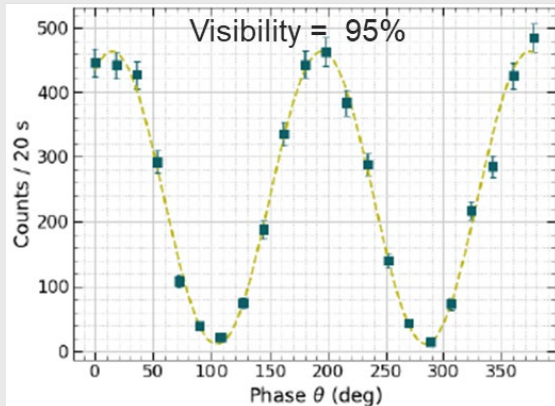


Goal #1 Generate Entangled Photon Pairs at a High Rate

Using integrated photonics



Quantum interferences



1 GHz generation rate achieved!
By frequency multiplexing

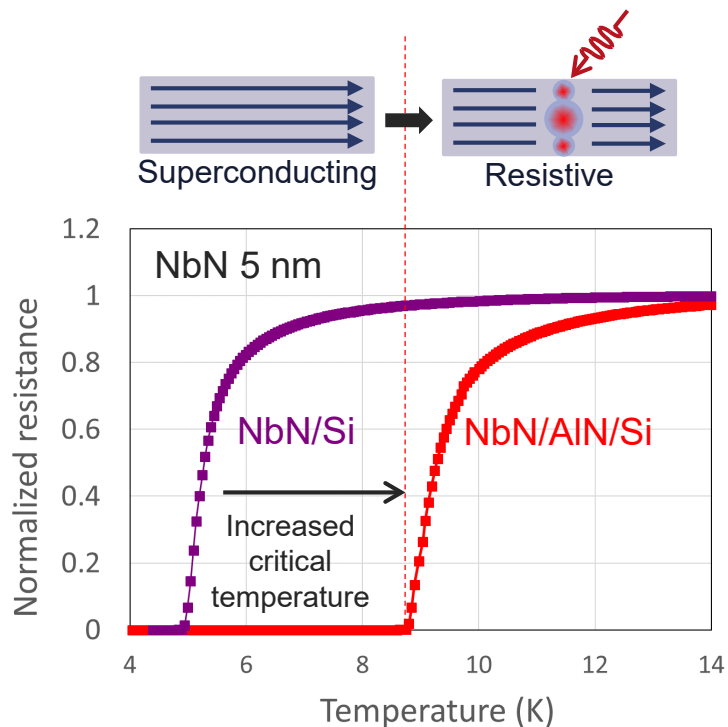
Frequency entanglement demonstrated with:

- › Visibility: 95%
- › Purity: 96.5%
- › Fidelity: 98%

Goal #2 Detect Photonic Qubits with High Efficiency

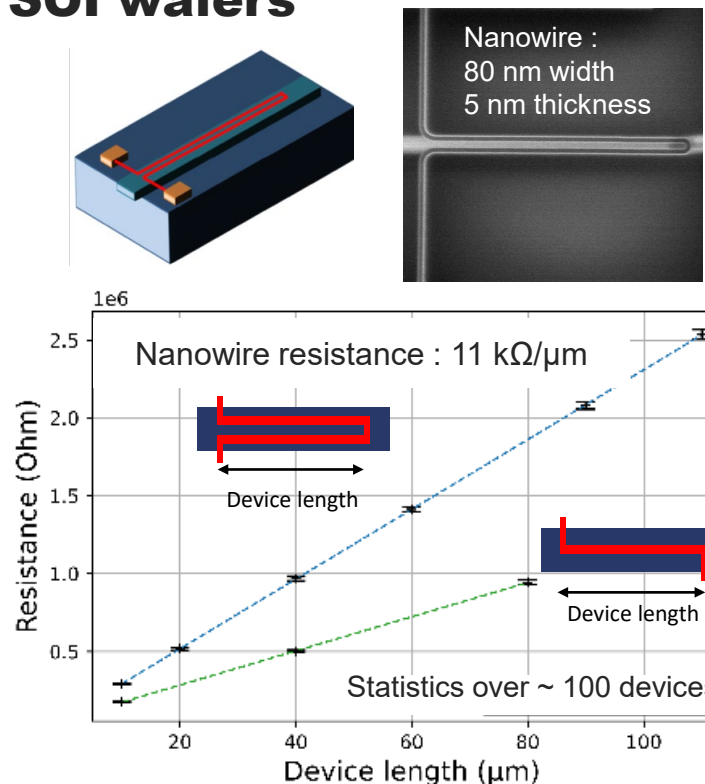
Waveguide-integrated SNSPDs for ultra-high efficiency and low dark counts

Optimized NbN with AlN buffer layer on 200 mm SOI wafers



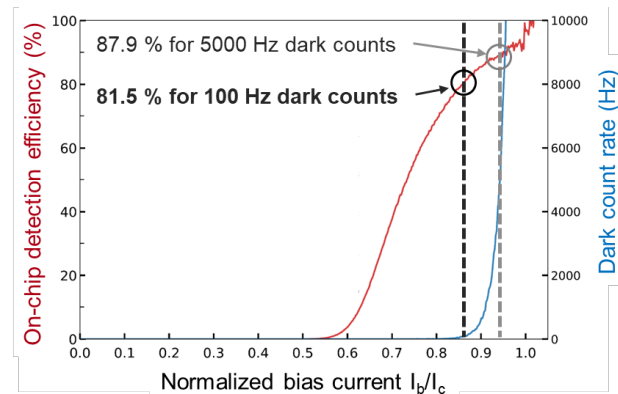
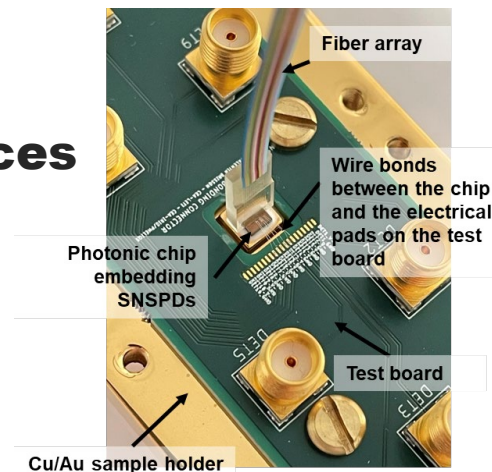
R. Rhazi, S. Olivier et al., *Superconductor Science and Technologies* 34, 045002, 2021

Excellent electrical uniformity across 200 mm SOI wafers



V. Brisson et al., *Single Photon Workshop*, 2022

Cryogenic detector performances



SPIE. PHOTONICS WEST NbN SNSPD integrated on Si, V. Brisson et al

Silicon Photonics

From Design to Prototyping

For your AI

And Quantum Projects

in



WORKSHOP

“Has Silicon Photonics finally found its killer application?”

Date, time & location:
March 27 - 5:00-7:30pm
Hard Rock Hotel San Diego

soitec



ASPENCORE

OFC 2024
More information
& registration



INDUSTRIAL
PANEL:



Google



JABIL





Vincent Destefanis
Optical Sensors Partnership
Manager, CEA-Leti

*Towards Ultra-miniature Photonic
Sensors: from Niche to Mainstream*



From the 1st Sensors to Miniature Chips...

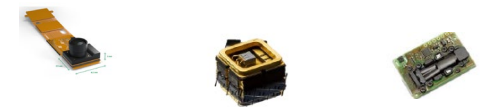
Towards Mainstream



*Canaries for Detection
of Explosive Gas in Mines
(XIXth Century)*



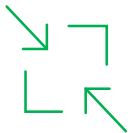
***Miniature
& Versatile
MEMS
Sensors***



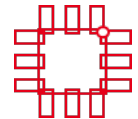
MORE SENSITIVE THAN HUMANS



ONLY FED BY BIRD SEEDS & WATER



FEATURING « NON-ARTIFICIAL INTELLIGENCE »



BULK SENSORS DEDICATED TO NICHE APPLICATIONS

Mainstream Applications

High-volume usecases targeting low manufacturing costs

CONSUMER



AUTOMOTIVE



MEDICAL

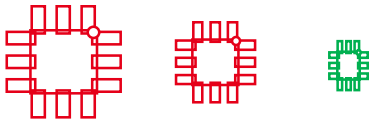


ENVIRONMENT & ENERGY



CEA-Leti Main Key Drivers

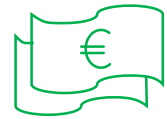
For the Development of Leading-edge Sensors



MINIATURIZATION
Small Footprint



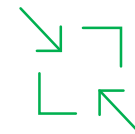
HIGH PERFORMANCE
High Selectivity & Sensitivity



