



Development of Miniature Sizers for Ultrafine Particle Measurements

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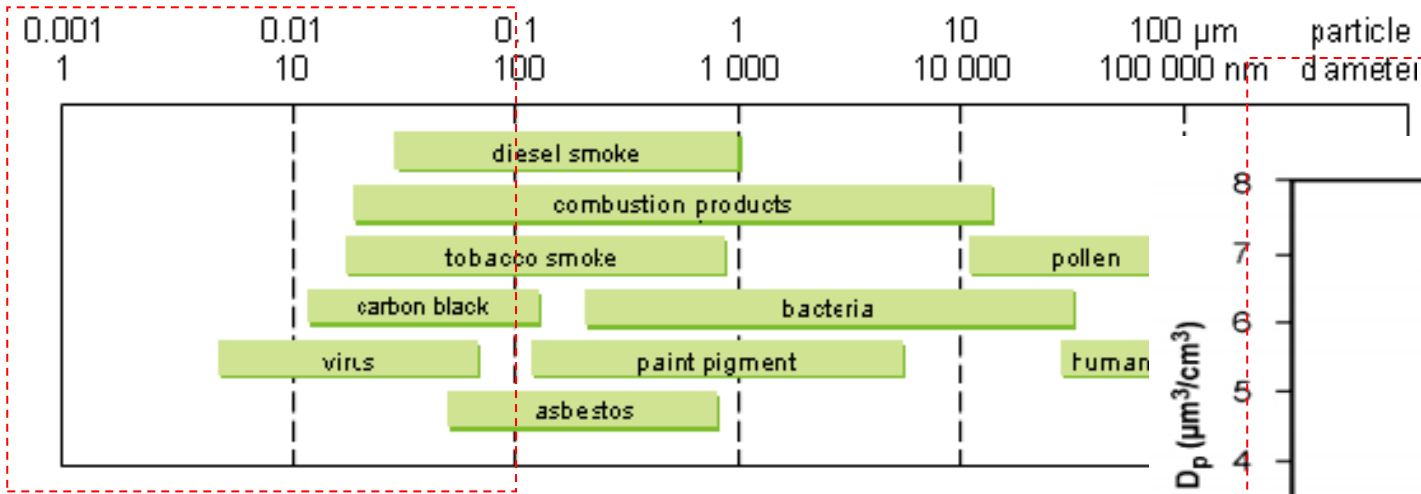
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Outline

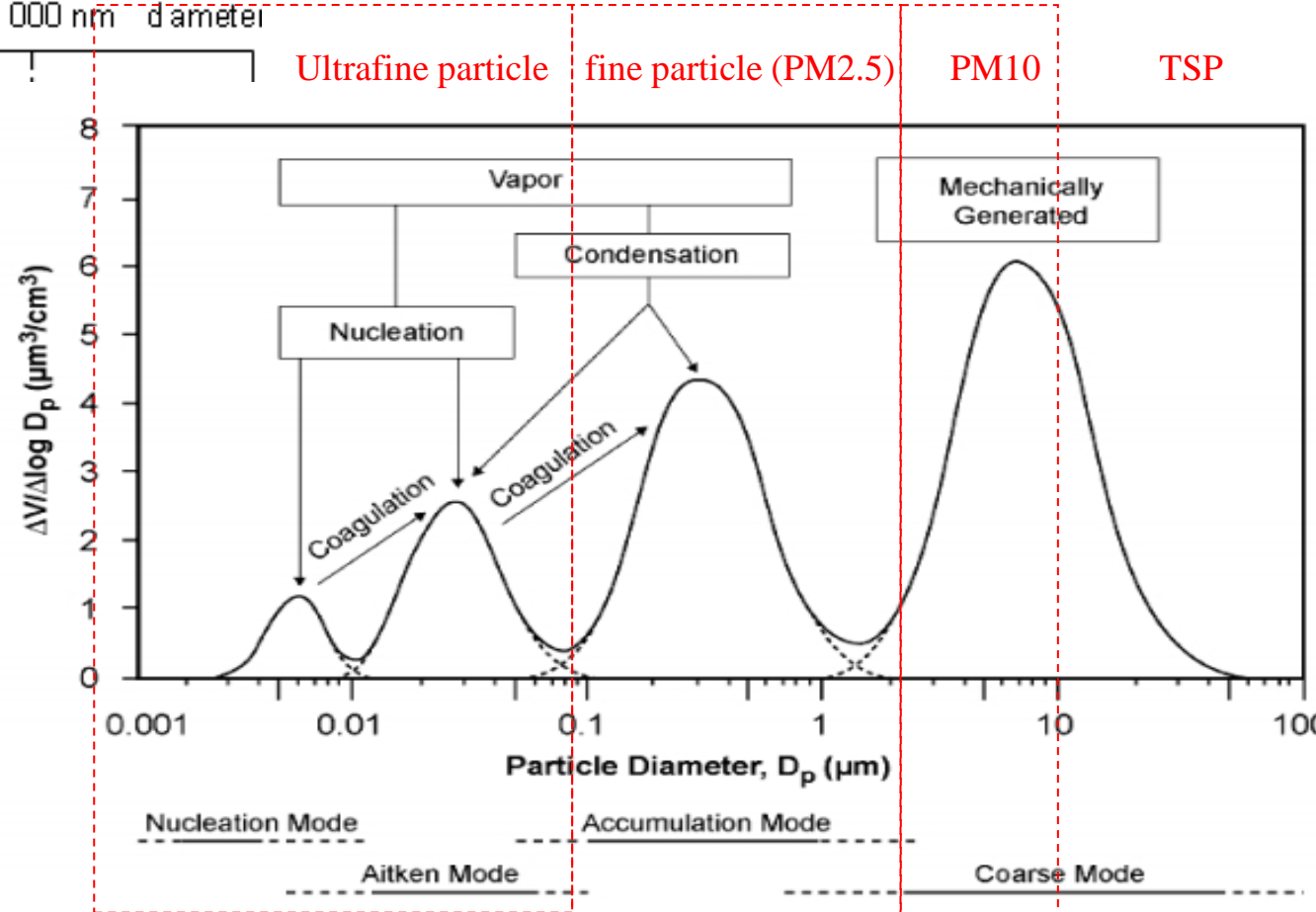
- ◆ **Introduction and Overview**
- ◆ **Development of key components for UFP sizers**
- ◆ **Integration of miniature electrical particle sizers**
- ◆ **Conclusion**

Introduction – UFP in Ambient Air



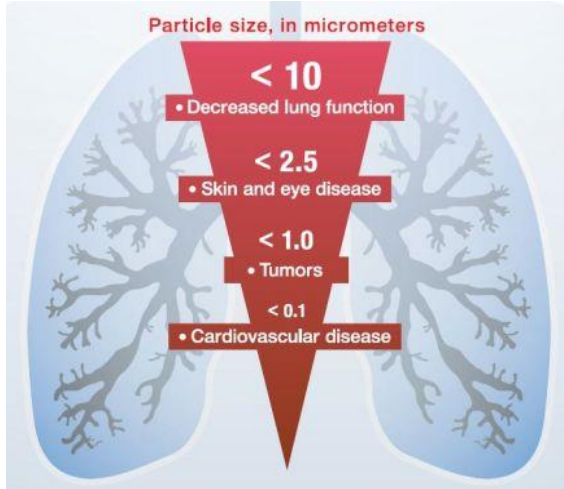
- **Ultrafine Particles (UFPs), $D_p < 100 \text{ nm}$**
- **Source:** natural sources (e.g. gas-to-particle conversion, forest fires, viruses, etc.)
combustion engine, metal fumes (e.g. smelting, welding), vehicle exhaust, nanoparticle industry, etc.

<http://www.aerasense.com/index.php?pageID=6>



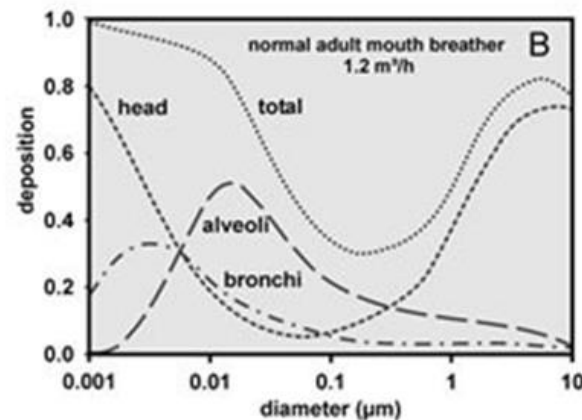
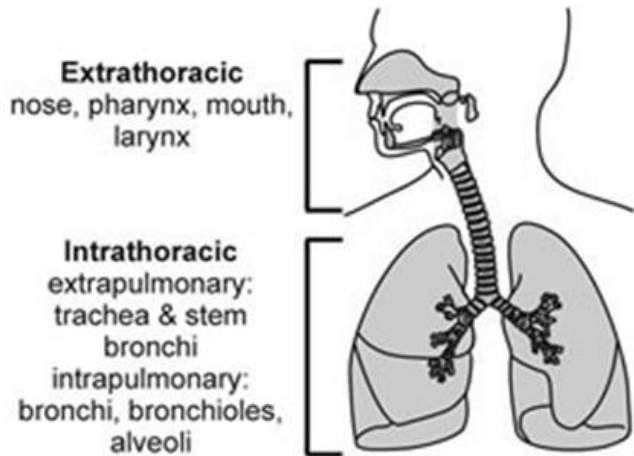
USEPA: Air quality criteria for particulate matter (Final Report, Oct 2004). U.S. Environmental Protection Agency, Washington, DC, EPA 600/P-99/002aF-bF; 2004.

Introduction – UFP Health Effect



http://www.tesa-clean-air.com/eng/fine_dust_particles

- Nanomaterial (10 to 50 nm) could easily enter the human body and deposit in the **alveolar region** of a human lung, even entering in the blood stream and being transported to vital organs (Kreyling et al., 2002; Takenaka et al., 2001; Oberdörster et al., 2004; Paur et al., 2011).
- UFPs are particularly relevant to pulmonary diseases, cancer and mortality because of **their higher diffusion coefficient and greater accumulation ability** (Hoek et al, 2002; Oberdörster et al, 2005; Bräuner et al, 2007; Stewart et al, 2010).



From Geiser and Kreyling, *Particle Fibre Toxicol*, 2010, 7:2

- The increased asthma prevalence has been found to often occur in the area with **high UFP levels in ambient air** or **high motor vehicle traffic density** and residence community in close proximity to **freeways** (Samet et al, 2000; Holguin, 2008; Salam et al, 2008; Patel and Miller, 2009).

