

NanoRelease Consumer Products:

Developing measurement approaches for the analysis of release materials from nanocomposites

Keana Scott, Frederick Meisenkothen, Treye Thomas, Jean-Francois Damlencourt,
Brice Fiorentino, Thomas Kuhlbusch, Burkhard Stahlmecke, Heinz Kaminski,
Gwi-Nam Bae, Christopher Kingston, Carolyn Cairns, Richard Canady

NANOSAFE 2016



Outline

- NIST NanoEHS Activities
- ILSI NanoRelease Sanding
 - Sanding module overview
 - Sanding experiments
 - Analysis (real time & SEM)
 - Lessons learned

National Institute of Standards & Technology (NIST)

- NIST is a non-regulatory federal agency within the U.S. Department of Commerce
- NIST's mission is to promote U.S. innovation and industrial competitiveness by advancing measurement science, standards, and technology in ways that enhance economic security and improve our quality of life



NIST NanoEHS Activities

- Standard reference material development
 - Au NPs, SWCNTs, TiO₂ NP, Ag NPs
- Support standard methods development by standards organization such as ISO, ASTM
- Metrology focused research activities
 - Nanotoxicity assay protocols
 - Imaging and visualization
- Collaborations with other US governmental agencies

Collaborative Activities

Development of testing protocols and analytical methods for assessing release from

- Consumer products such as sporting good, 3D printers, paints, etc. (U.S. Consumer Product Safety Commission, U.S. Department of Defense)
- Food contact materials such as cooking pots, baby bottles, food containers, and cutting boards (U.S. Food and Drug Administration)
 - ILSI Symposium on Food Packaging, Barcelona, Nov 16-18
- Nanocomposite materials (ILSI, CEA, IUTA, KIST, NRC Canada, CPSC, Nanocyl, BASF)

NanoRelease Consumer Products

Multi-stakeholder effort initiated to foster the safe development of nanomaterials by supporting development of methods to understand the release of nanomaterials used in products.

- Phase 1: Nanomaterial Selection
- Phase 2: Methods Evaluation
- Phase 3: Interlaboratory Studies
 - Weathering Module
 - Sanding Module