LOW COST
Few € / \$

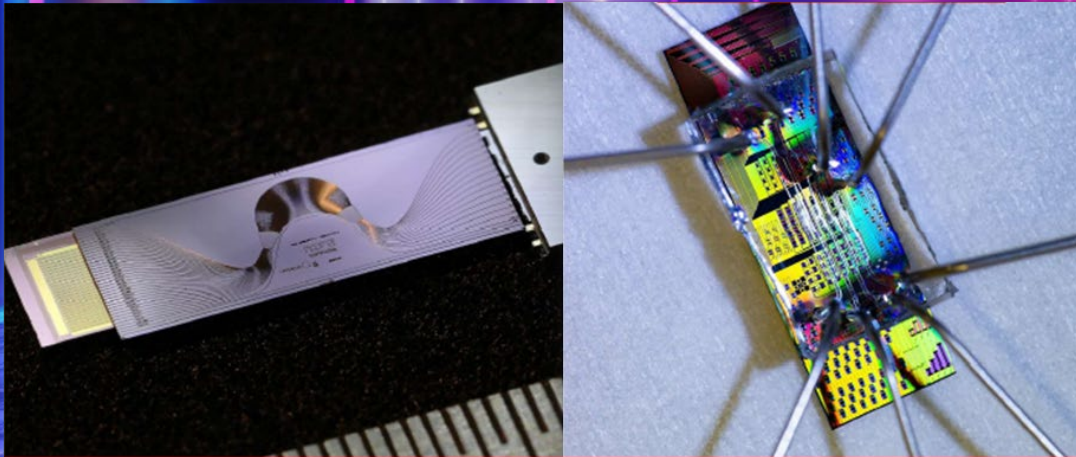


LOW POWER
Few mW



SMART
Artificial Intelligence
Multi-Sensing

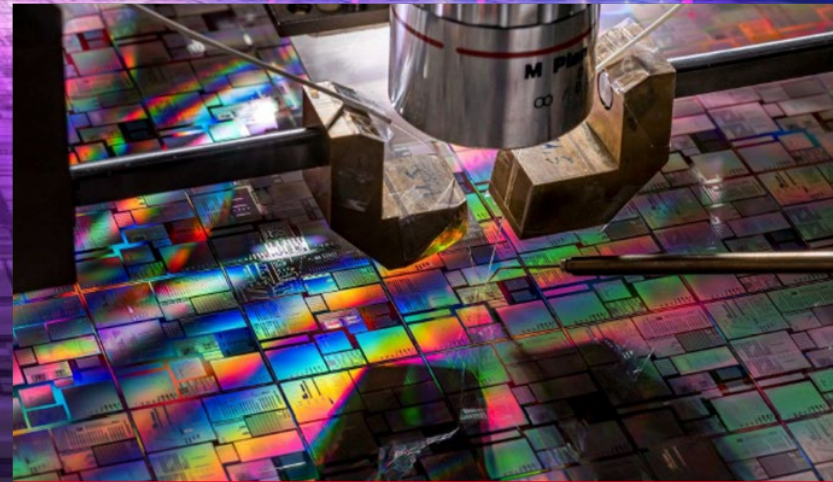
Main Technological Assets



**INNOVATIVE CORE SENSORS
& SENSOR ARCHITECTURES**



**LEADING-EDGE MEMS
& CMOS MANUFACTURING**



**PHOTONIC INTEGRATED
CIRCUIT PLATFORMS**



CEA-Leti Optical Sensing Technologies

For sensing of chemicals and particles of matter

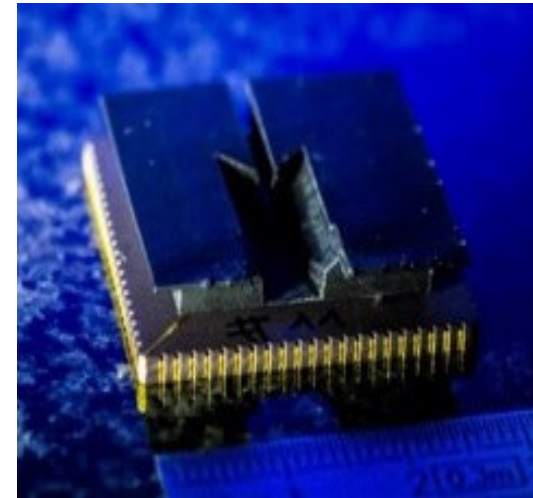
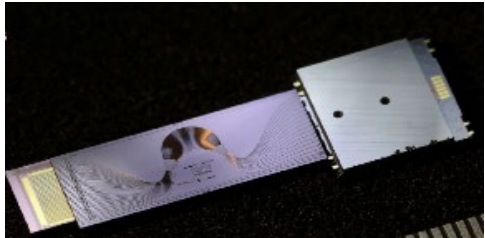
QUANTUM CASCADE
LASER
PHOTOACOUSTIC

NON- DISPERSIVE
INFRARED

MACH ZEHNDER
INTERFEROMETRY

SCATTERING-IMAGING

INFRARED
IMAGING



Sensing of chemicals into gas or liquids

Particles of matter sensing

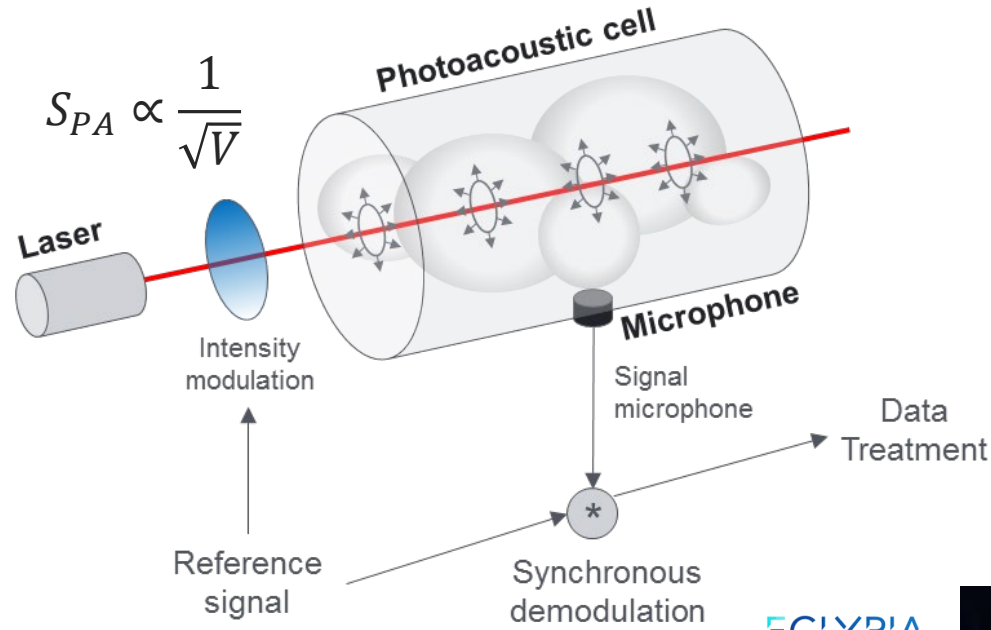
*Medical
Diagnosis*

High Chemical Specificity from Infrared Operation!



Highly Selective & Sensitive Technique

Quantum Cascade Photoacoustic Laser



Fully-integrated
miniature sensor



Wearable Device
for Continuous Glycemia Monitoring

- > **Scale-down compatible** $< 1 \text{ cm}^3$
- > Limit of Detection in the **10 ppm – 10 ppb** range
- > **Selective** Detection of Chemicals
- > **Multi-Sensing** Capable

Ultra-small sensor
High Selectivity & Sensitivity
**For Consumer, Medical
& Industrial**

J.G. Coutard et al.,
Photonics West 2024, 27th Jan.

Tackling Volume & Cost Limitations of QCL

Quantum Cascade Laser on Si

Commercially-Available
QCL

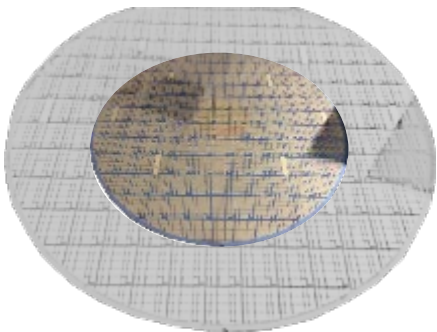


III-V manufacturing
Limited volumes
& Low yields

Limitation
to niche markets

~ €1,500 /chip

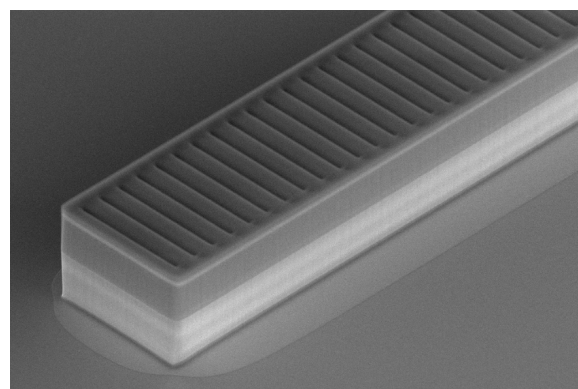
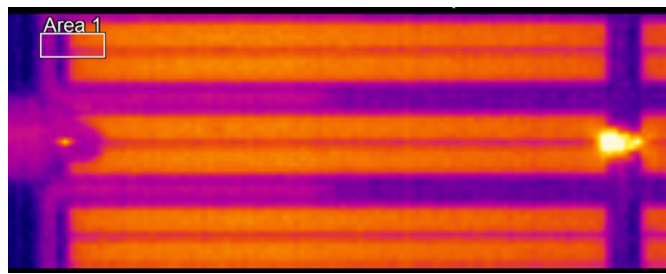
Current LETI solution



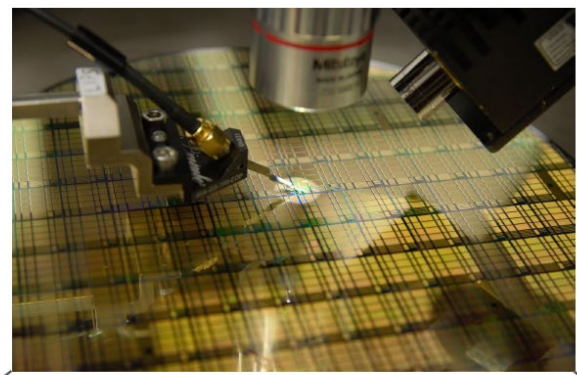
4" III-V wafer bonding on 200
mm Si wafer (up to 5)

10 000 chips/wafer

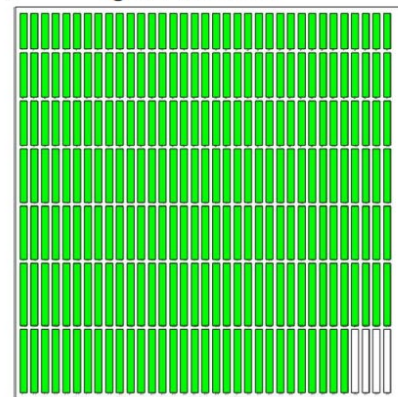
~ €1 – 5/chip*



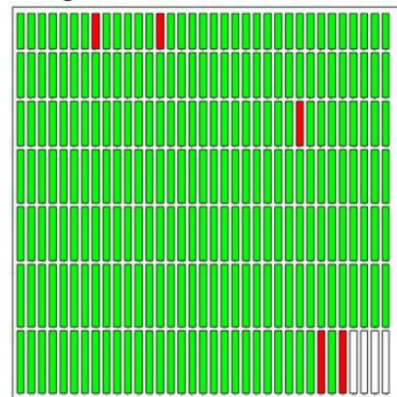
On Wafer Characterization



QCL tested



QCL functional

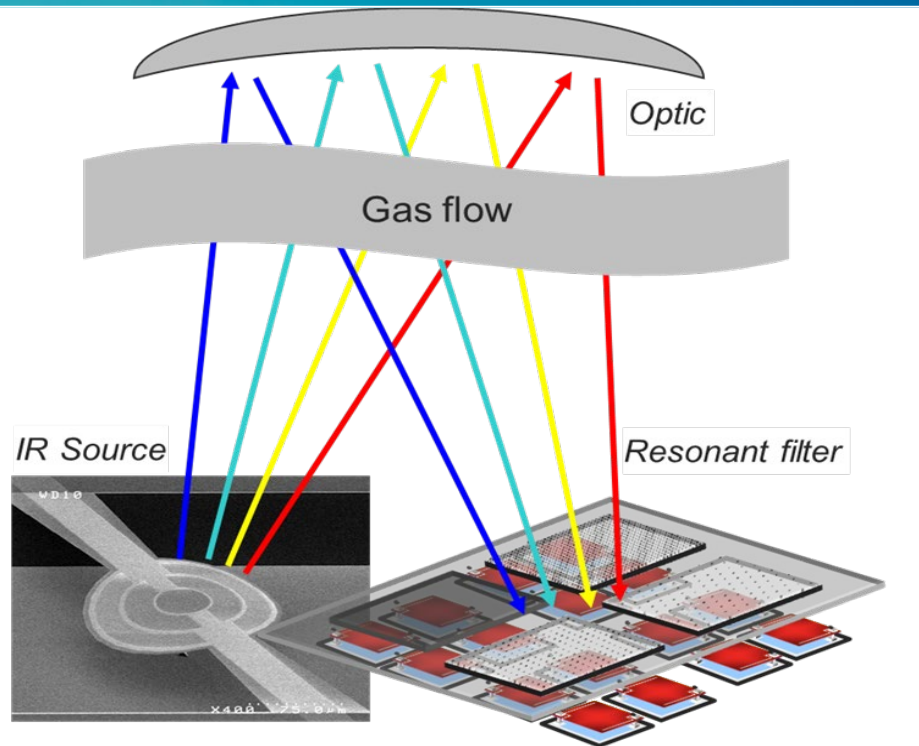


Manufacturing yields > 90%

Ready for Technological Transfer to Industry !