Review of UFP Measurement (1)

UFP Measurement

Number concentration

- Condensation Particle Counter (CPC)

Surface area

- Nanoparticle Surface Area Monitor (NSAM)

Composition

- Aerosol Mass Spectrometer (AMS)

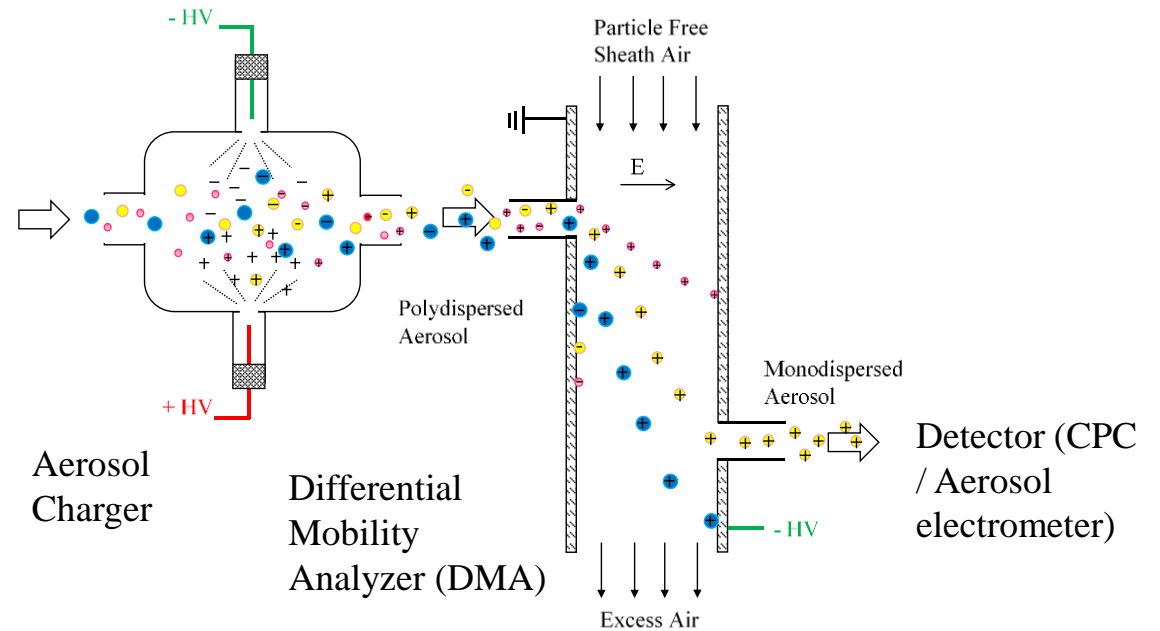
Size distributed number concentration

- ELPI, **SMPS**, FMPS, EEPS, DMS

Size distributed mass concentration

- Nano-MOUDI

- The technique based on **particle electric mobility** has been applied in aerosol community to characterize size distribution of ultrafine particles



◆ Review of UFP Measurement (2)

- Existed instruments to characterize UFPs are mainly designed for scientific studies in the laboratories and are often **expensive in price, bulky in package and heavy in weight.**



SMPS



FMPS



DMS

◆ Review of UFP Measurement (3)

- Portable Aerosol Sizers developed based on particle electric mobility

Instrument	Dimensions / Weight	Price
TSI Nanoscan 3910	45 cm x 23 cm x 39 cm < 8kg without batteries; < 9kg with 2 batteries	\$~30K
Kanomax portable aerosol mobility spectrometer (PAMS)	23 cm x 23 cm x 15 cm 4.5 kg	
Naneum Nano-ID PMC500	30 cm x 33 cm x 26 cm 6.25 kg	
Grimm Mini wide range aerosol spectrometer (WARS)	34 cm x 31 cm x 12 cm 7.6 kg	\$30-40K



- Large in size, heavy and high cost
- Single-alone operation
- Not easy to be networked (a much desired feature for modern UFP monitoring.)

A **more compact and cost-effective** UPF sizers and wireless mesh network using eUFP sizers as the nodes are needed in the modern UFP monitoring (i.e., spatio-temporal monitoring).

Potential Applications for Miniature Ultrafine/Fine Particle Sizers

- Air pollution and quality study
- Vertical profiling of ultrafine particles
- Indoor air quality monitor
- Early fire detection (office and hospital buildings)
- Industrial hygiene and worker protection
- Epidemiology study
- Identification of particulate emission sources
- Nano-manufacture process control (nanopowders, pharmaceutical products..)
- Pharmaceutical R&D
- and more.....

◆ Motivation of Our Development of mini- Sizers

○ To enable the spatio-temporal distribution measurement and personal exposure monitoring

→ miniature aerosol sensor/sizer:

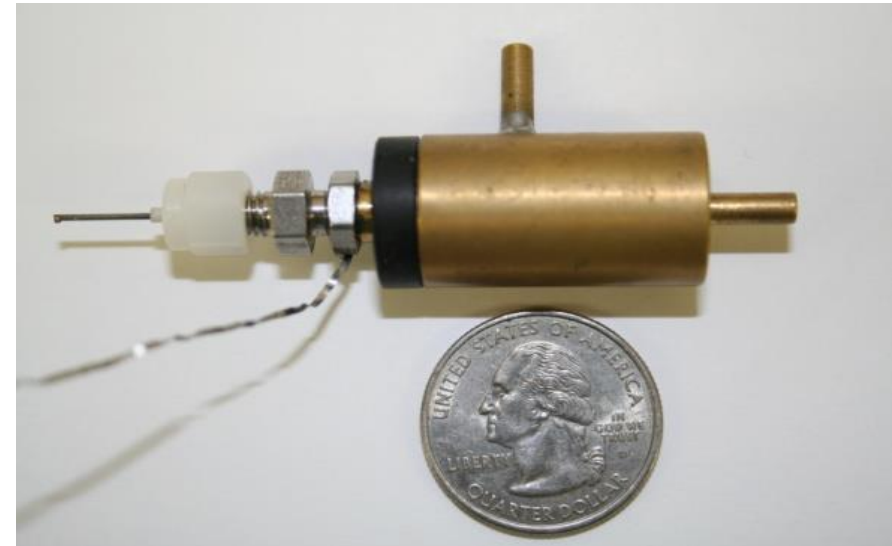
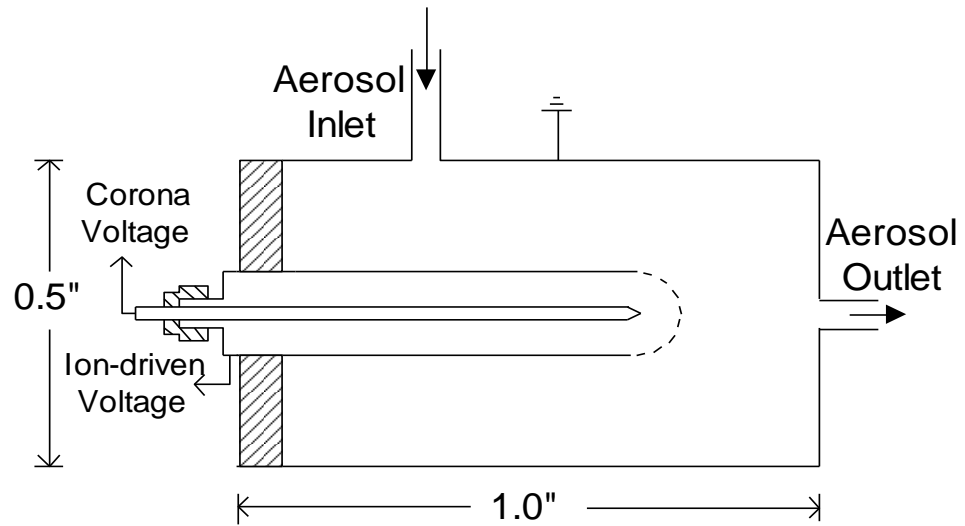
- (1) cost-effective;
- (2) light in weight;
- (3) small in package;
- (4) easy in use;
- (5) having the feature of networking



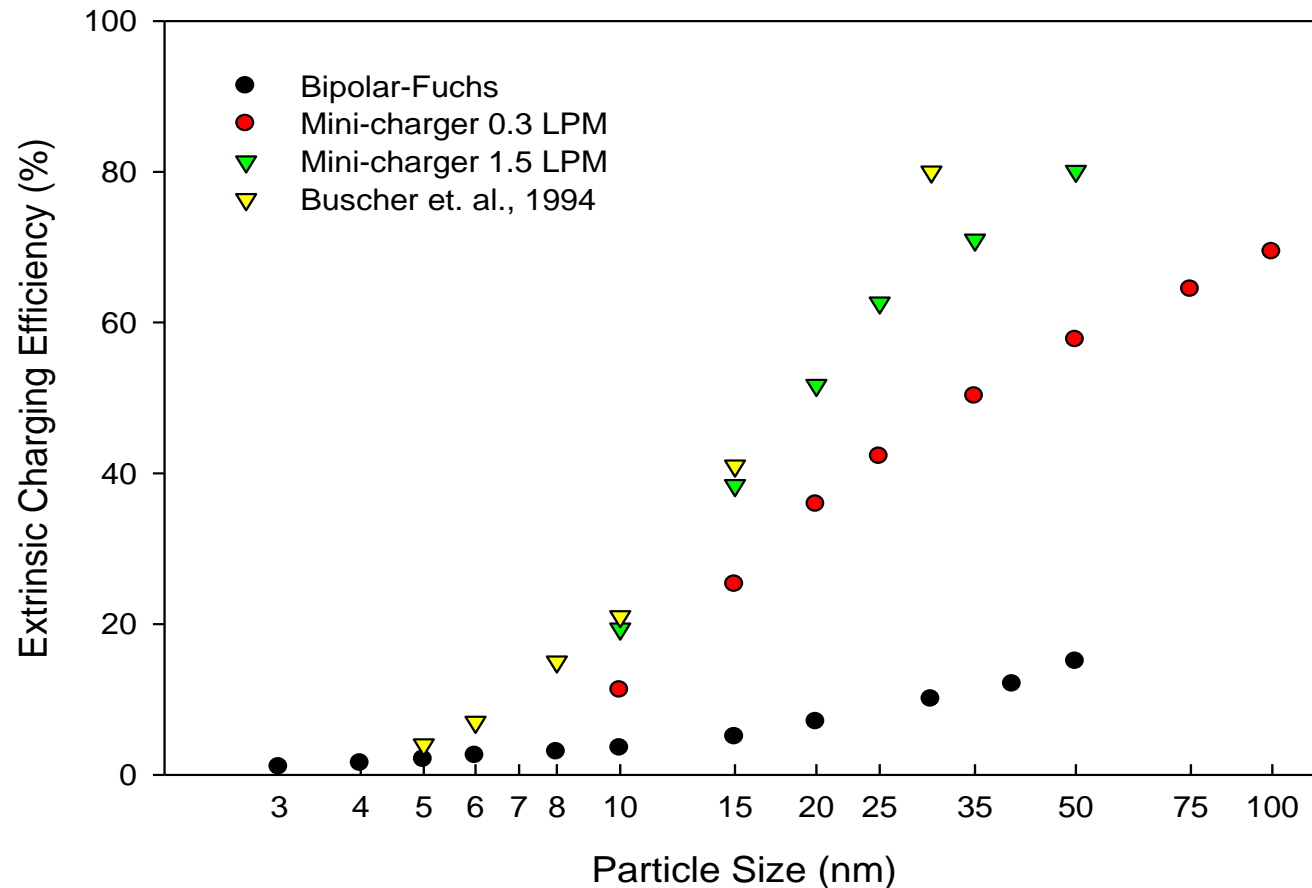
A miniature electrical ultrafine particle sizer