<http://www.nanorelease.org/welcome-2/nanorelease-consumer-products-2/>

Sanding Module

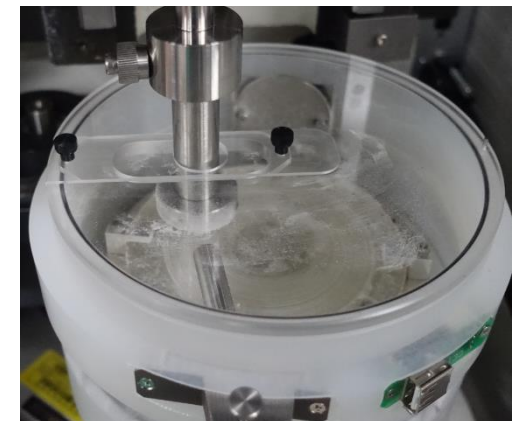
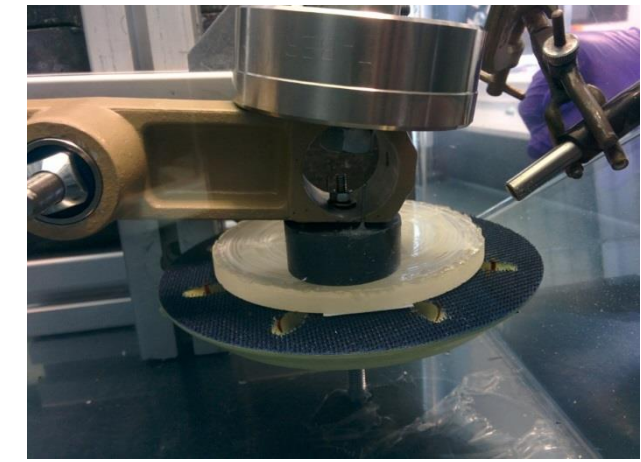
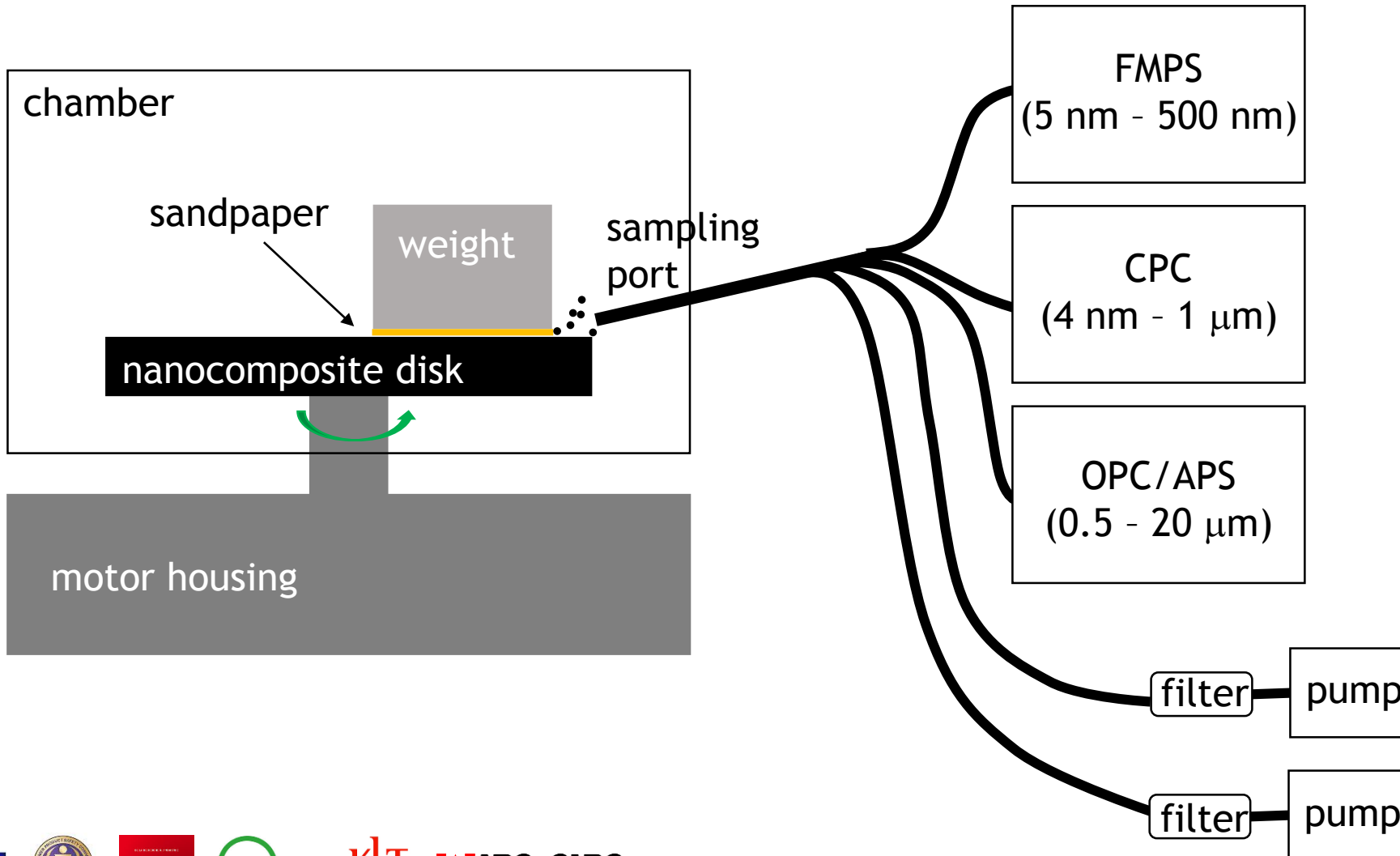
Goal

Develop a consensus protocol for generating and evaluating release particles from nanocomposite materials