The Best Cost / Performance Trade-off

Non-dispersive Infrared Sensing Technology



- > Ultra-low power: about 2 mW
- > Small sensor footprint: 2 cm²
- > Limit of Detection $\approx$ 100 ppm



***Towards 1 ppm sensors
for industrial & environmental applications***

Massively Parallel Biosensing

Mach Zehnder inteferometry

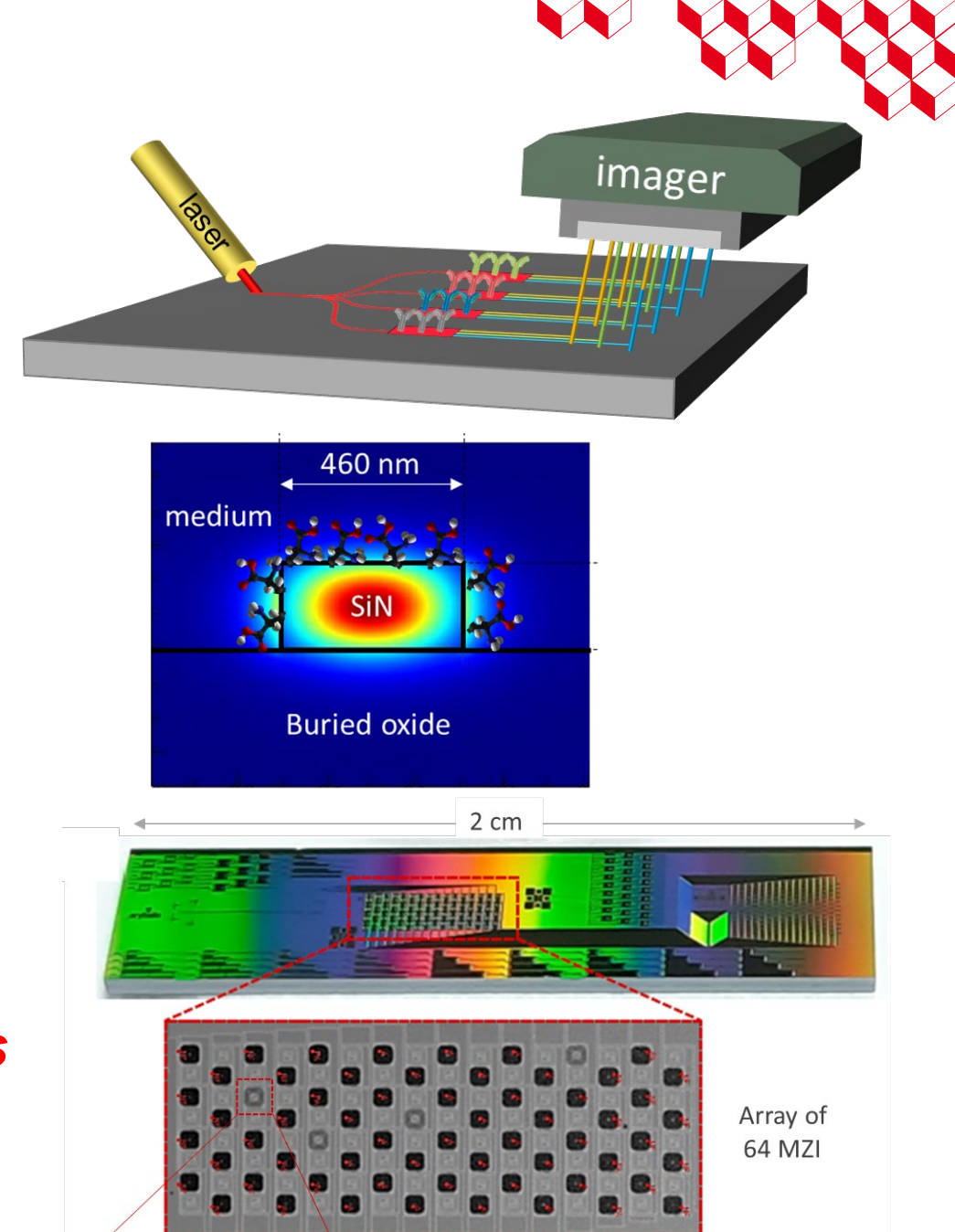
- › **Highly selective** from bio-functionalization
- › **Fast, automated sensing**: in the min range
- › **High sensitivity**: in the ng/mL to $\mu\text{g/mL}$ range
- › **Combination of photonics & microfluidics**

Massively Parallel Sensing

Fast, Low Cost & Miniature Technology

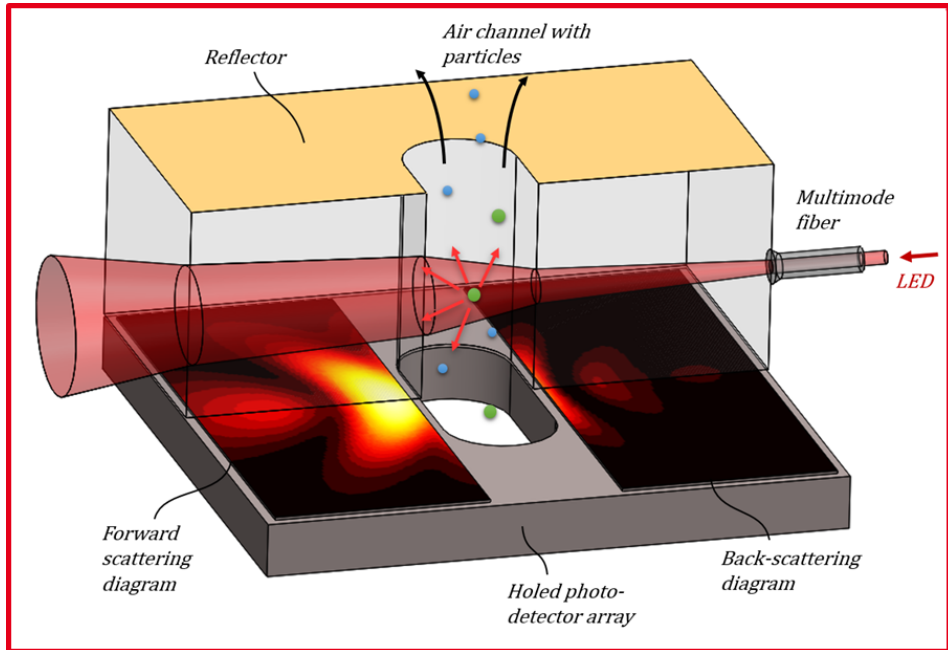
For Digital olfactive & Biosensing Applications

L. Laplatine et al., Photonics West 2024, Paper 12835-41

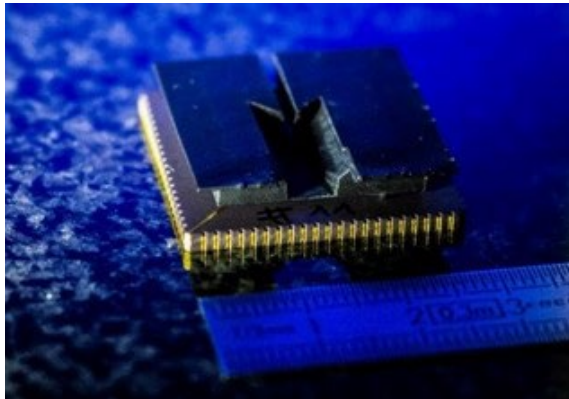


Smart Sensing of Particles of Matter

From scattering of light



- › **Count, Identify & Classify** particles of matter
- › **Machine Learning**
- › **High resolution** : $1\mu\text{g}/\text{m}^3$
- › **Detection of particle diameter below $1\mu\text{m}$**

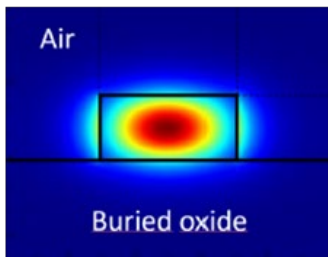


Smart Sensing of Particles of Matter
Innovative Sensor Design
For Safety & Environmental Applications

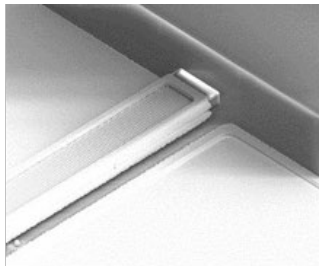
What's next?

Ready to explore disruptive photonic solutions!

Technological photonics building blocks



Modeling



III-V Lasers on Silicon



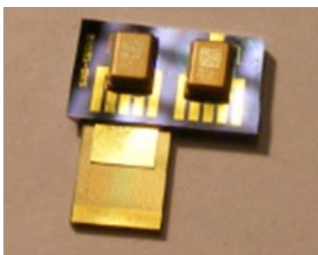
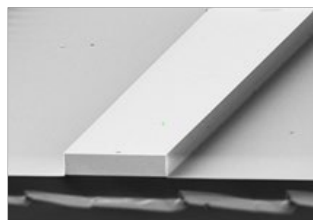
GeSn Source/Det.



AI / Machine Learning



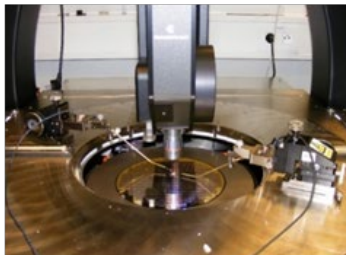
SiN & Ge/SiGe Photonic Integrated Circuits



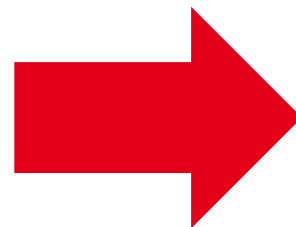
*Photoacoustic
Detector*



*Bolometer
Detector*



*Characterization
Methods*



**Miniature, Affordable
and High-Performance
Photonic Sensors**

Targeting Mainstream Applications



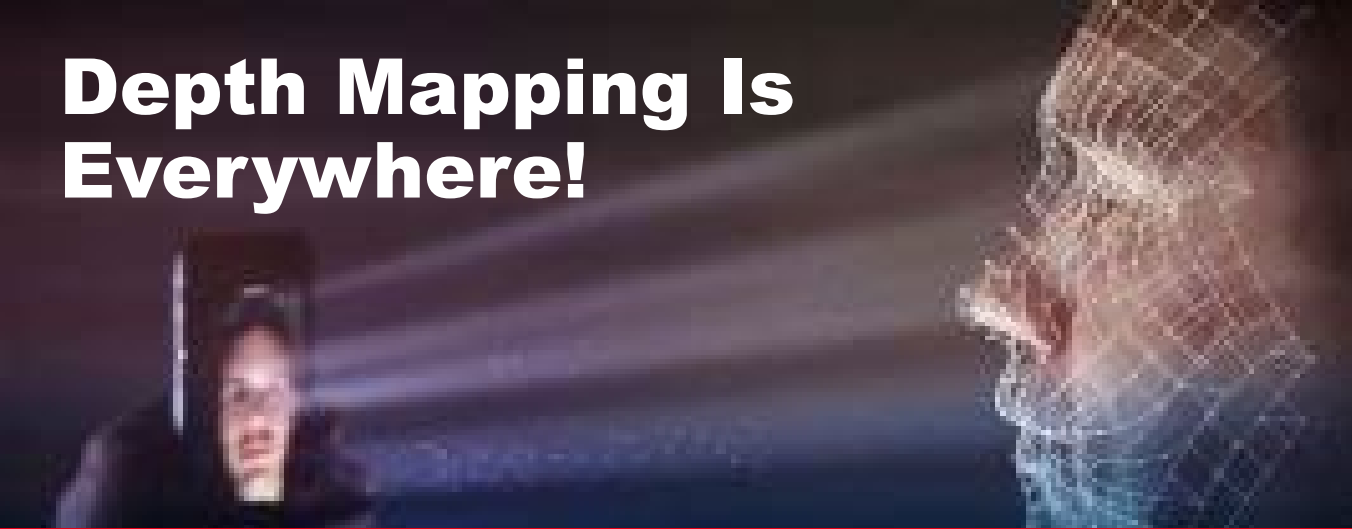


Pierre Castelein
Image Sensors Partnership
Manager, CEA-Leti

*Advances in FMCW-based Scanless
3D Imaging Systems for Consumer
Applications*



Depth Mapping Is Everywhere!