- **Aerosol charger**
 - Unipolar/bipolar particle chargers
- **Electrical mobility classifier**
 - Precipitator/EAA/DMA
- **Particle concentration detector**
 - Faraday cage with pre-amp or CPC
- Data inversion scheme

Miniature Unipolar Aerosol Charger

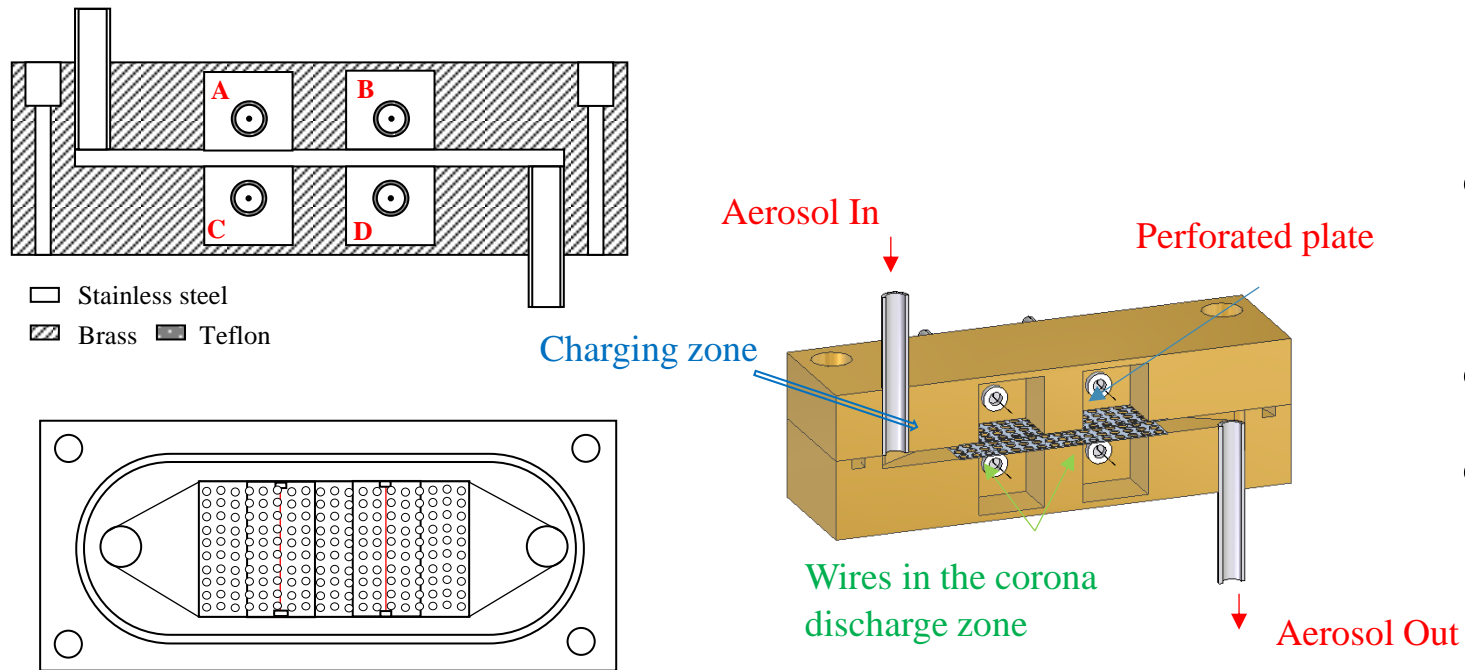


Extrinsic Charging Efficiency of mini- Charger



- Mini-charger, with a simple and very compact design, is capable of providing much better charging efficiency than bipolar charging
- In 1.5 lpm flowrate, its charging efficiency can even be compared with Buscher's charger with a much more complicated design

Mini-plate Particle Charger: Design



- Overall size: 2.2" (5.59 cm) × 1.25" (3.18 cm) × 0.69" (1.75 cm) (L × W × H)
- Charging zone spacing: 0.125" (0.32 cm)
- Tungsten wires of 50 μm in diameter

Schematic diagram of prototype DC-corona-based mini-plate charger

◆ Mini-plate Particle Charger: Experimental Evaluation

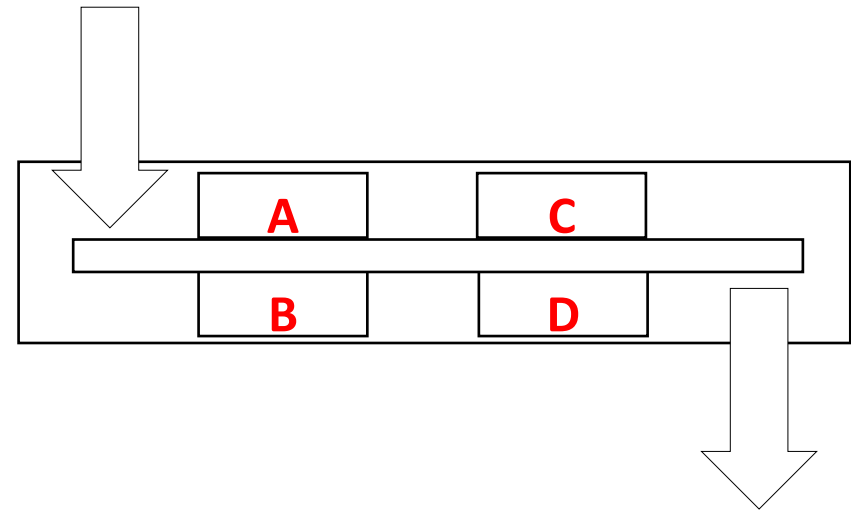
Test Aerosol: NaCl, 10 – 200 nm

Key aspects of charger performance:

- (1) intrinsic/extrinsic charging efficiency;
- (2) charge distribution on aerosol

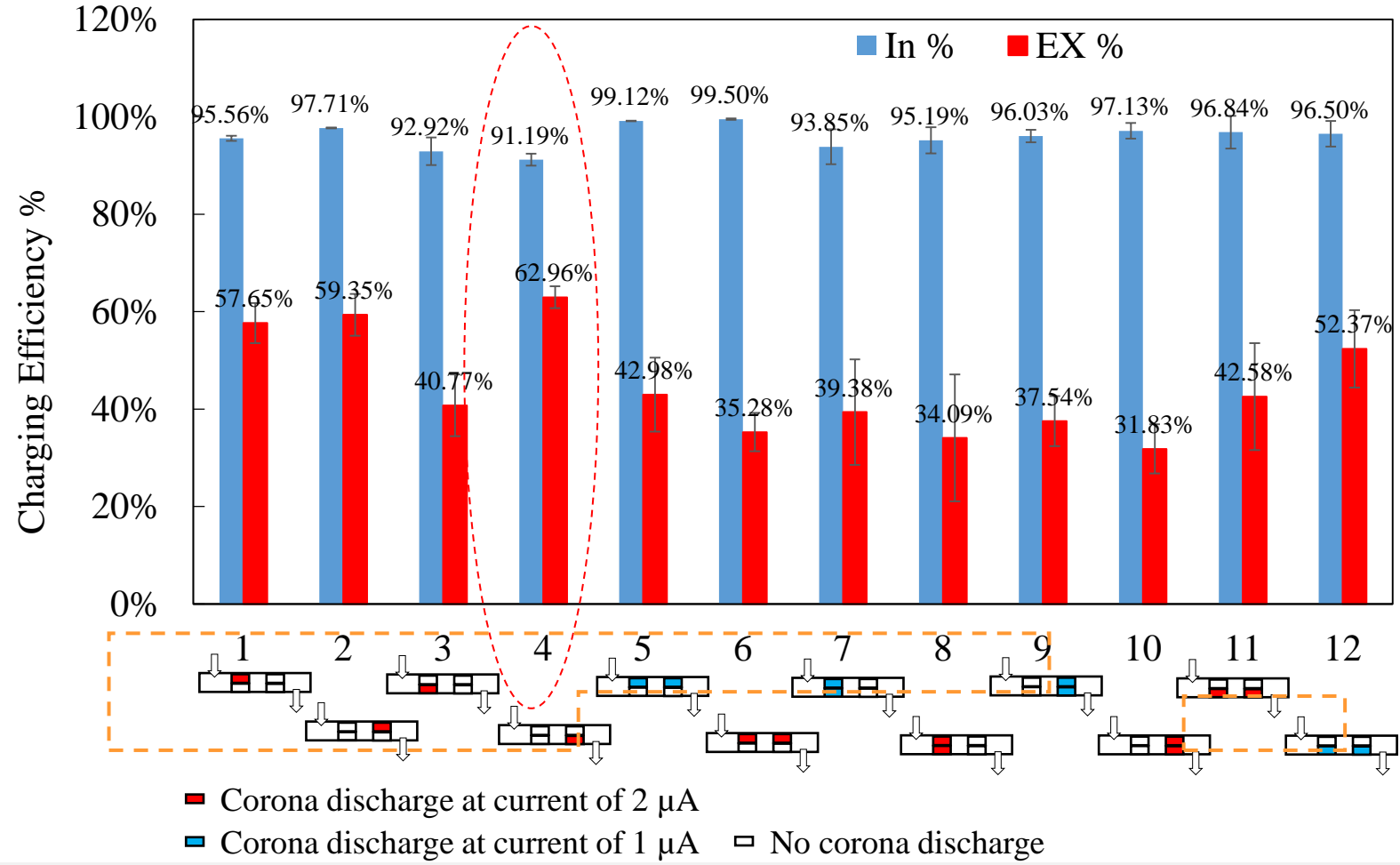
Charger performance depends on:

- ✓ **Charger configuration**
- ✓ Aerosol flowrate
- ✓ Corona current
- ✓ Particle size