Approach

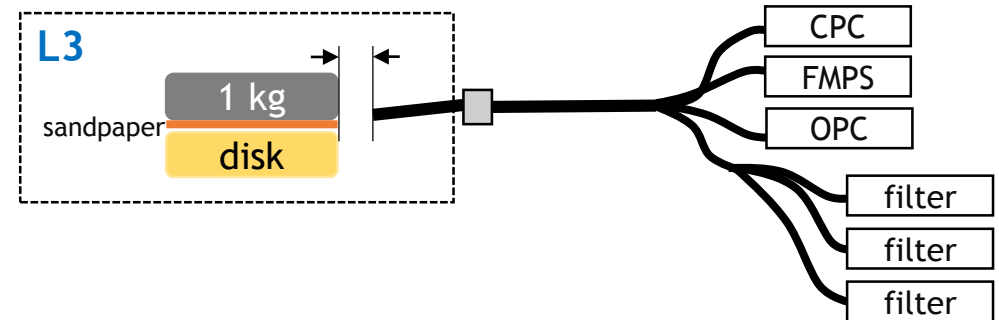
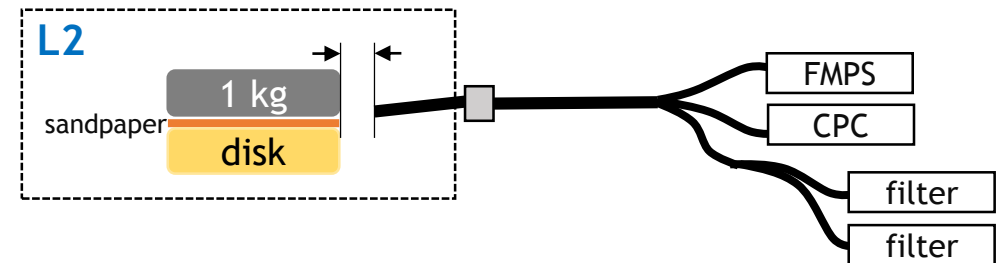
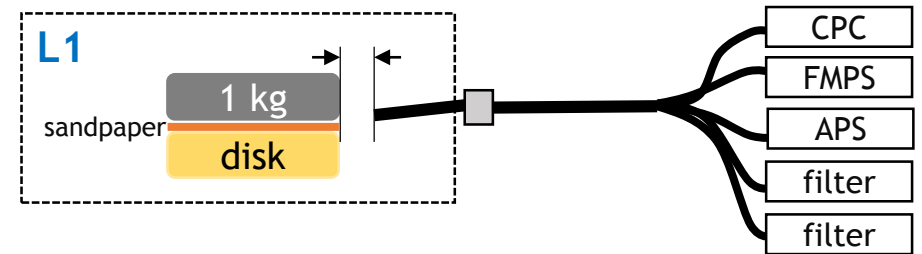
- Generate and sample release particles using three ‘equivalent’ processes using the same sample materials.
 - 3 sanding laboratories (L1, L2, L3)
 - Samples (neat epoxy, nanocomposite disks with mass fractions of 0.1 %, 0.25 % MWCNT)
 - Sandpaper (80 grit)
- Analyze release particles using real time particle analysis equipment and SEM imaging
 - FMPS, CPC, APS, OPC
 - 2 SEM analysis laboratories (A1, A2 plus self analysis by L3)