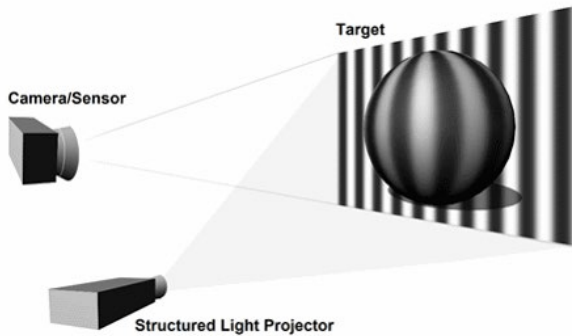
“Global Depth Sensing Market is expected to reach US \$15B by 2033, rising at a CAGR of 8.2%.”

source: Persistence Market Research



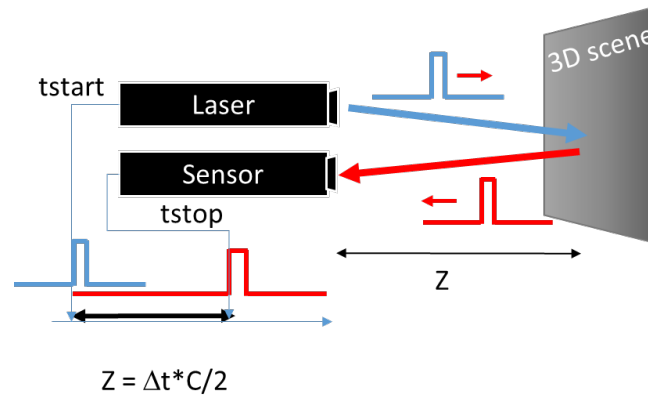
Commercial Depth Mapping Sensors

Structured light



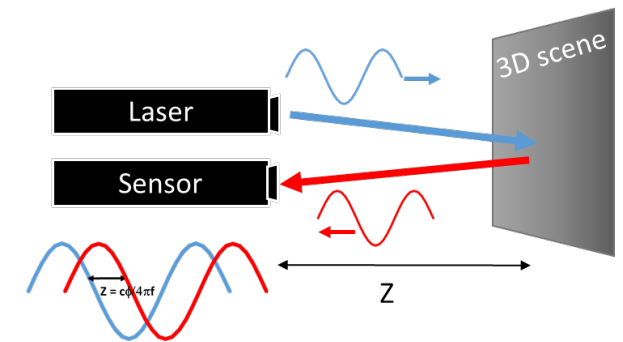
Global shutter

Direct ToF



SPAD

Indirect ToF



Lock-in pixels



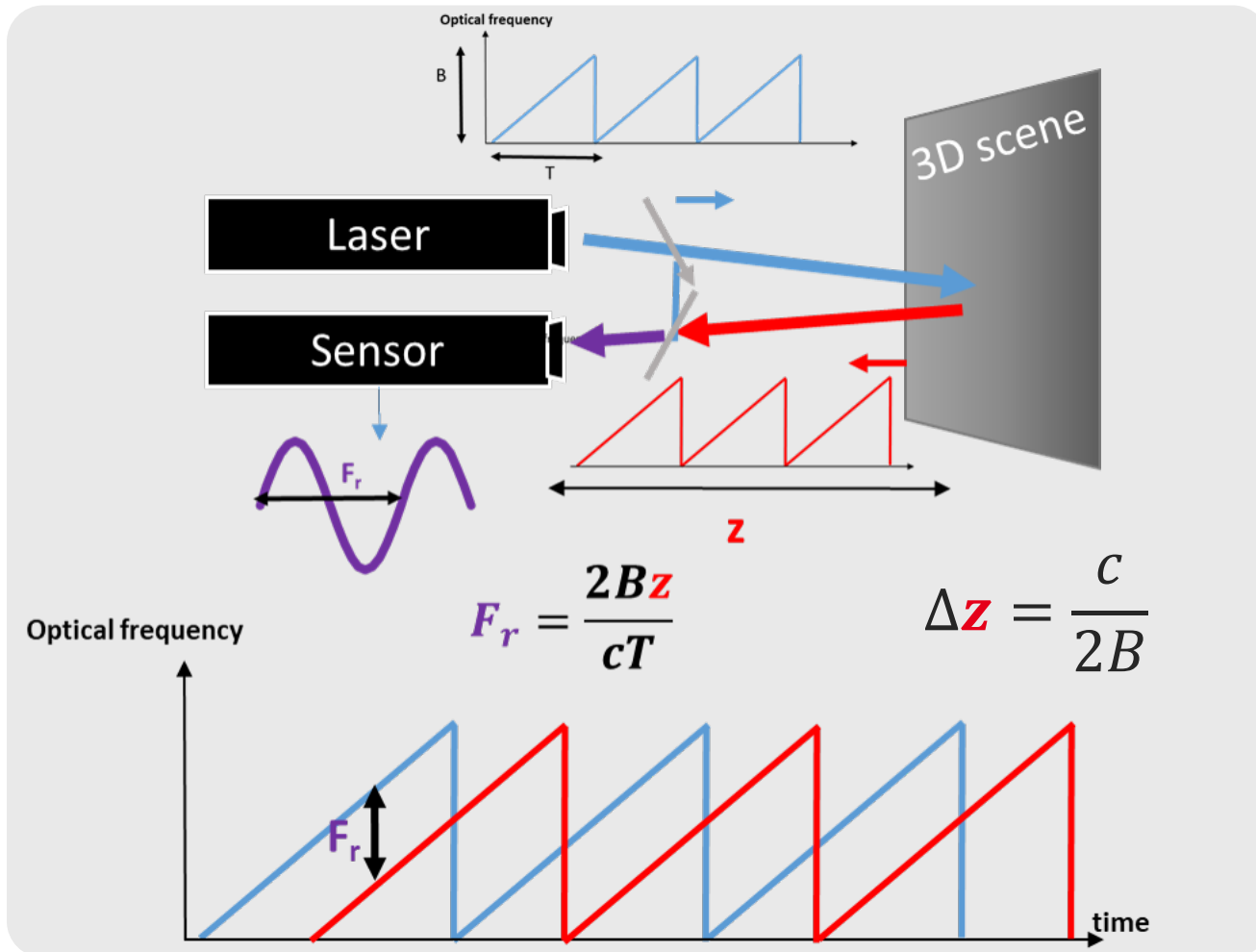
distance

spatial definition

consumption

Frequency Modulated Continuous Wave (FMCW)

A game changer for 3D imaging?



High-depth resolution

Depth and speed
measurement

Higher immunity to
background light



Complex signal processing
3D mapping at video rate

Towards Scanless 3D FMCW-based Imaging

Advanced CIS foundry nodes open the path to compact Imagers for scanless depth and speed imaging at video rate

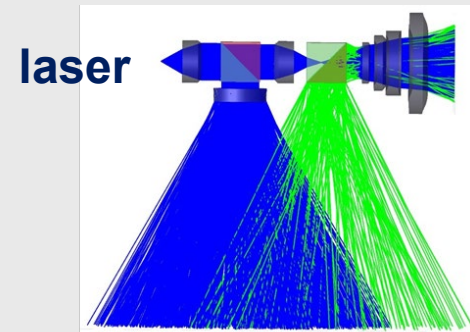
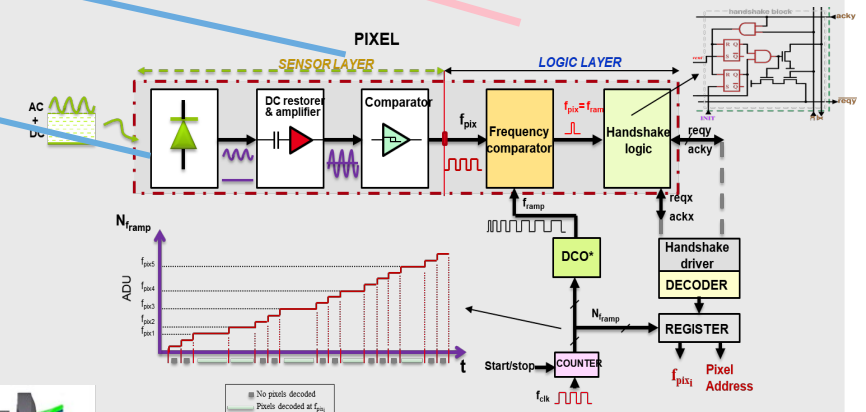
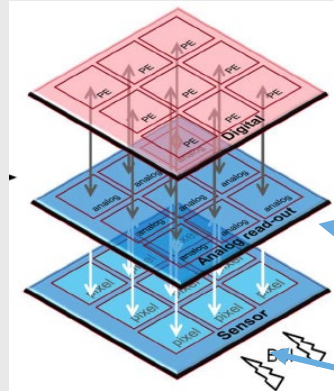
> **Targeted performances:**

- **High spatial resolution:** $\sim \text{Mpix}$, $< 5\mu\text{m}$ pitch
- **Depth resolution:** $\sim \text{cm}$ resolution at several meters and 50 Fps
- **High FoV:** $\sim 60^\circ$
- **Low power consumption:** $\sim 100\text{mW}$

> **Small footprint**

12 patents

Typical architecture of the Stacked FMCW Imager



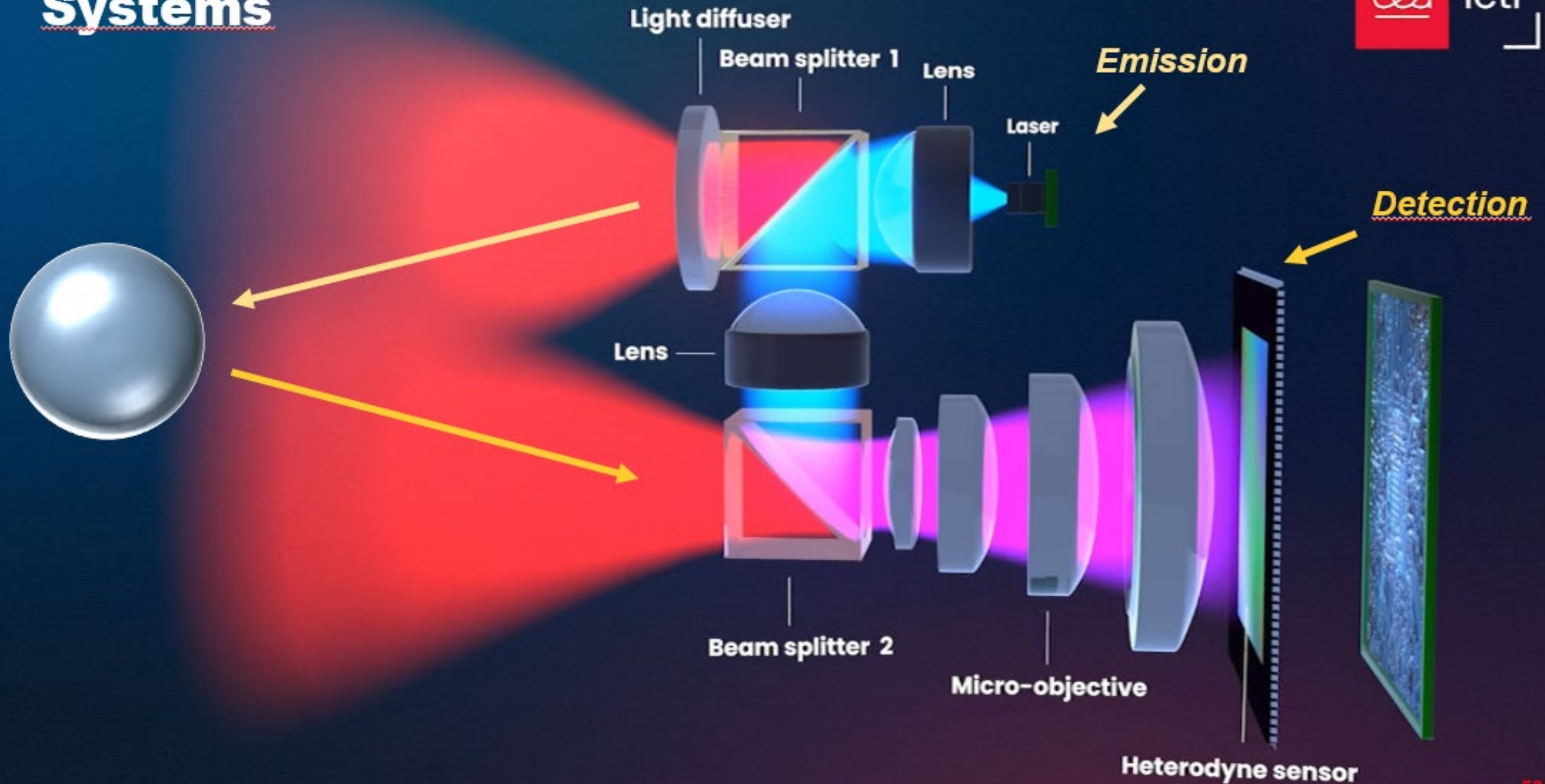
3D scene

Imager

A Daami and al, "Free space 3D FMCW imaging system: towards consumer application",
<https://doi.org/10.1117/12.2577103>