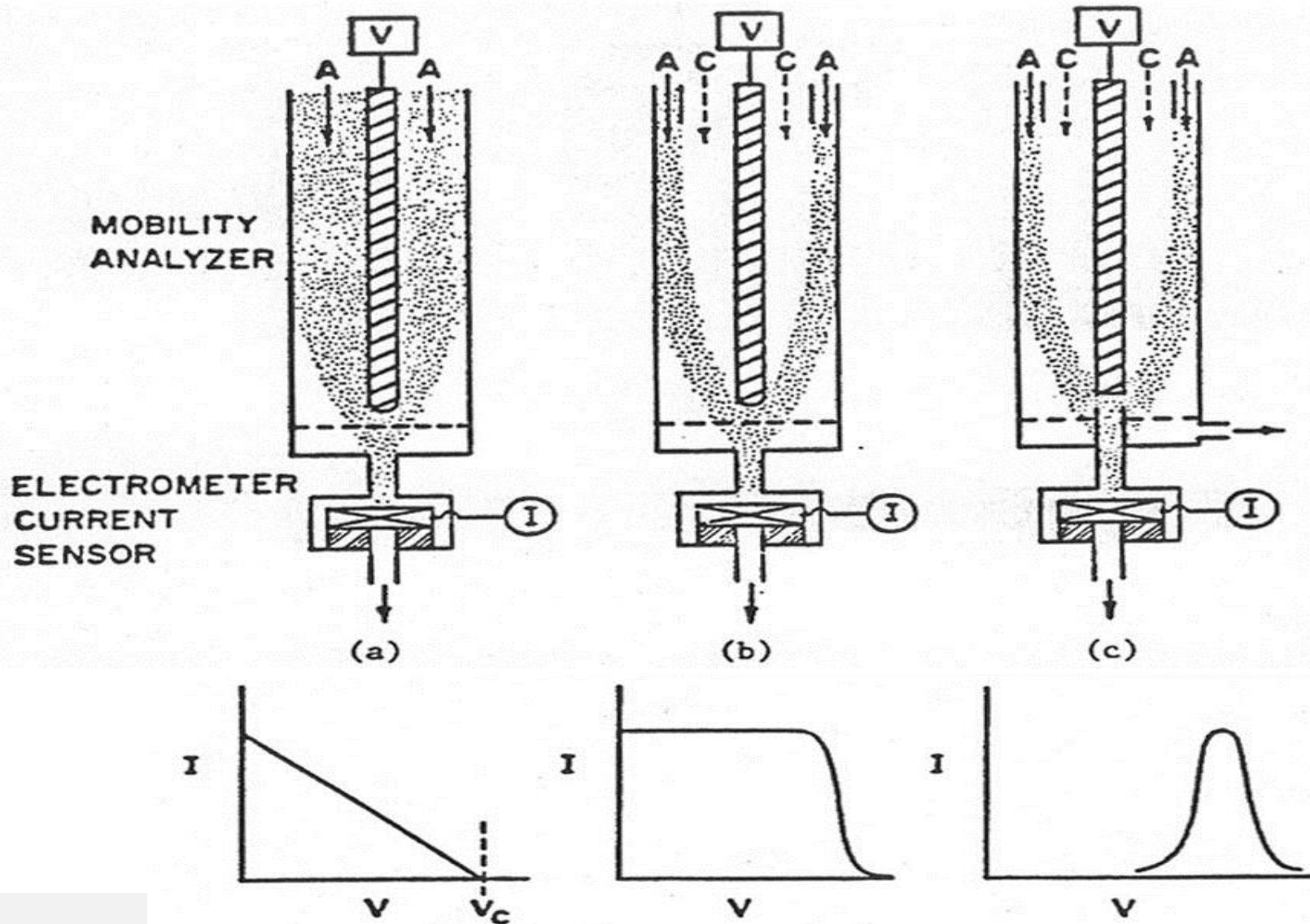
◆ Mini-plate Particle Charger: Optimization of charger configuration

- 40 nm NaCl nanoparticle
- 0.3 lpm aerosol flowrate

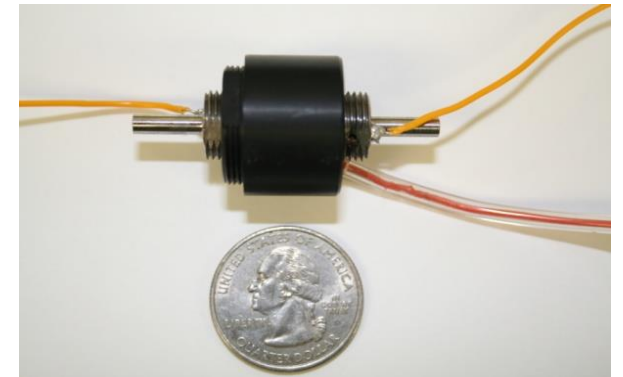
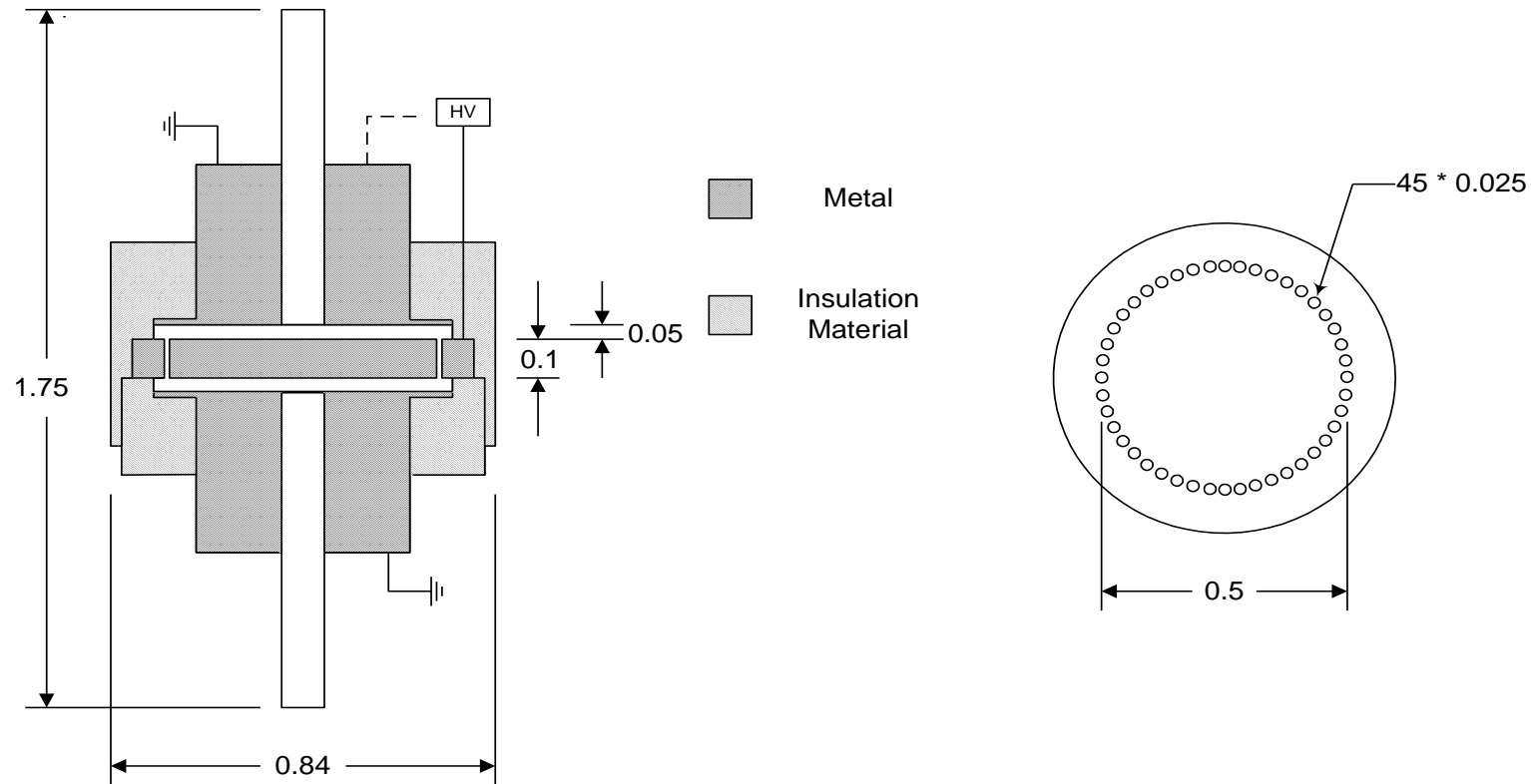