Sanding schematics



Sanding Setup

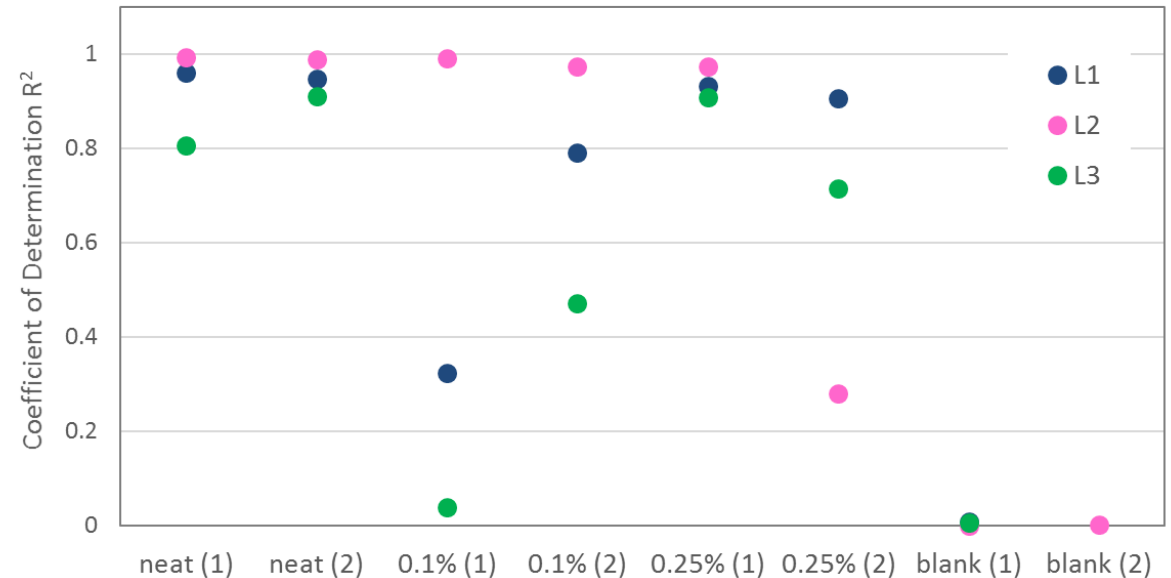
	L1	L2	L3
Chamber dimension	84,332.5 cm ³	27,000 cm ³	4,906.3 cm ³
Sampling Port Inner Diameter	Stainless Steel 6 mm	Stainless Steel 6 mm	Stainless Steel 9 mm
Sampling distance	1 cm	5 cm	5 cm
Total tube length	<i>Varies!</i>		
Pre-separation (impactor)	Yes	Yes	No
CPC	0.3 L/min	0.3 L/min	1 L/min
FMPS	10 L/min	10 L/min	10 L/min
OPC/APS	APS, 1 L/min		OPC, 1.2 L/min
Filter	3 L/min	3 L/min	2 L/min