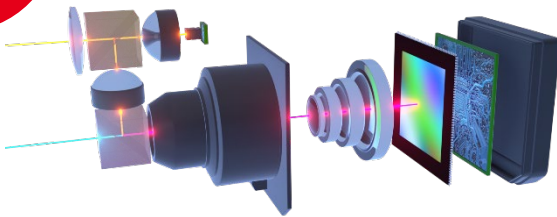
L. Frey and al, "Three dimensional FMCW scanless imaging: optical challenges and solutions", <https://doi.org/10.1117/12.2578121>

Towards Compact FMCW-based 3D Imaging Systems



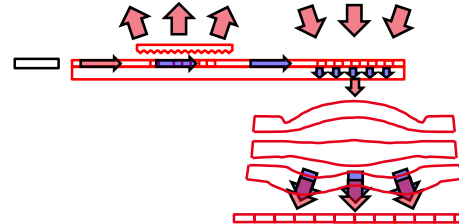
Roadmap for FMCW-based Scanless 3D Imagers at Leti

01



FIRST FMCW-BASED 3D IMAGING DEMONSTRATOR IN VISIBLE RANGE

02



2ND GENERATION WITH INTEGRATED OPTICS

For higher compactness

03

EXTENSION TO SWIR RANGE FOR LONG DISTANCES AND HIGH-END APPLICATIONS

Based on SWIR materials (typically III-V, Ge)

**CEA-Leti Preparing the Next Generation of
FMCW-based Depth/Speed Imagers**

for Consumer, AR/VR, Industrial and High-end Applications

Be part of the adventure!



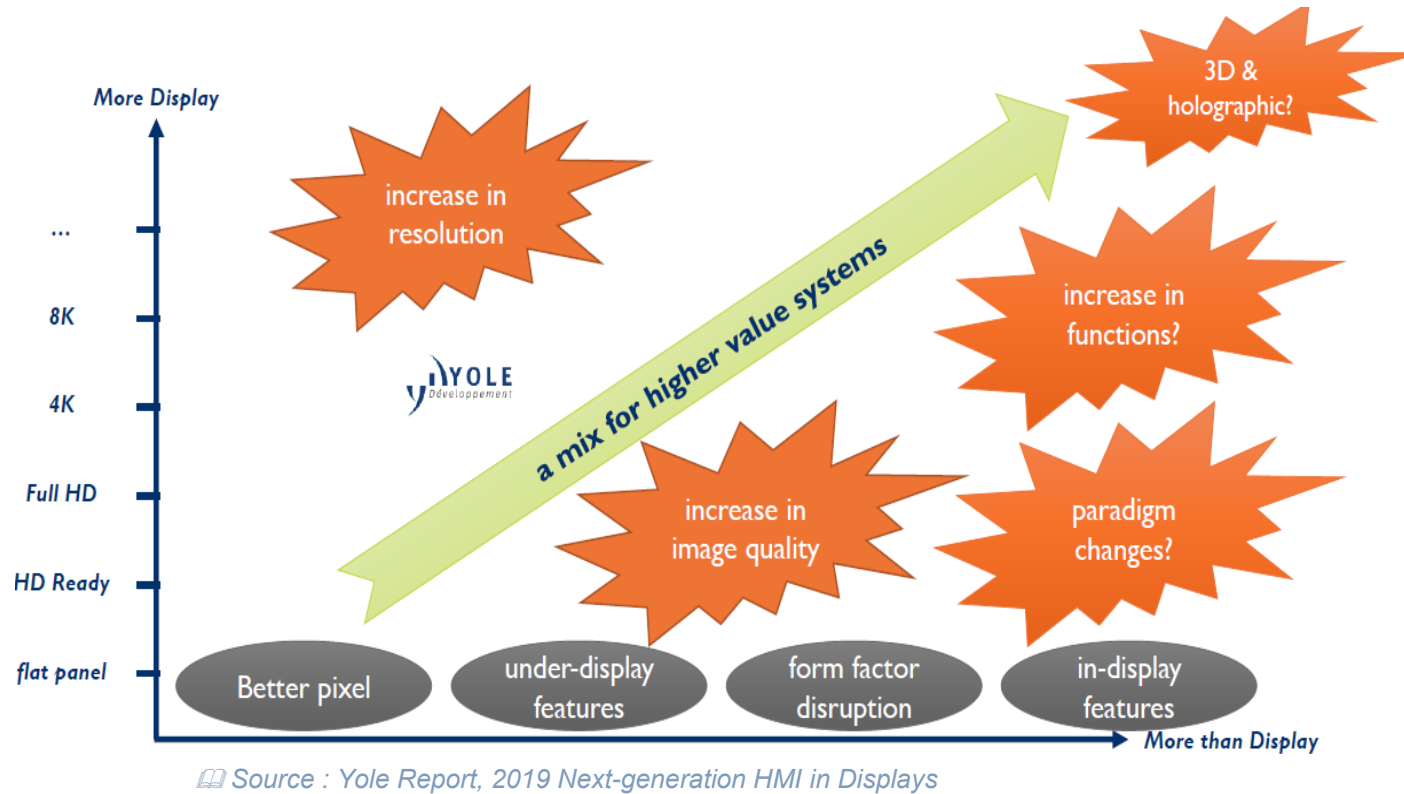


Michael Pelissier
Multifunctional Display
Project Leader, CEA-Leti

*On the Use of MicroLED
for Multifunctional Display*



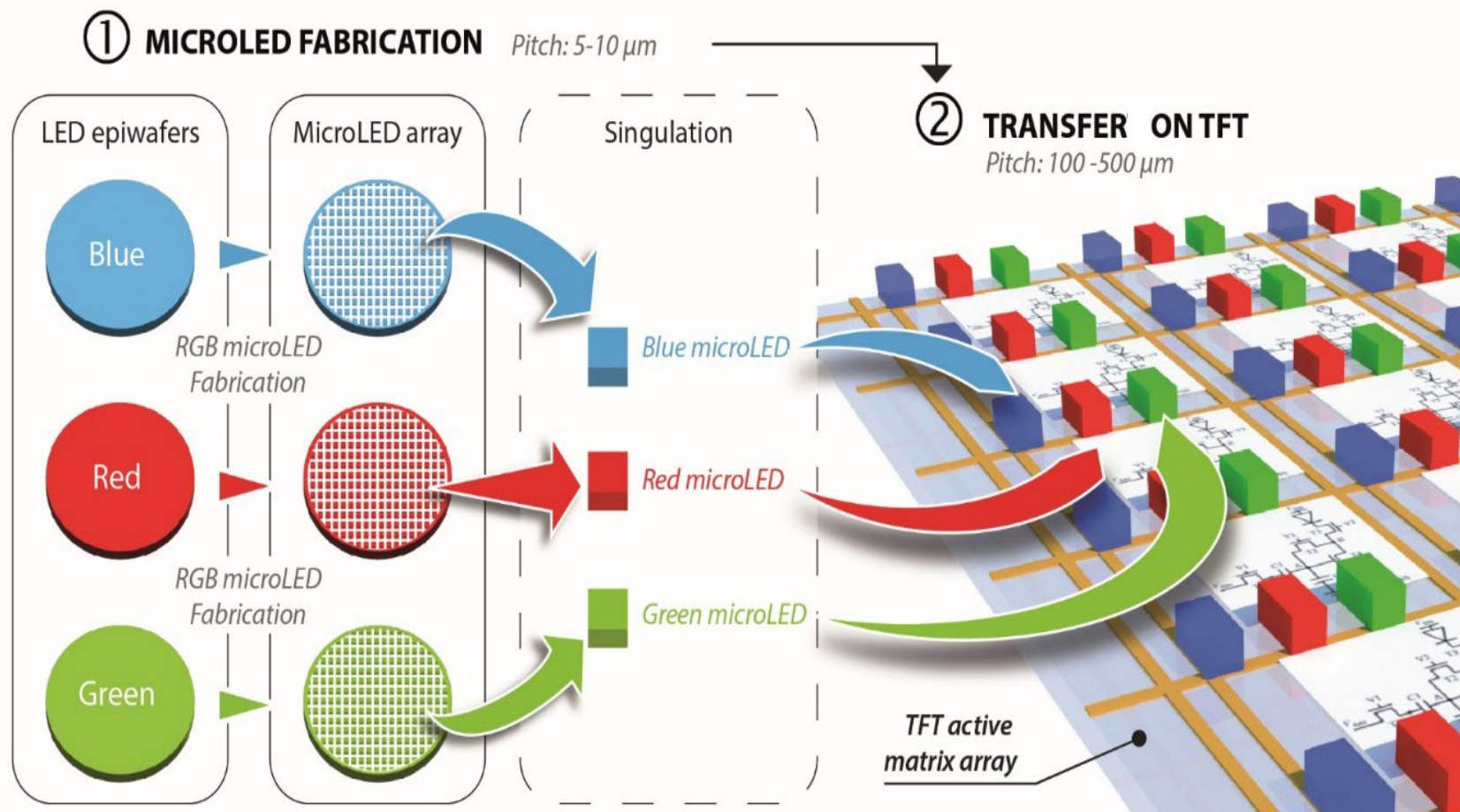
From « More Display » to « More than Display »



Innovating by integrating more functions under or within the display

How to Make a MicroLED Display (I)

Classical Method

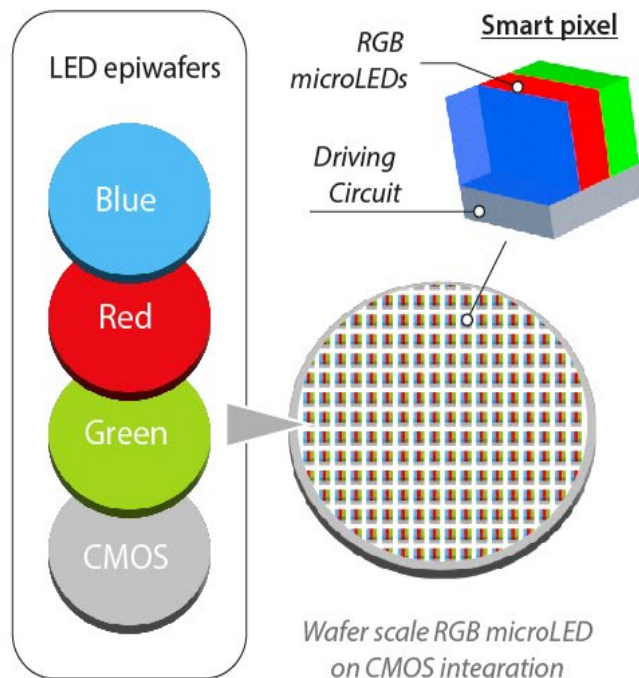


Source : CEA-Leti [TE23]