Evolution of Mobility Classifier Development

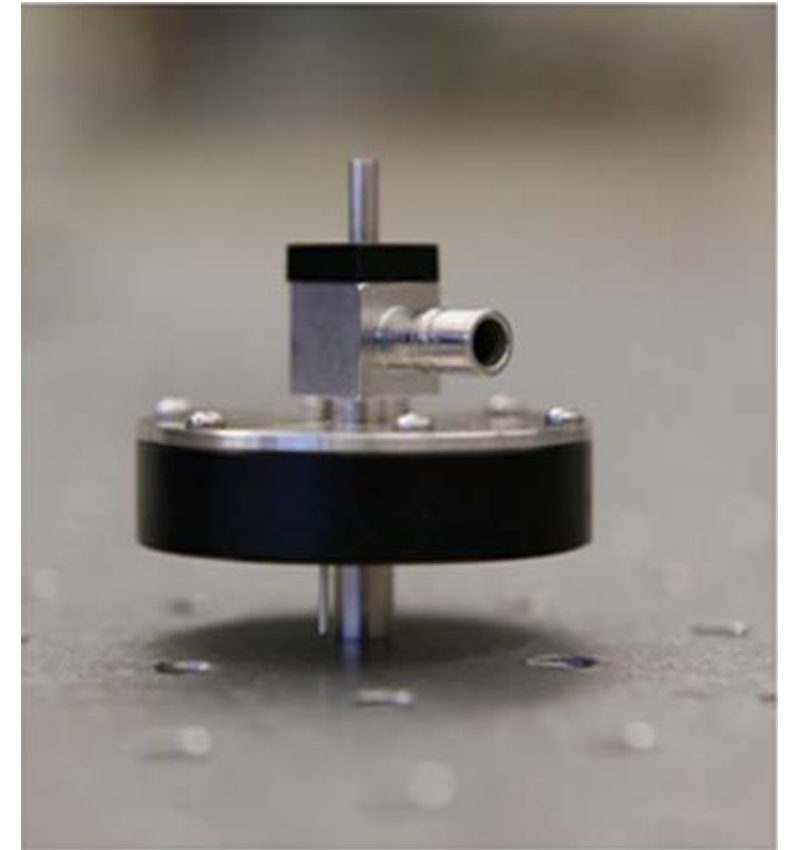
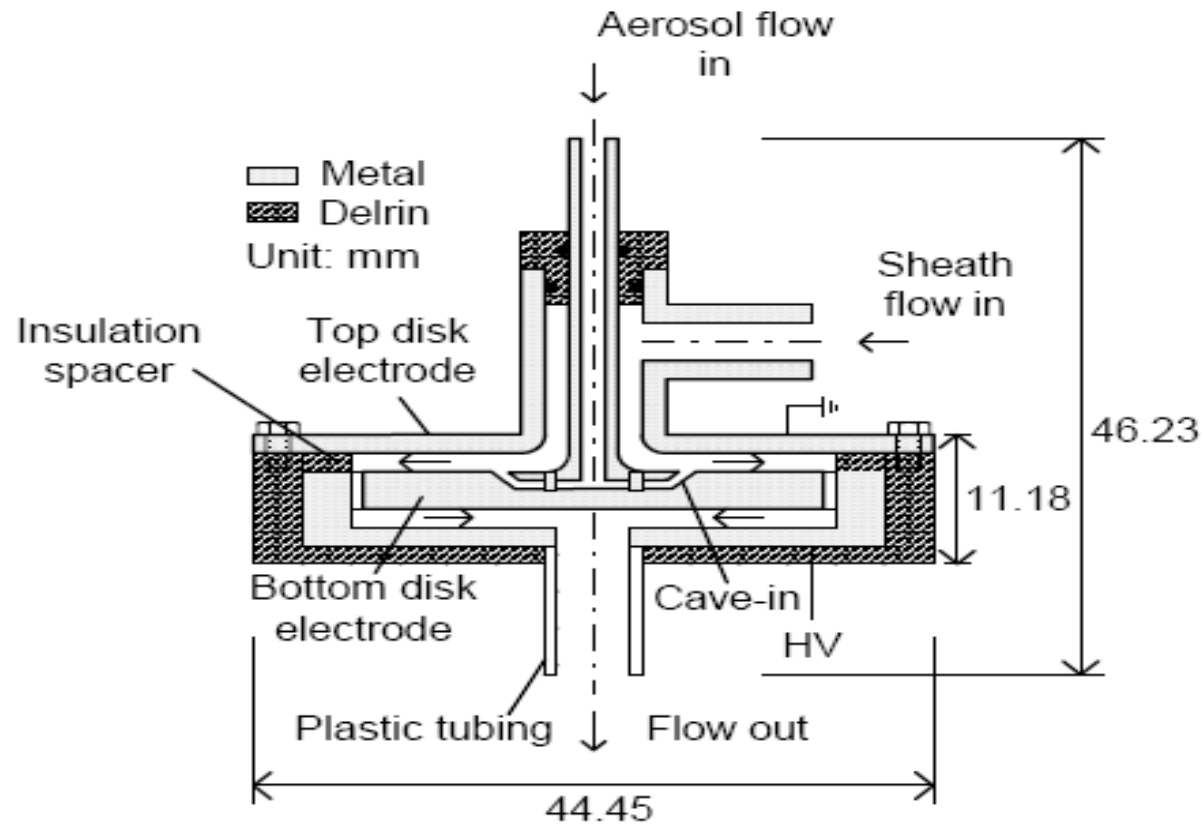
- (a) Zeroth order
- (b) 1st order
- (c) 2nd order



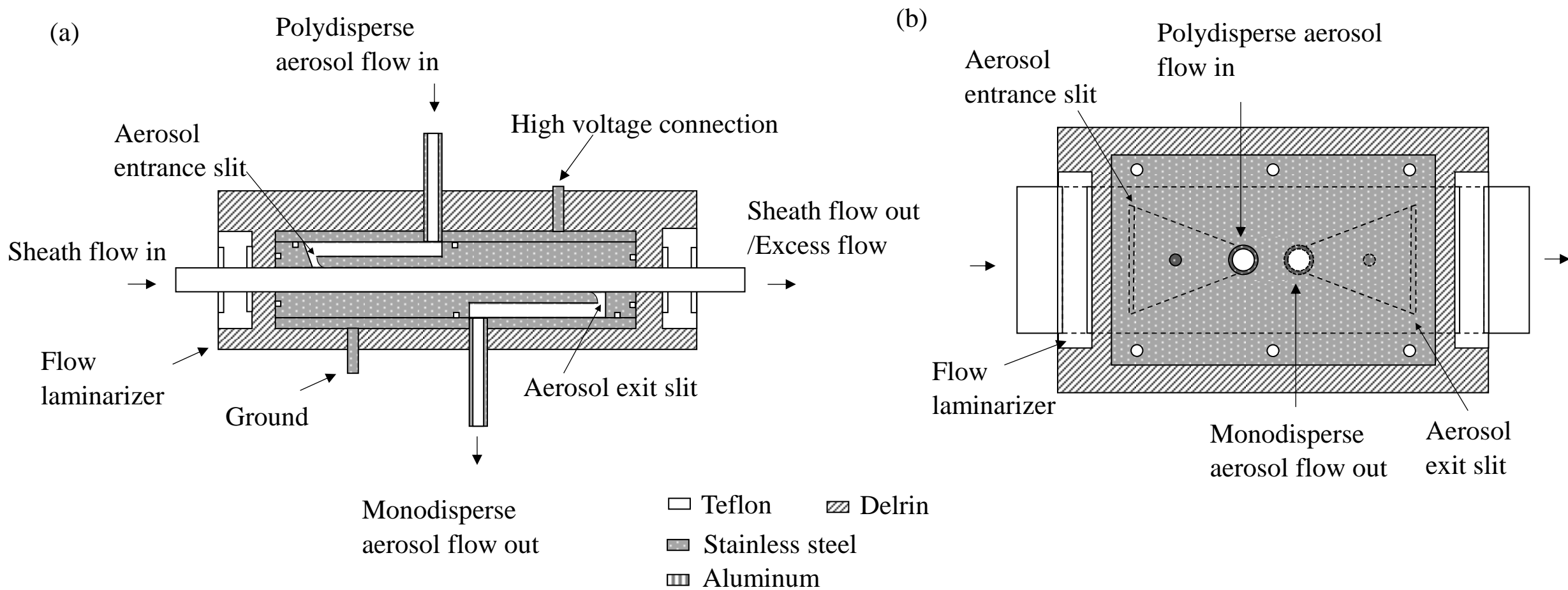
Miniature Disk-type Electrostatic Precipitator (Aerosol Classifier in the zeroth order)



Mini-disk Electrical Aerosol Classifier (mini-disk EAC) (Aerosol Classifier in the 1st order)



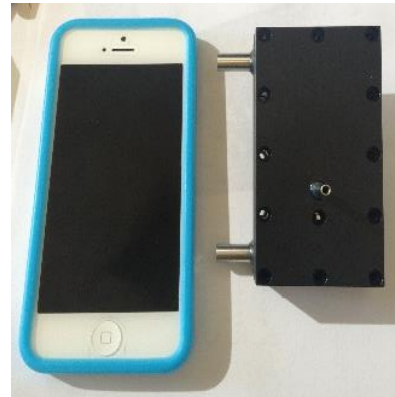
Mini-plate Differential Mobility Analyzer (mini-plate DMA) (Aerosol Classifier in the 2nd Order)



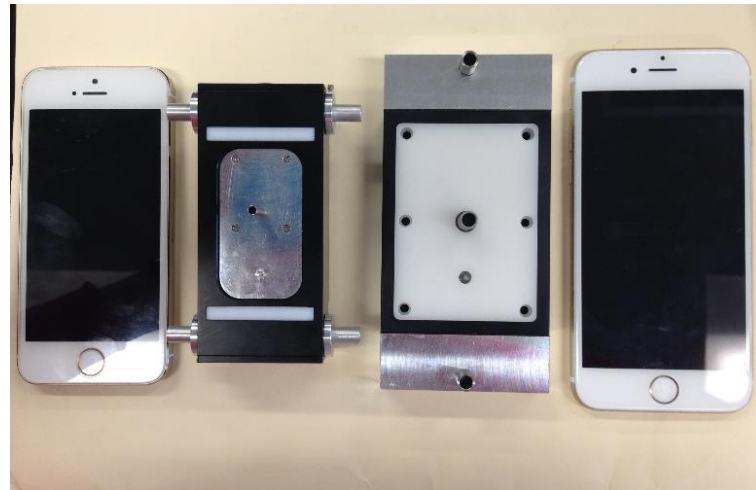


Mini-plate DMAs

V1



V2

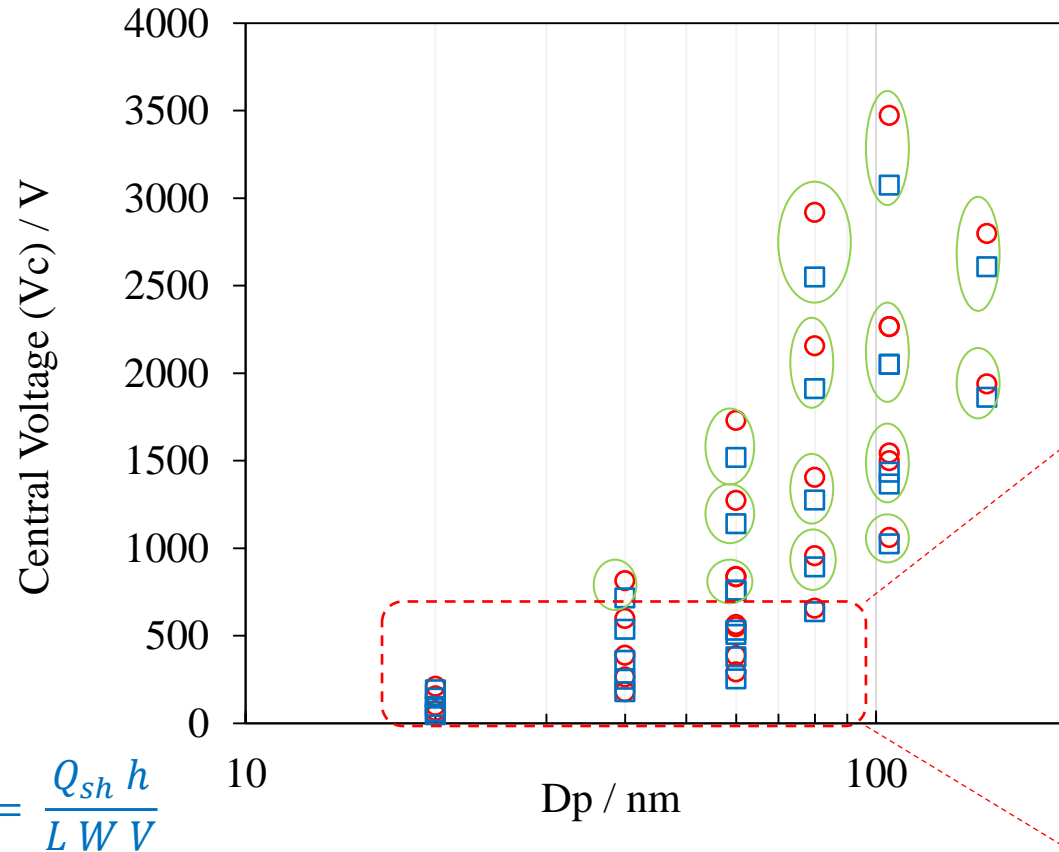


V3

	Classification Zone			Aerosol slit opening	Overall Size		
	Length	Width	Height		Length	Width	Height
V1	1 39/64" (40.88)	1" (25.4)	(2.06)	1/2" × 1/32" (12.7 × 0.79)	3 7/32" (81.76)	1 3/4" (44.45)	13/16" (20.64)
V2	1 13/32" (35.72)	1" (25.4)	1/8" (3.18)	1/2" × 3/32" (12.7 × 2.38)	3 7/8" (98.43)	1 3/4" (44.45)	7/8" (22.23)
V3	2 1/16" (52.39)	1 1/2 " (3.81)	(2.11)	1 1/8" × 1/32" (28.58 × 0.79)	4 7/8" (123.83)	2 7/16" (61.91)	21/32" (16.67)