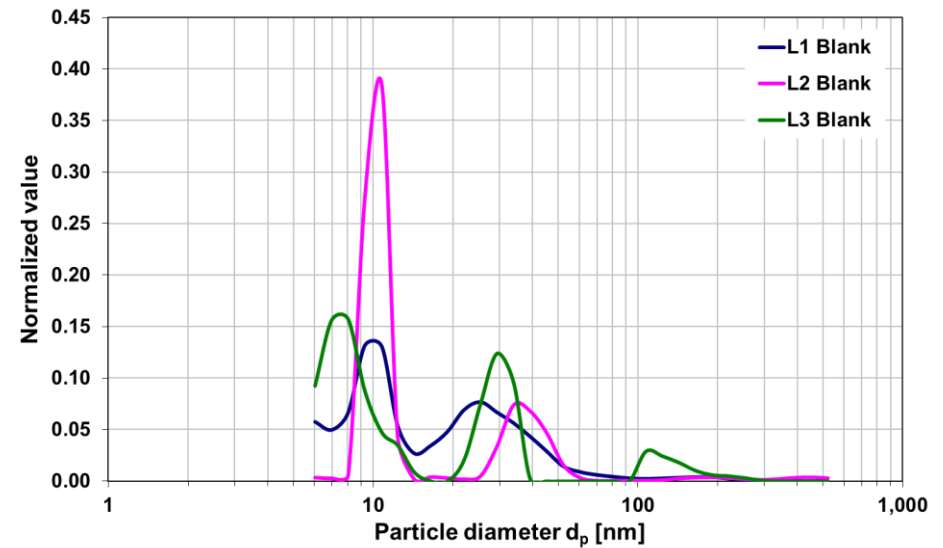
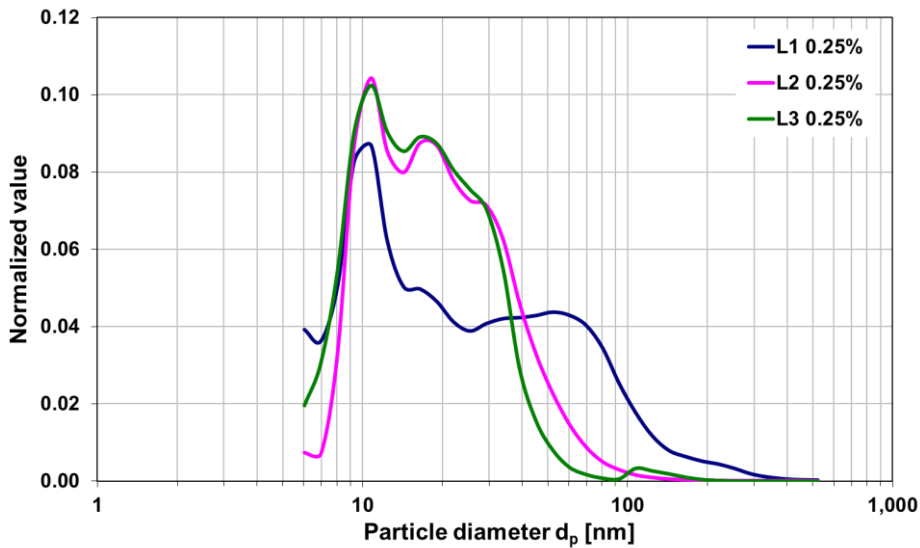
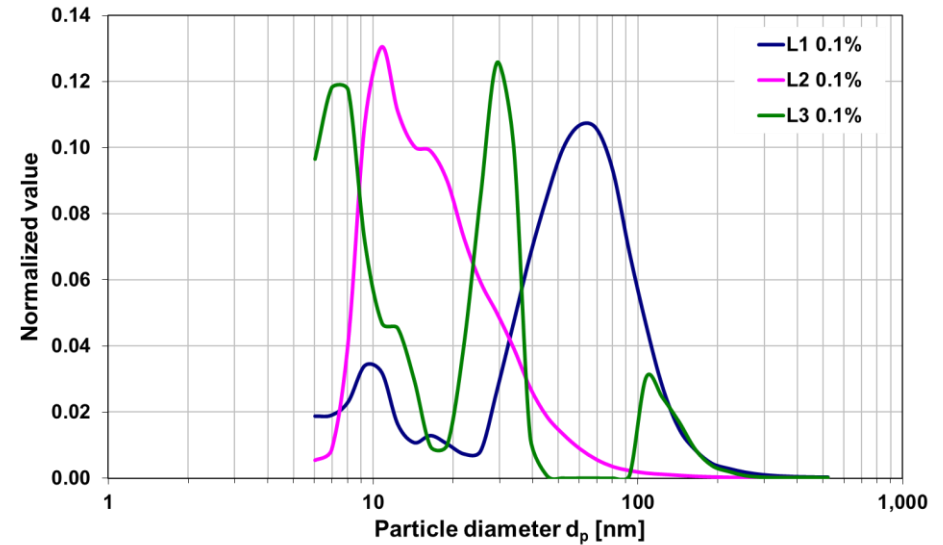
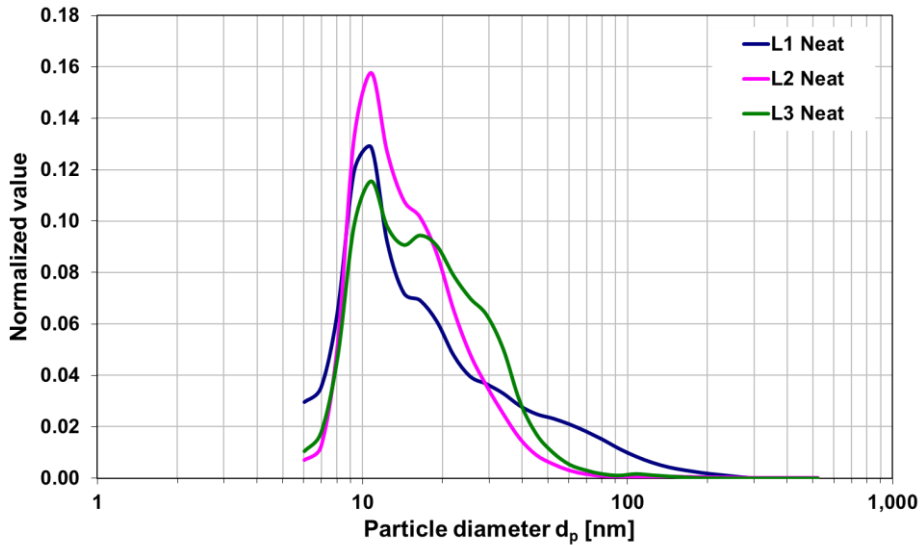
Temporal correlation of total concentration between FMPS and CPC