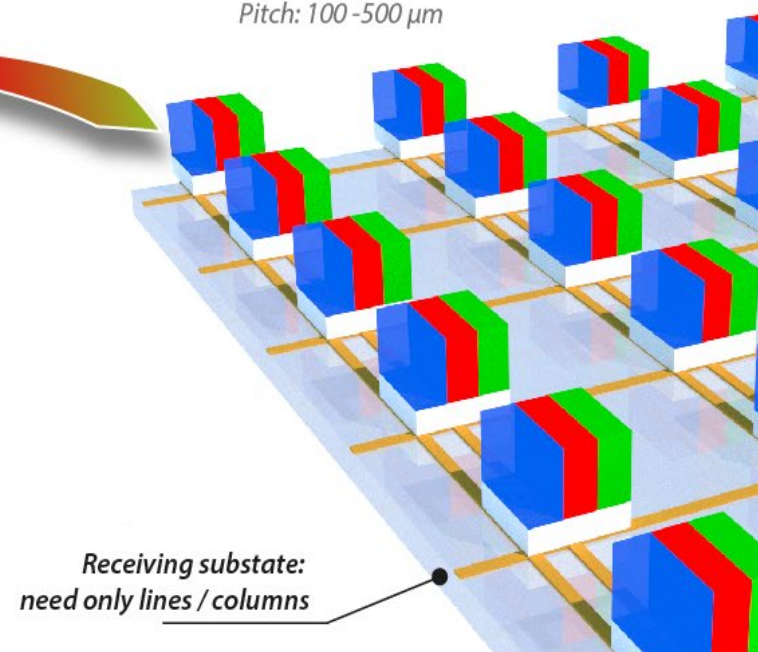
How to Make a MicroLED Display (II)

CEA-LETI Smart-Pixel

① SMART PIXEL 1.0 FABRICATION *Pitch: 5-10 μm*



② TRANSFER ON SUBSTRATE *Pitch: 100-500 μm*



Smart-Pixel solution enables to drive microLED with CMOS

- › Simplify the pixel transfer to the backplane for large display
- › Overcome TFT limitation to drive high current
- › Enable tailored driving mode for microLED (PWM) and compensation method

Why MicroLED Technology?

AR/MR



wearable



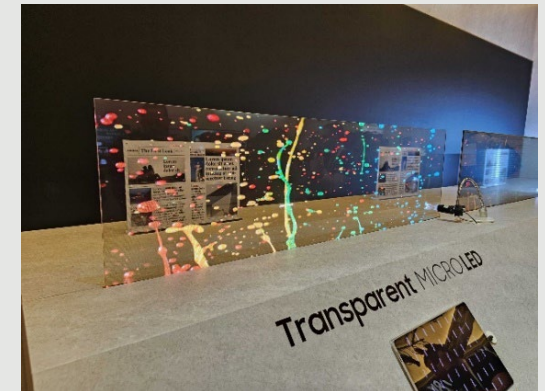
TV / Monitor



Samsung , CES 2018

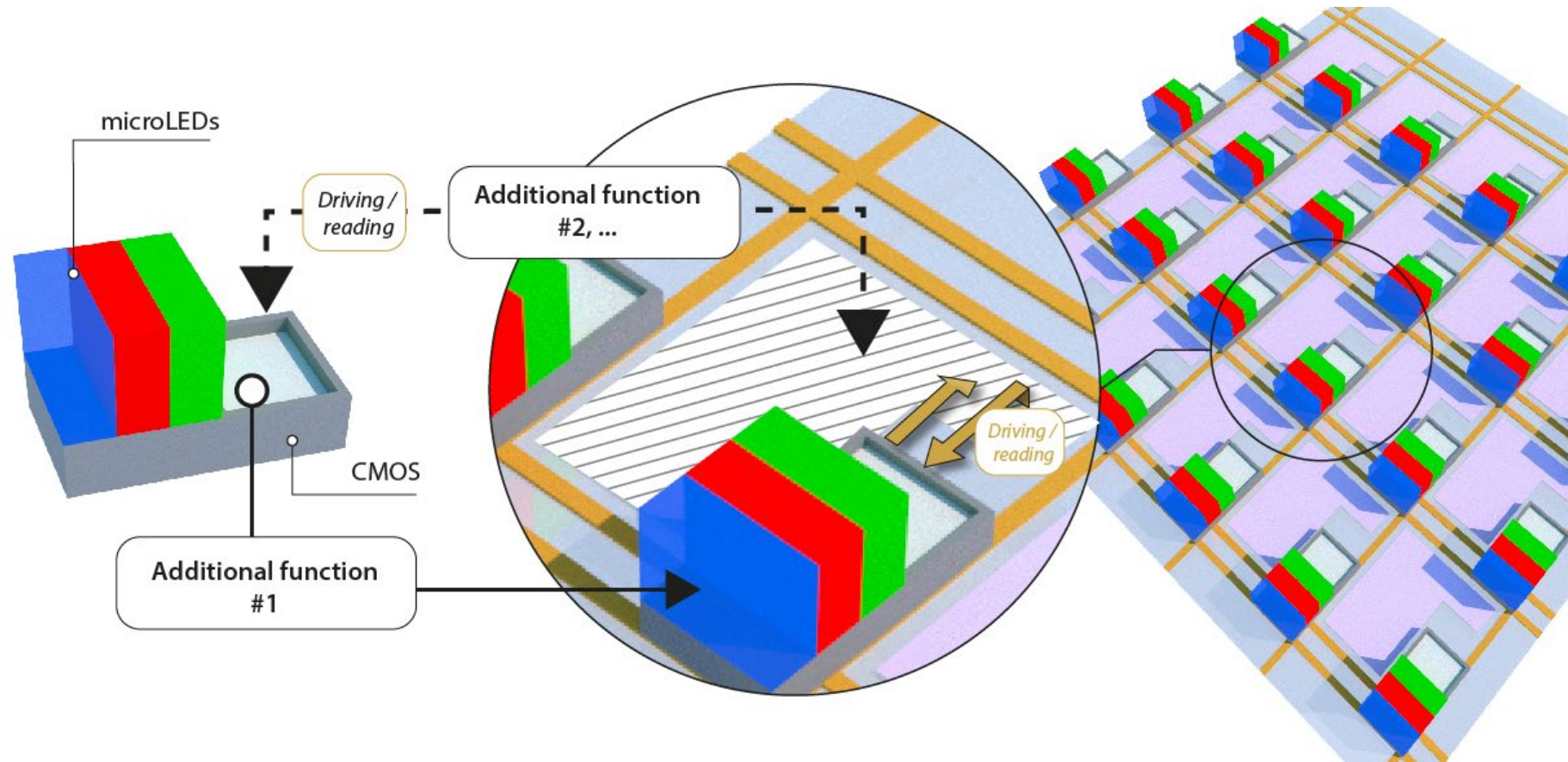
- Higher brightness
- Better color/contrast
- Size
- Robustness

High brightness of microLED paves the way to novel applications.



Samsung at CES 2024, Photo by Sam Rutherford/Engadget

On the Opportunity of MicroLED for Multifunctional Display

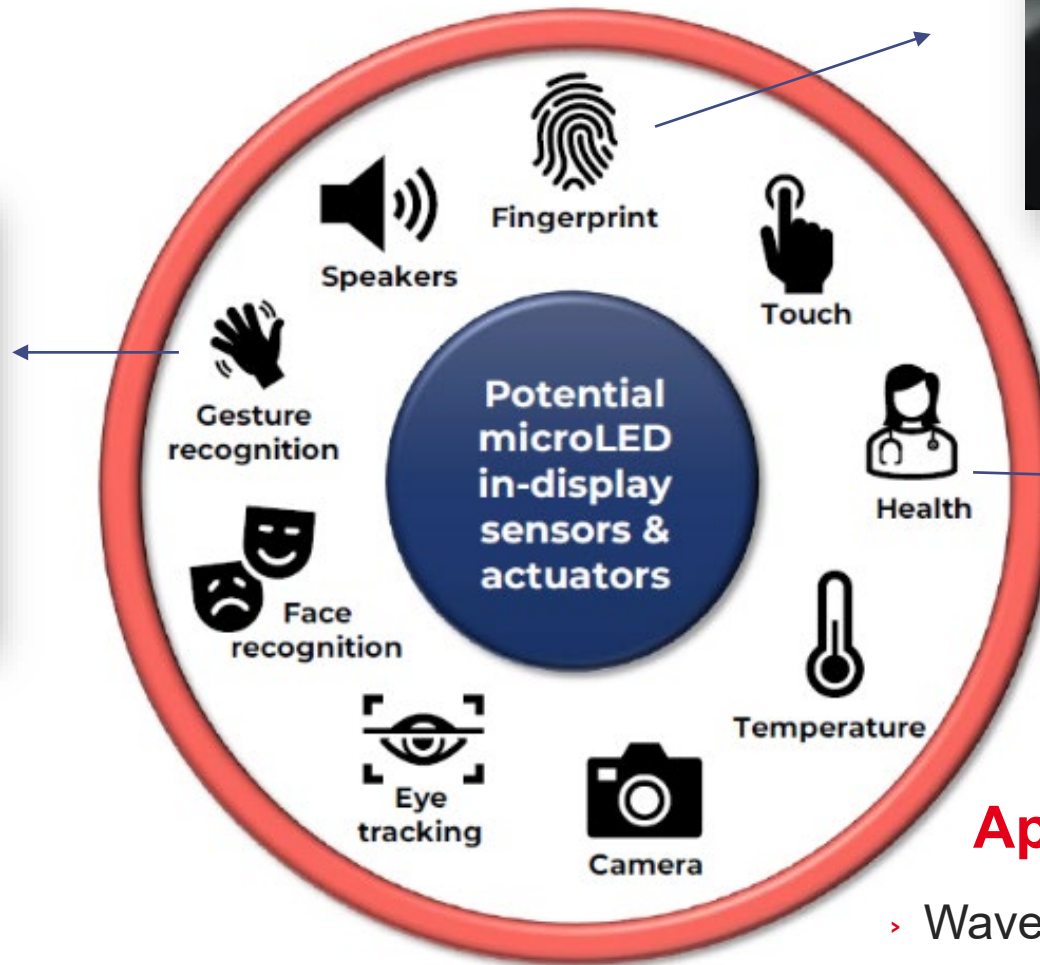


The free space within the pixel enables embedding additional functions either on the CMOS or within the inter-pixel area.

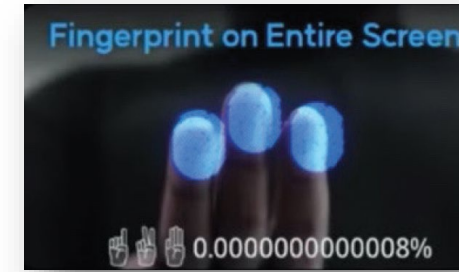
Multifunctional Display: Why Exactly?