Key dimensions in mini-plate EAA/DMAs, units: in (mm)

◆ Mini-plate DMA: Sizing accuracy (1)

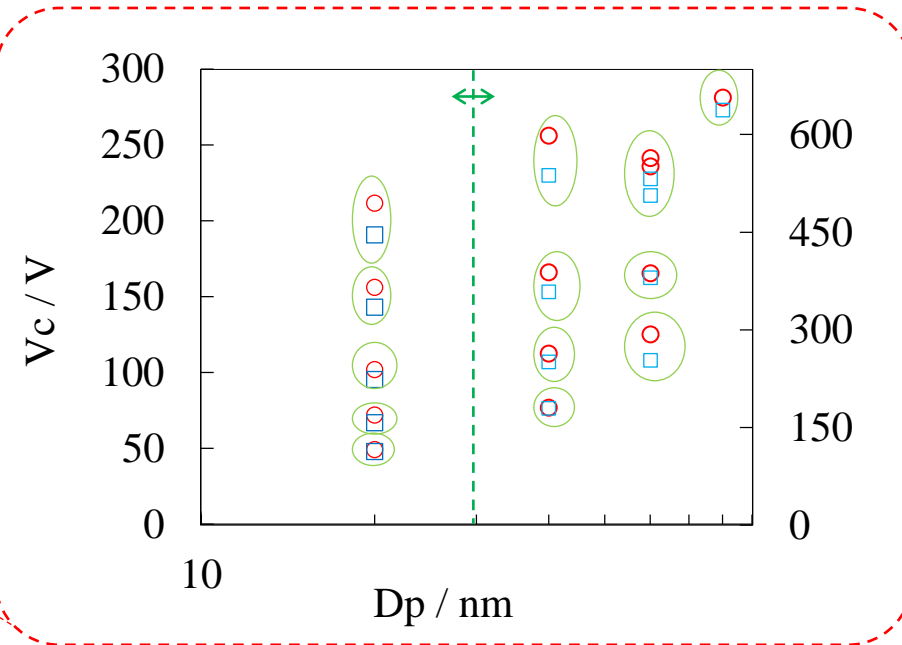


$$Z_{p,c} = \frac{Q_{sh} h}{L W V}$$

○ Experimental V_c □ Calculated V_c without correction



The deviation between the experimental and calculated voltages at the given particle sizes is **not negligible**.

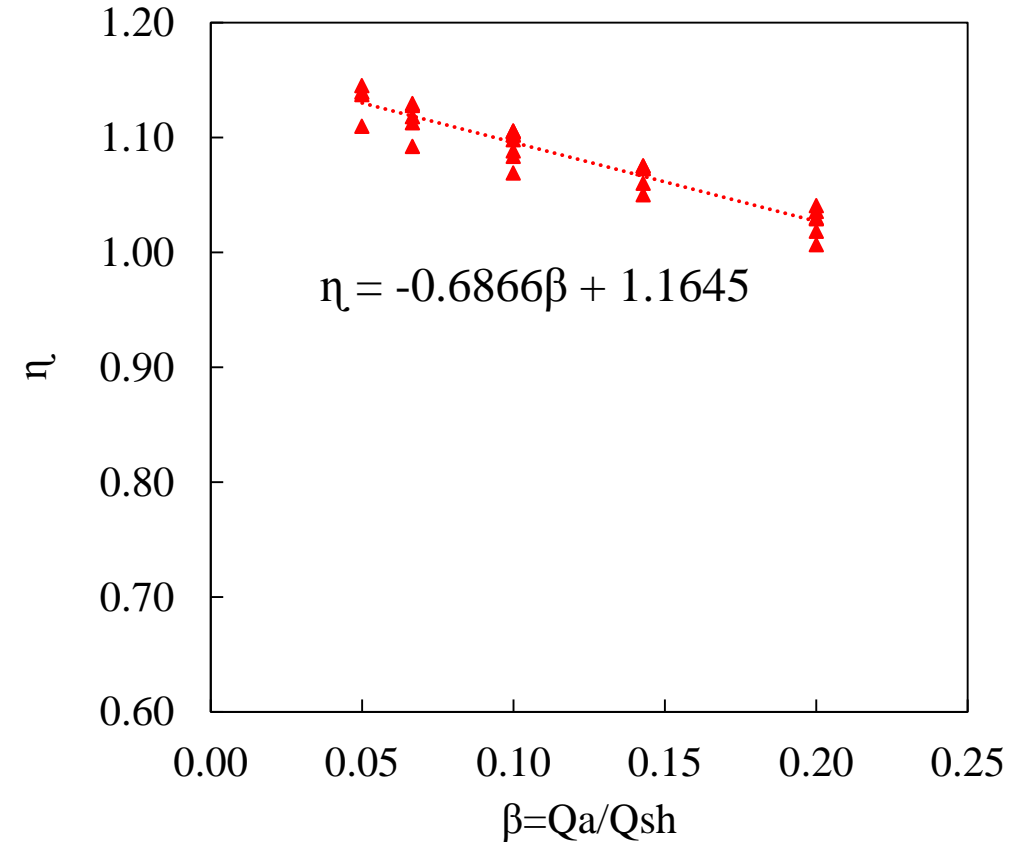


◆ Mini-plate DMA: Sizing accuracy (2)

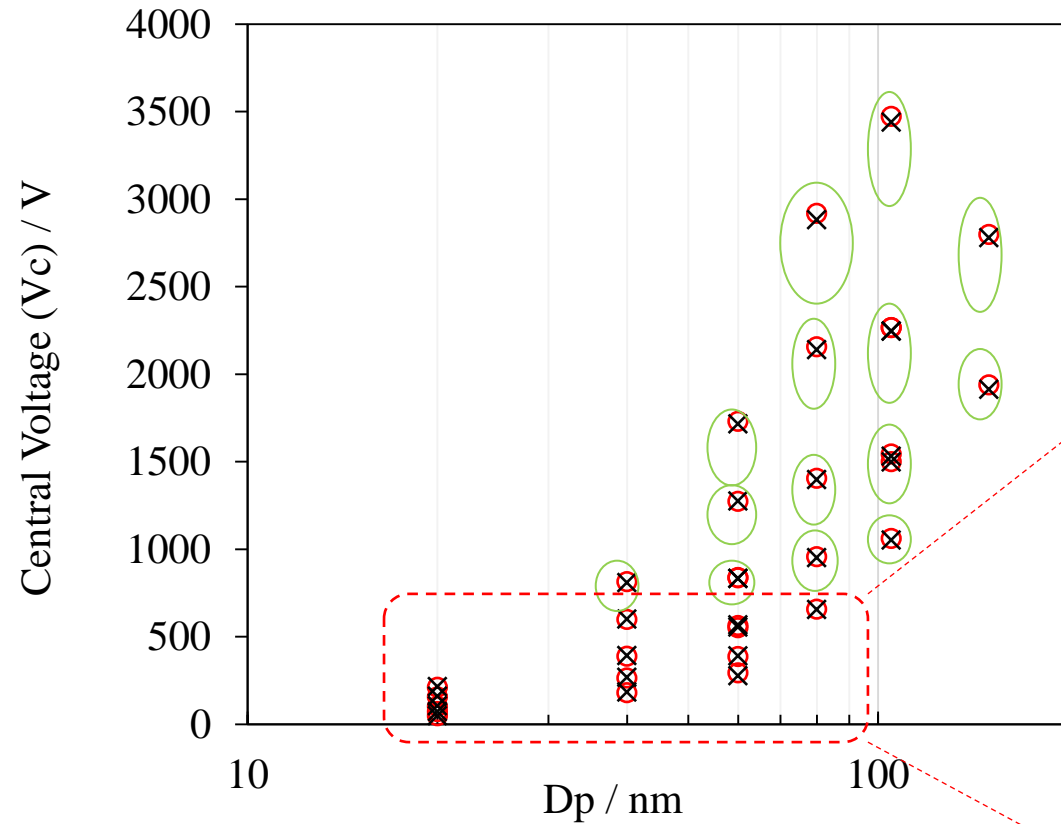
- It is further found that the voltage needed for classifying particles with a given electrical mobility varied when varying the aerosol and sheath flowrates.

$$Z_{p,c} = \frac{\eta Q_{sh} h}{L W V}$$

- The relationship between η and β is **linear**.