R ²	Neat epoxy rep 1	Neat epoxy rep 2	Epoxy 0.1% MWCNT rep 1	Epoxy 0.1% MWCNT rep 2	Epoxy 0.25% MWCNT rep 1	Epoxy 0.25% MWCNT rep 2	Method blank rep 1	Method blank rep 2	mean <small>(mean without blanks)</small>
L1	0.960	0.948	0.323	0.792	0.932	0.906	0.0077		0.810
L2	0.994	0.988	0.990	0.974	0.973	0.279	0.0003	0.0017	0.866
L3	0.806	0.911	0.040	0.472	0.909	0.715	0.0053		0.642

- Overall good FMPS & CPC temporal correlation for each run.
- Not expecting any correlation for blank runs.

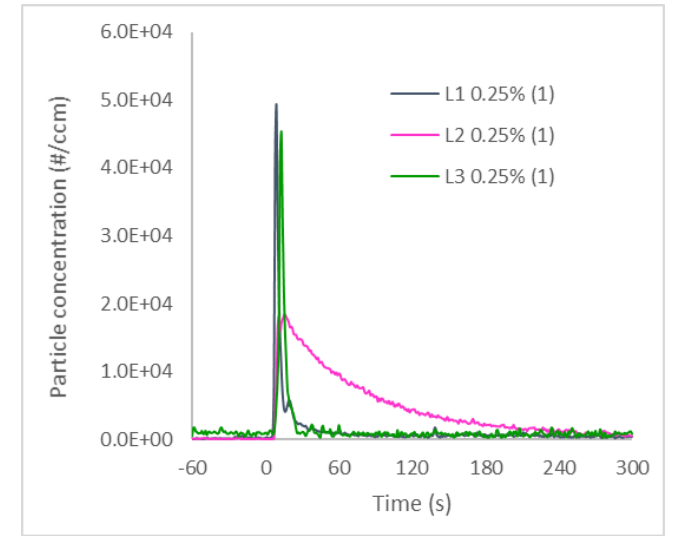
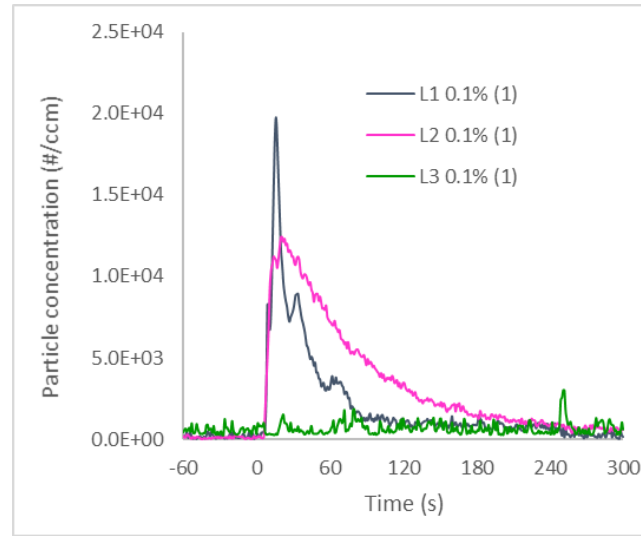
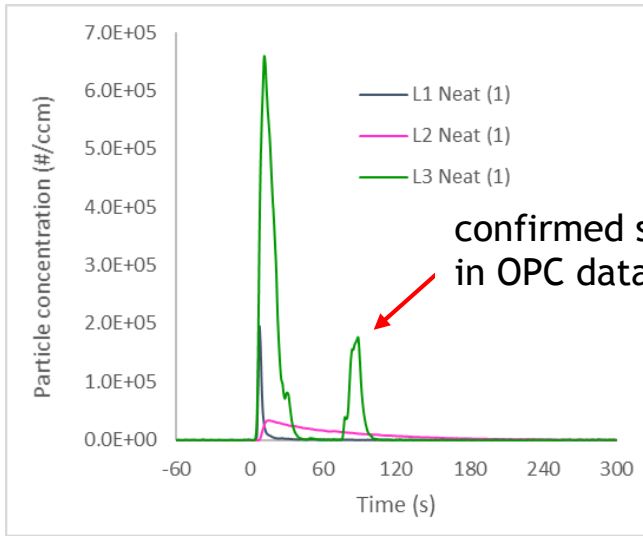