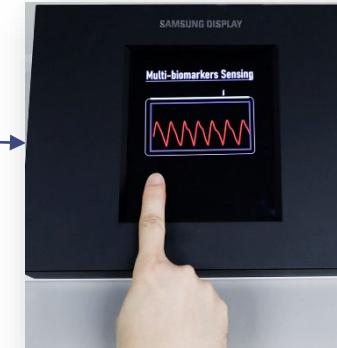
Source : Embodme



Yole, MicroLED 2022



Source : Samsung, SID-2023



Applications drive key parameters:

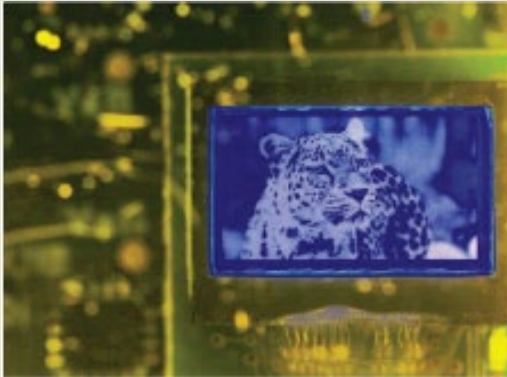
- › Wavelength Range : From Visible to SWIR
- › Sensor Pixel Resolution
- › Benefits from distributed sensing over wide area.

Our focus: Embedded Optical Sensors

CEA-Leti Technology Development Relevant for Multifunctional Display

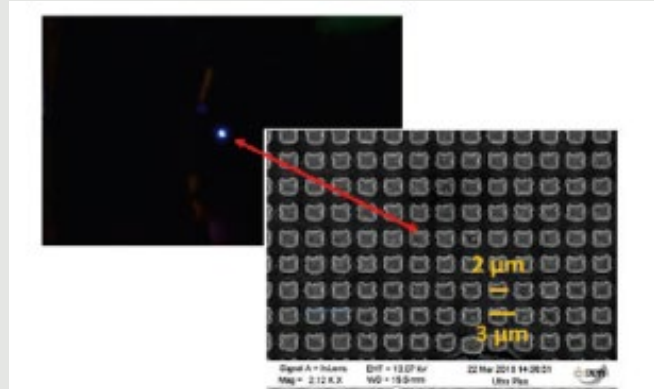
- MicroLED: TCAD simulation; microLED GaN fabrication; POC realization [CEA-Leti \[CI24,LI24,DU24\]](#)
- Sensor: Inorganic photo-detector and Organic technology development [CEA-Leti \[DM23,MU23, Du23\]](#)
- Integration on CMOS, D2W, W2W, hybrid, direct bonding

**microLED bonded with
microtubes: 10 μm**

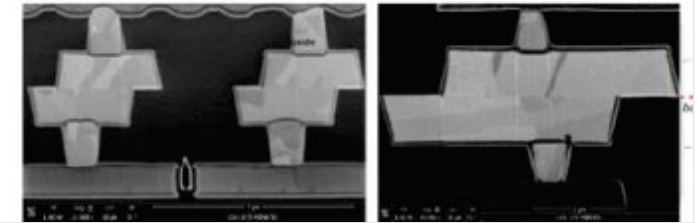


[CEA-Leti \[TE222\]](#)

**microLED with direct metal
bonding: <5 μm**



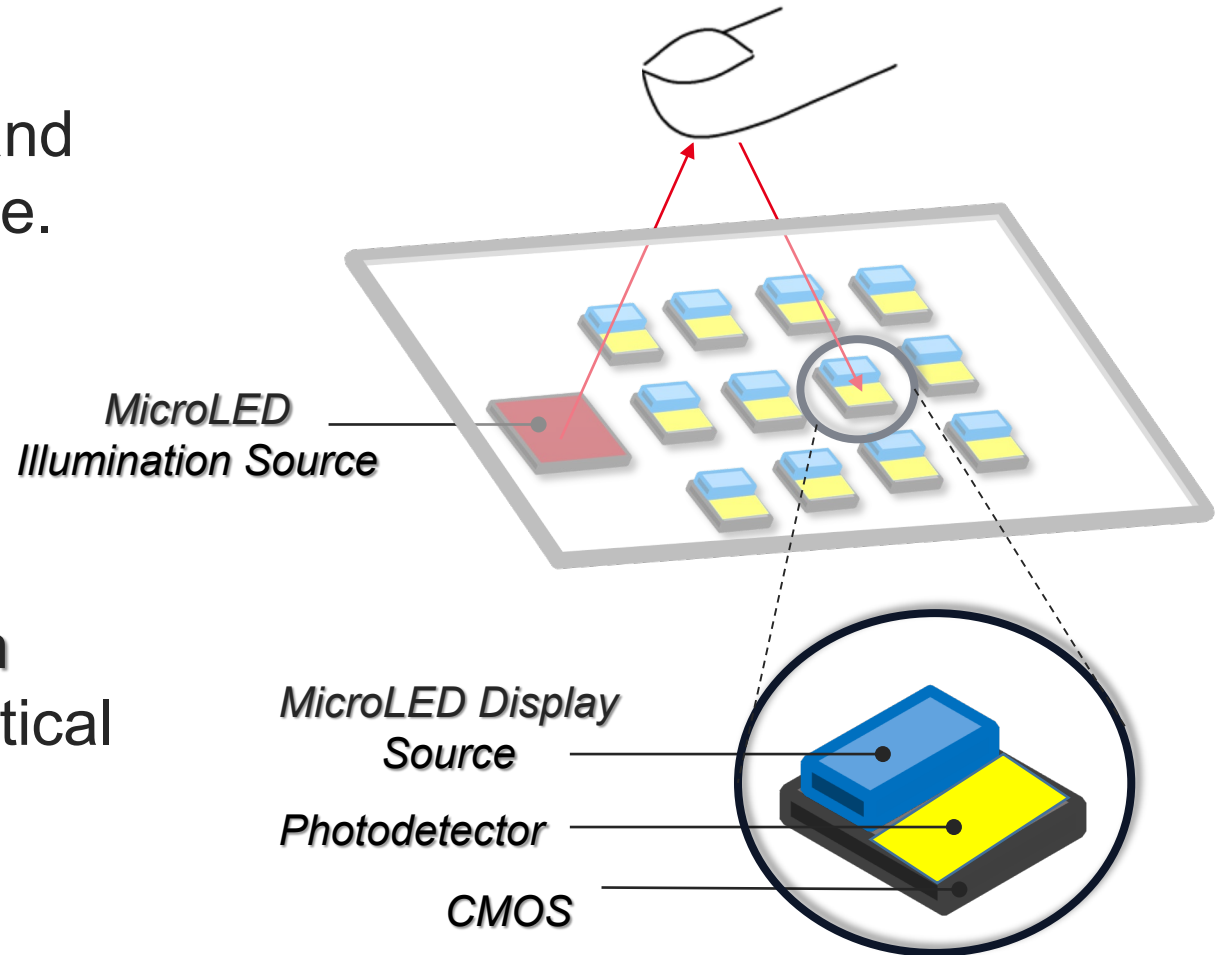
**microLED with hybrid
bonding: <5 μm**



- Large patent portfolio on microLED technology, its related integration and smart-pixel solution.

CEA-Leti Development Axes on Multifunctional Display

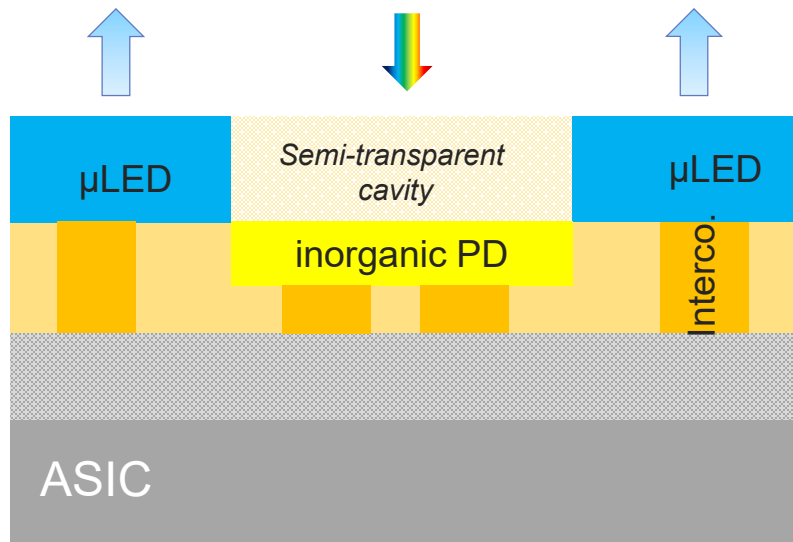
- Co-integration between microLEDs and organic photodetectors in visible range.
- Extension to NIR/SWIR range.
- Investigation of optimal CMOS design (source & read-out) in presence of optical crosstalk.



Monolithic Co-integration of MicroLED & Photodetector

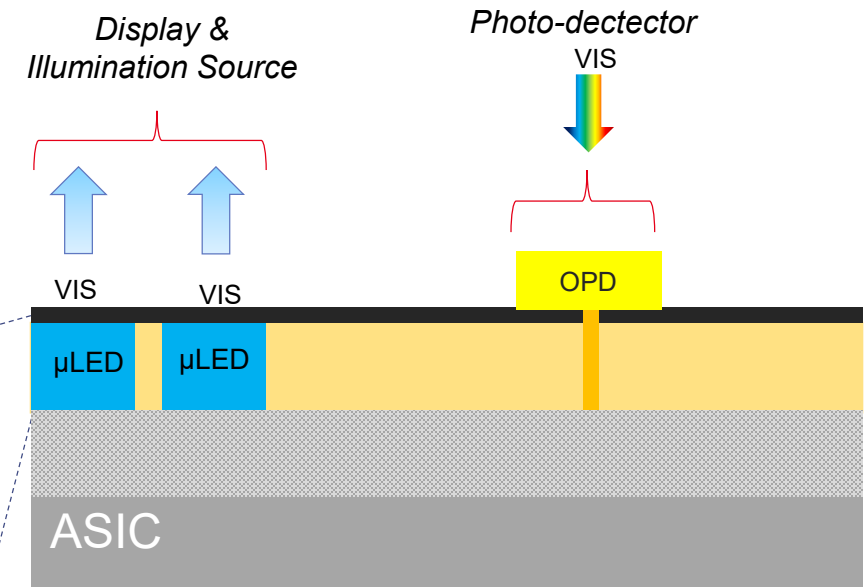
CEA-Leti is developing optimal co-integration solution

MicroLED & inorganic PD



- › 2 wafer-to-wafer bonding
- › Semi-transparent cavity
- › Vias and interconnection management

MicroLED & organic PD



- › 1 wafer-to-wafer bonding
- › Organic layer deposit

**CEA-Leti is well positioned to develop
multifunctional display solutions:**

Know-how related to microLED technology

Co-integration capability with multiple types of photo-detector

CMOS ASIC design



Acknowledgement & References



SPIE. PHOTONICS
WEST 2024

- [CI24] A. Cibie, P. Lemaitre et al. “*Parallel Communication with InGaN/GaN Micro-LEDs using a CMOS Compatible Approach*”, Photonics West 2024
- [LI24] S. Litschgi et al., “*Influence of Quantum Well Thickness on Carrier Diffusion Length in InGaN Quantum Wells Grown on Sapphire, Freestanding GaN and Si*”, Photonics West 2024
- [DU24] A.Dussaigne et al., « *Full InGaN red emission on different InGaN pseudo-substrates for native full color micro-displays*”, Photonics West 2024

SID
SOCIETY FOR INFORMATION DISPLAY
2023

- [TE23] F Templier, “*MicroLED Technology: A Unique Opportunity Toward “More Than Displays”*”; Information Display -07-2023
- [TE22] F.Templier, et al, “*Challenges and Solutions for the Fabrication of CMOS-driven Microled Displays*” International Display Workshops, 2022

SPIE. PHOTONICS
WEST 2023

- [DM23] De Martino, C Ballot et al., “*Monolithic integration of small pitch hybrid LED-OLED bicolor array on 8” Si for pure color applications*”, Light-Emitting Devices, Materials, and Applications XXVII, PC124410X

IEEE Photonics
Technology Letters
2023

- [MU23] Munshi, B Racine et al “*2.85-Gb/s Organic Light Communication with a 459-MHz micro-OLED.*” IEEE Photonics Technology Letters, 2023.
- [Du23] Durlin, Q., Aliane, A., André, et al « *Fabrication and characterisation of the PiN Ge photodiode with poly-crystalline Si : P as n-type region* ». Opto-Electronics Review, 31.