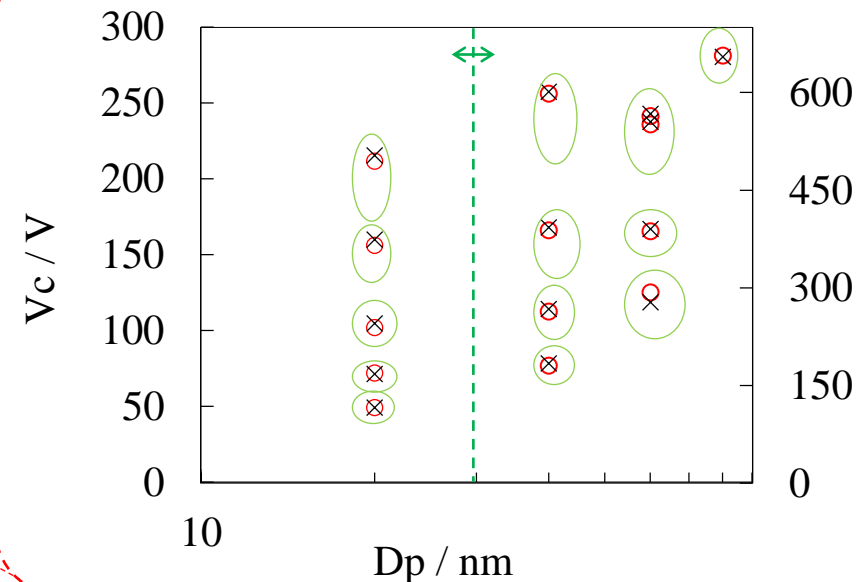


◆ Mini-plate DMA: Sizing accuracy (3)

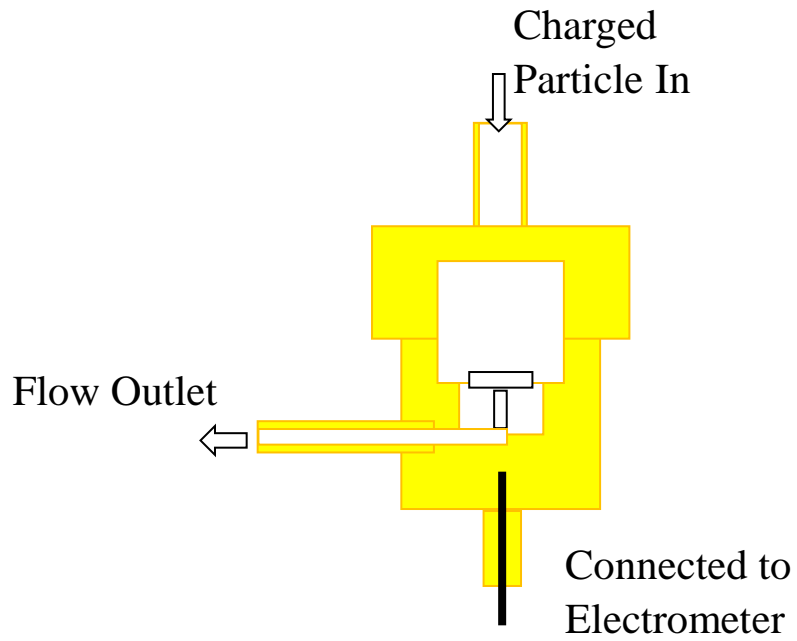


○ Experimental V_c × Calculated V_c with correction

- The $\pm 2.5\%$ for the voltage deviation might be attributed to the accuracy in the flowrate control and measurement as well as the possible 3D flow effect

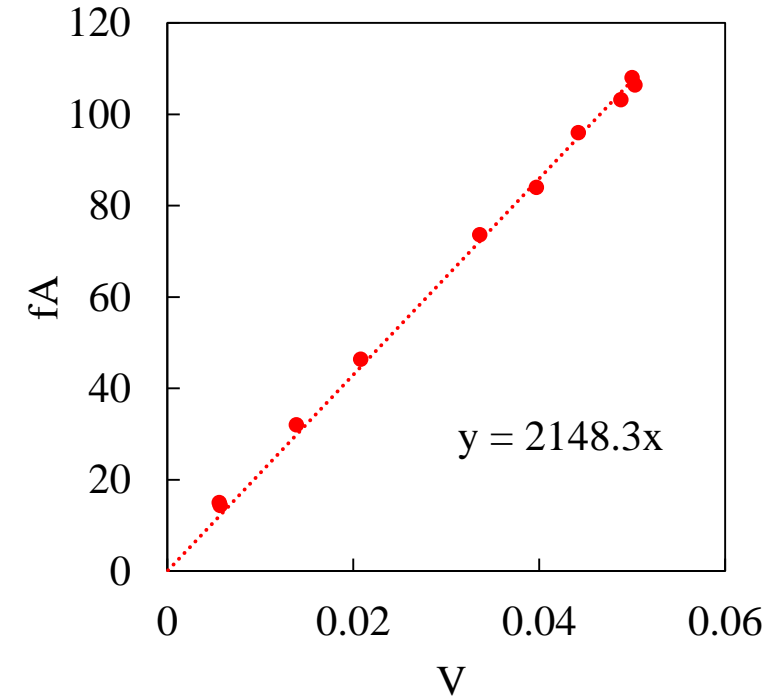
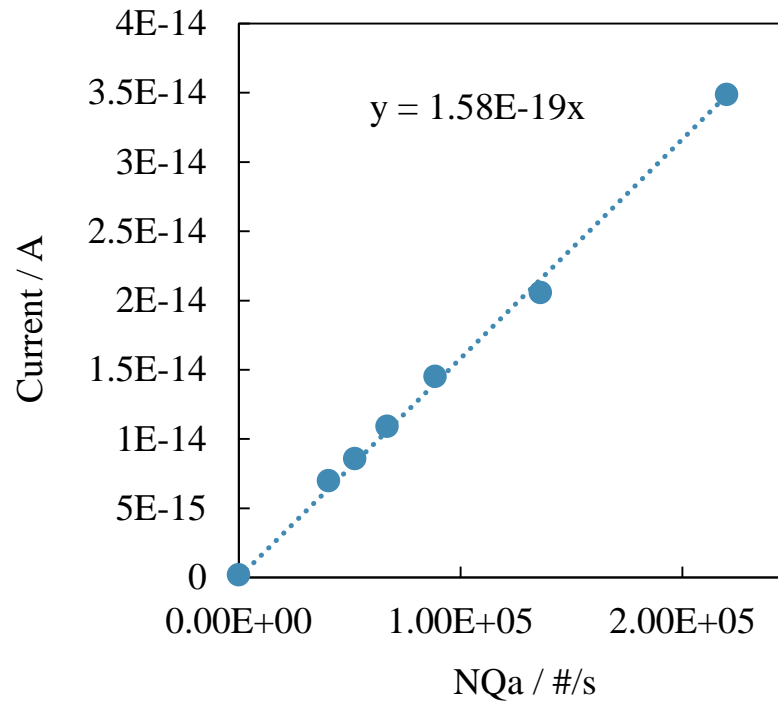


◆ Mini- Faraday Cage with pre-amp



$$I = n e (NQ_a)$$

where, I is the current measured by electrometer; ne is the charge carried by particles; Q_a is aerosol flow rate and N is the particle number concentrations.

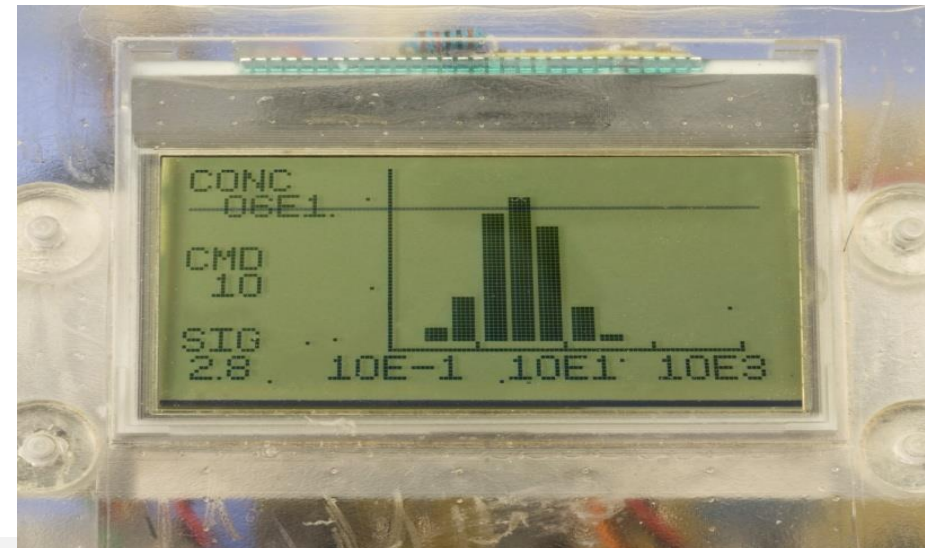


Prototype Portable Fine Particle Sizer (portable FPS; Funded by NASA)

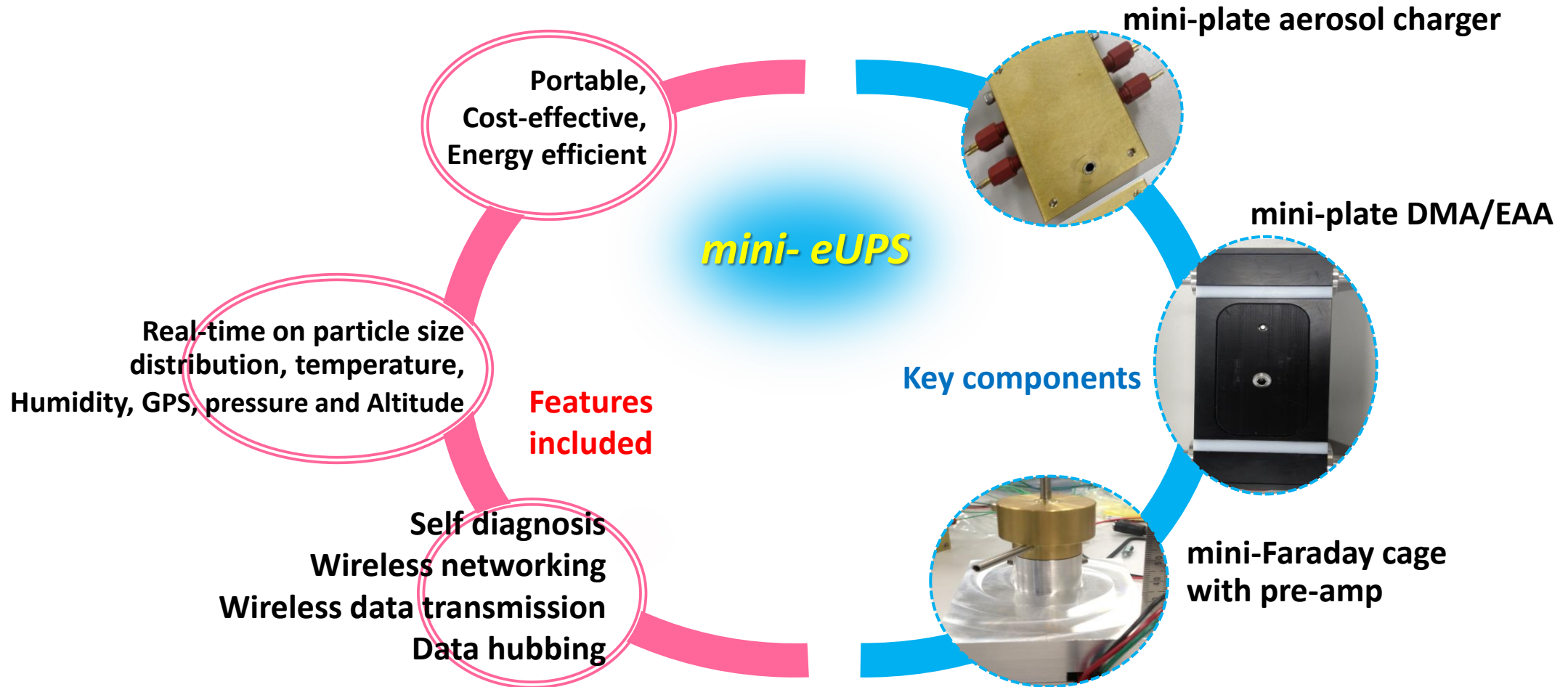


2009 R&D 100 Award
(R&D magazine)

Aerosol flowrate: 0.7 lpm



Miniature Electrical Ultrafine Particle Sizer (mini- eUPS) (funded by US EPA)