Michael Tchagaspanian

EVP Strategic Partnerships, CEA-Leti

*A Partnership with CEA-Leti:
How Does It Work?*



Boosting Technological Innovation and its Impact on Society and Environment

Telecommunications

Nanocharacterization

Design

Photonics

Cyber-physical Systems

2,000 talented people

350 industrial partners

75+ startups created

4,000 patents in portfolio



Cleanrooms (200 & 300 mm)

Cybersecurity

Power electronics

Micro-nanotechnologies for Health

Microsystems

Cinatec

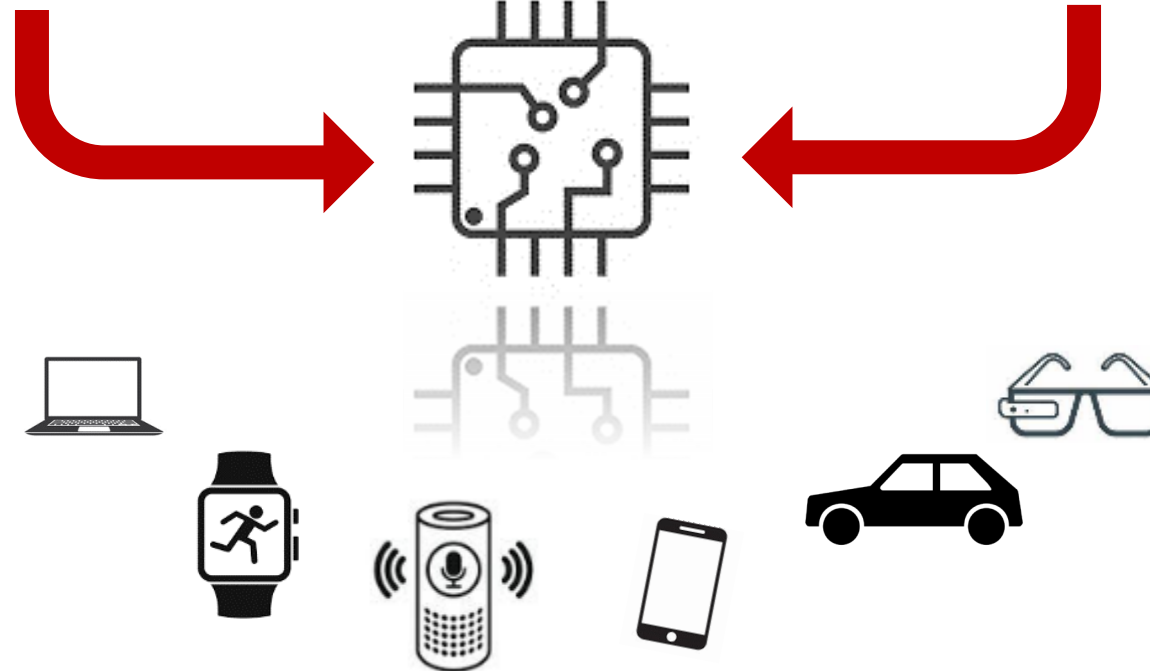
LEVERAGING TWO CORE SKILLS



Make your device unique and innovative

Semiconductor
Technologies and
Engineering Process

Integrated Circuit &
Architecture
Engineering Design

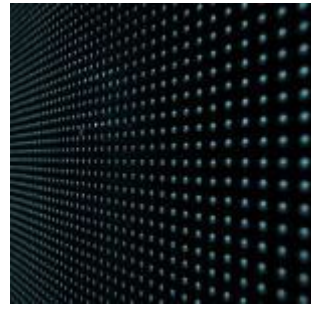


Relevant for yield and volume production

Make Your Solution Unique!



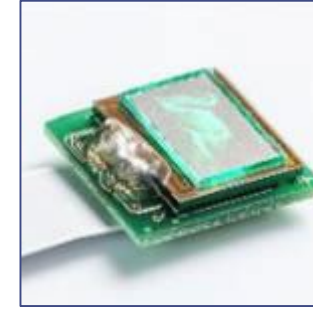
Materials



Foundry Process

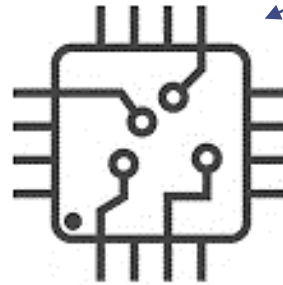


Components & Devices



Functions Architectures

Make your device unique and innovative



Relevant for yield and volume production

MEMS

ACOUSTICS

SI PHOTONIC

NEW MATERIALS

FLEXIBLE ELECTRONICS

KNN AIN PZT

VCSEL QCL

PMUT CMUT

GYROSCOPE

μLED



UWB

RF DEVICE

RF PA

GaN SiC

RFIC

RADAR

SMART IMAGE SENSORS

GEOLOCATION

POWER DEVICE

IN MEMORY COMPUTING

NEUROMORPHIC

DATA COM

FDSOI RFSOI PSOI

μDISPLAY

GAS SENSOR

PHOTOACOUSTIC

3D-IC PACKAGING

PRESSURE SENSOR

BLOOD PRESSURE

GLYCEMIA

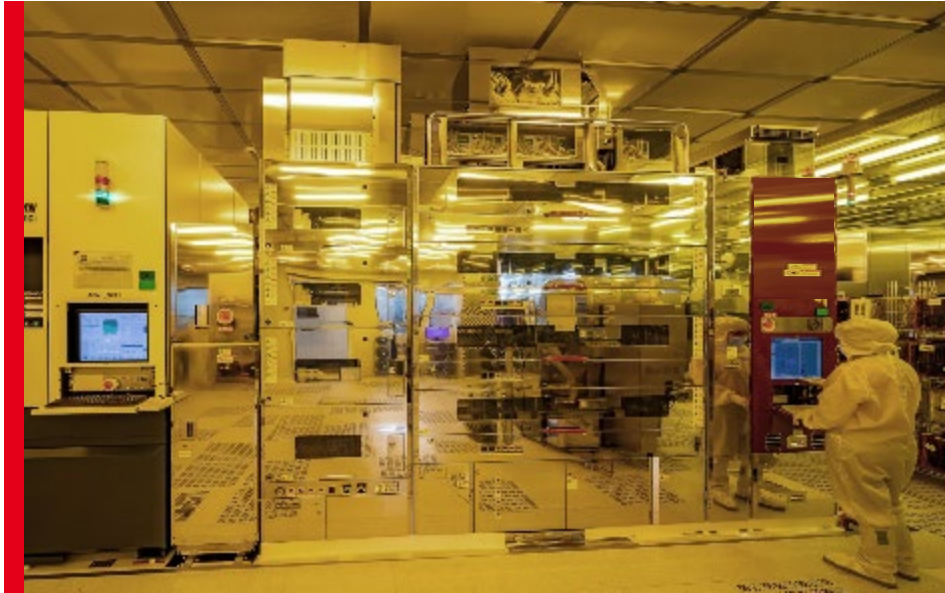
HAPTIC FEEDBACK

HEALTH MONITORING

World-class Infrastructures & Platforms



RF Facilities



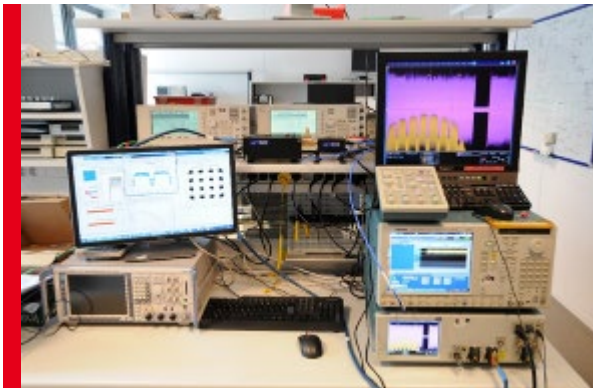
200 & 300mm Cleanrooms



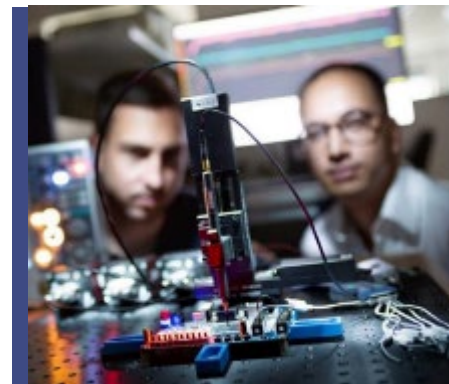
Nano-biotechnology



Clnatec



**Hardware in the Loop
for Sensor and RF**



CybersecurityL



IC Design



Nanocharacterization

Main Technological Baselines

300 mm

1

NW GAA / BEYOND CMOS / FDSOI

200 mm

300 mm

2

EMBEDDED MEMORIES

200 mm

300 mm

3

RF (active and passive devices)

200 mm

300 mm

4

Si PHOTONICS

200 mm

300 mm

5

μ LED DISPLAY

300 mm

6

IMAGERS

200 mm

7

MEMS

200 mm

300 mm

8

POWER (Si, GaN, SiC)

200 mm

300 mm

9

3D-IC

200 mm

300 mm

10

SUBSTRATES

200 mm

11

II-VI and III-V



RF data communications

antennas, filters, RF IC

Low-power processing

non-volatile memories,
FD-SOI, 3D IC packaging

Sensors

NEMS for inertial measurement unit
and acoustic, image sensors

Display

using organic and GaN microLED



How Does it Work?

- ✓ **Exclusivity** makes your solution unique
- ✓ Benefit from CEA-Leti IP **to accelerate** your time to market
- ✓ Proven **ecosystem** e.g. foundries for production

**1**

Innovation from CEA-Leti
Innovative breakthroughs
to create high-value product

**2**

Prototyping
Proof of concept and prototyping
capability taking into account
the partner production constraints to
ensure fast technology transfer
and reduced time to market.

**3**

Mass market / Growth
Smooth transfer to go mass market
Partnerships with foundries

Development Program



CEA-Leti's activities at SPIE Photonics West

11 papers

Discover CEA-Leti's majors scientific results at BIOS and OPTO conferences
Jan. 27 – Feb. 1, Moscone center

Discover CEA-Leti's publications

4 tech demos

Meet CEA-Leti's experts on Photonics West Exhibition, Booth 5129A
North Hall, French Pavilion, Moscone Center, Jan. 30 – Feb. 1

Discover CEA-Leti's technologies

Upcoming Events

Leti Photonics Workshop

January 31, 2024

San Francisco

During Photonics West

Leti Innovation Days

June 25-27, 2024

Grenoble

Leti Semicon Workshop

July 2024

San Francisco

During Semicon West

Stay tuned! Follow us on social media @CEA-Leti



The logo consists of a red square containing the white text 'cea' with a horizontal line underneath it. To the right of the square is the word 'leti' in white, followed by a white L-shaped graphic element.

cea

leti

Leti Innovation Days

Innovate, integrate, elevate:
your lab-to-fab fast track

► **June 25–27, 2024 | Grenoble, France** ◀

leti-innovation-days.com