Prototype mini- eUPS

Aerosol flow pump

Sheath flow pump

HEPA filters

Raspberry Pi with touch screen

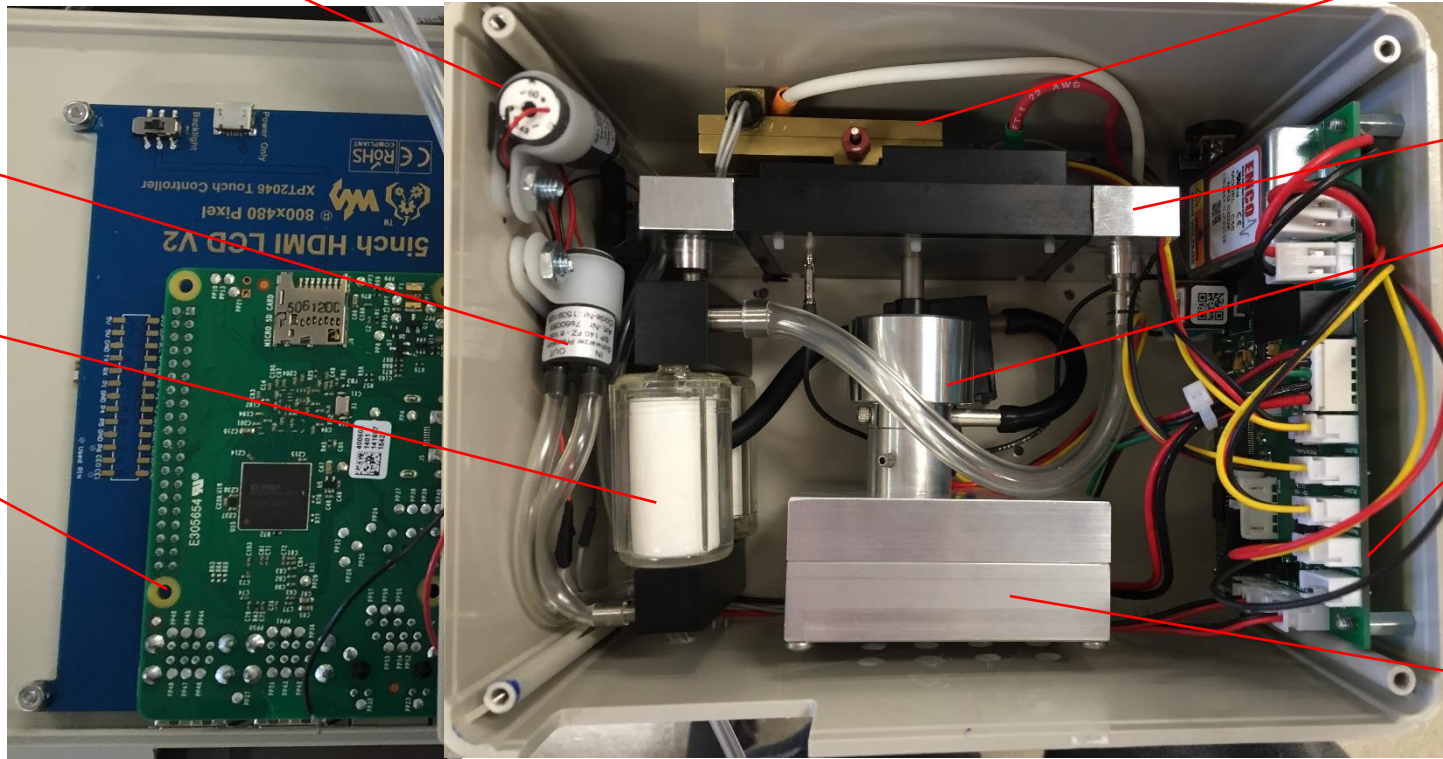
Mini-plate charger with temperature/humidity sensors

Mini-plate DMA

Mini-Faraday Cage

Circuit

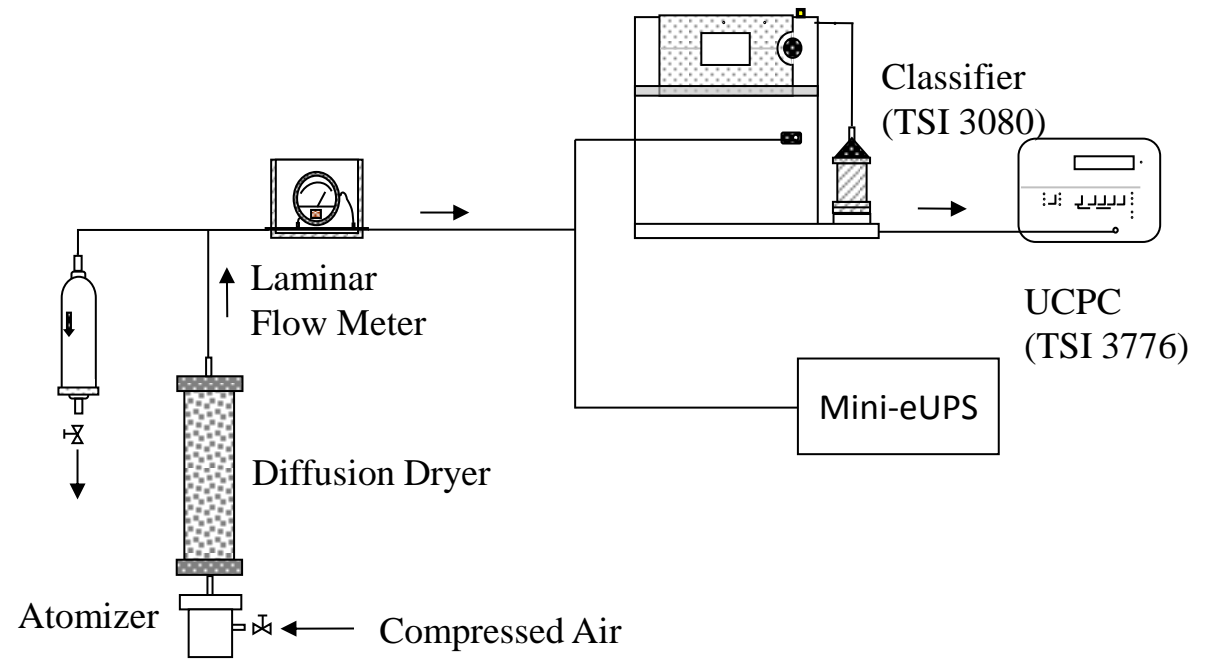
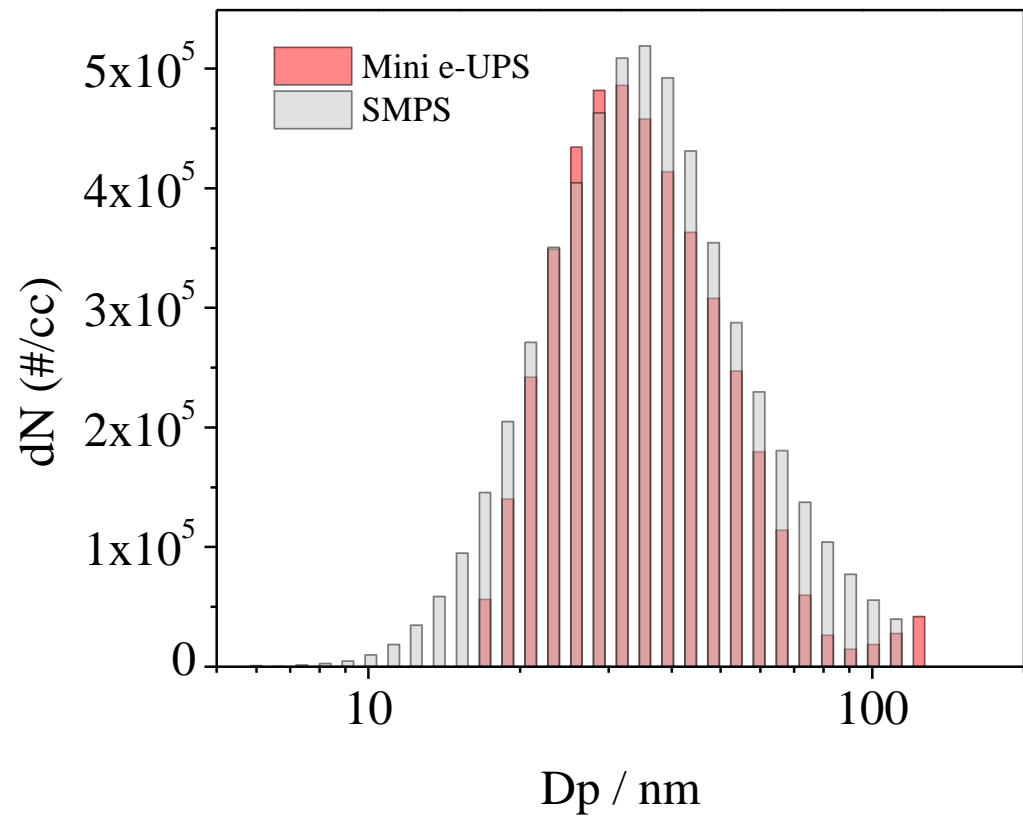
Electrometer



- **Final package:** 7.5" (L) × 5.5" (W) × 4.5" (H)
- **Weight:** < 3.5 lb



Performance of Prototype mini eUPS



Conclusion Remarks

- Electrical mobility based particle analyzers are powerful tools for the characterization of particles in fine and ultrafine size ranges
- Miniaturization of electrical mobility particle sizers have been realized for measuring the spatial and temporal size distribution of fine and ultrafine particles
- Portable FPS (with CPC) and mini- eUPS (with aerosol electrometer) have been assembled and evaluated using the lab-generated particles.

Thank you for your attention

Acknowledgement

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COI statement

Chen, one of the authors, holds the licensed IP, which is similar in name, but unrelated in configuration, to this project.