Normalized FMPS mean size distribution

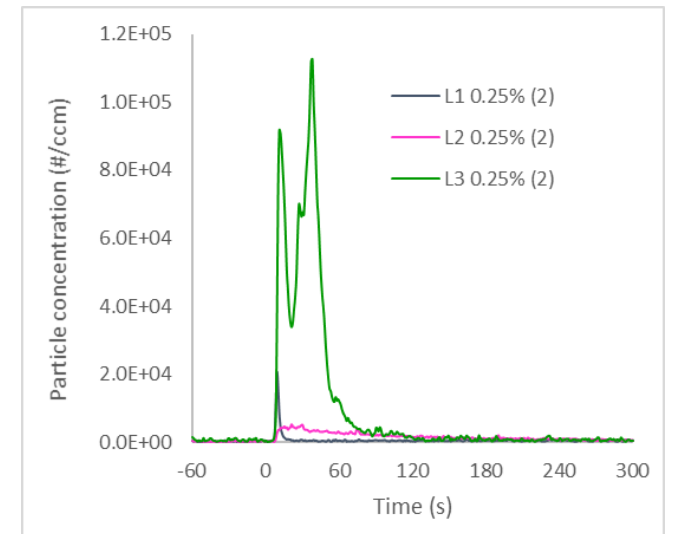
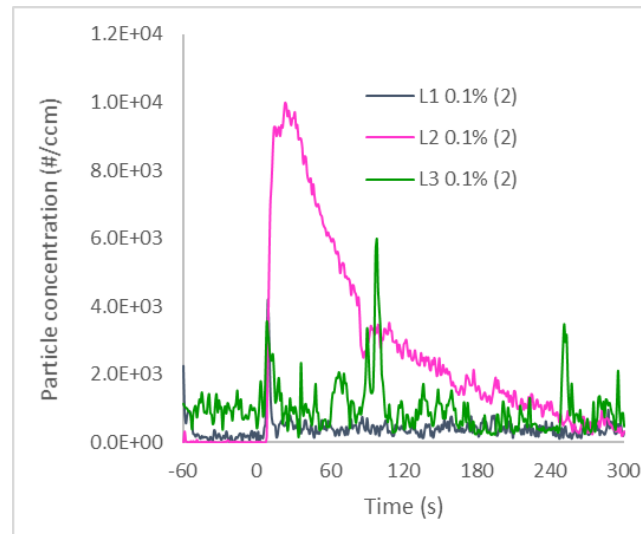
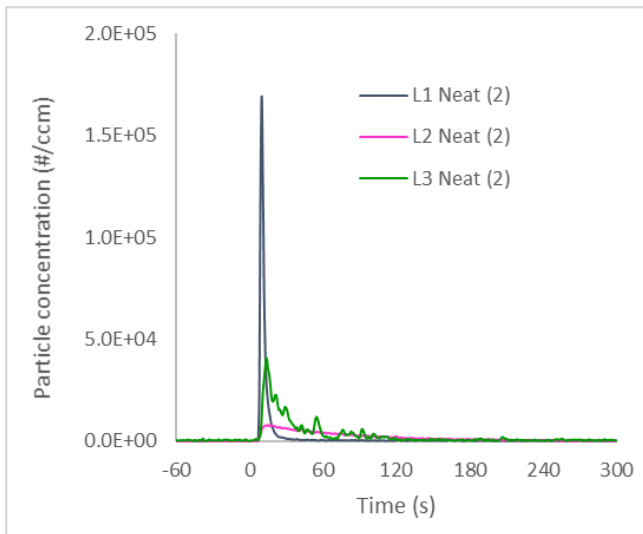


Time series FMPS total concentration

Replicate 1

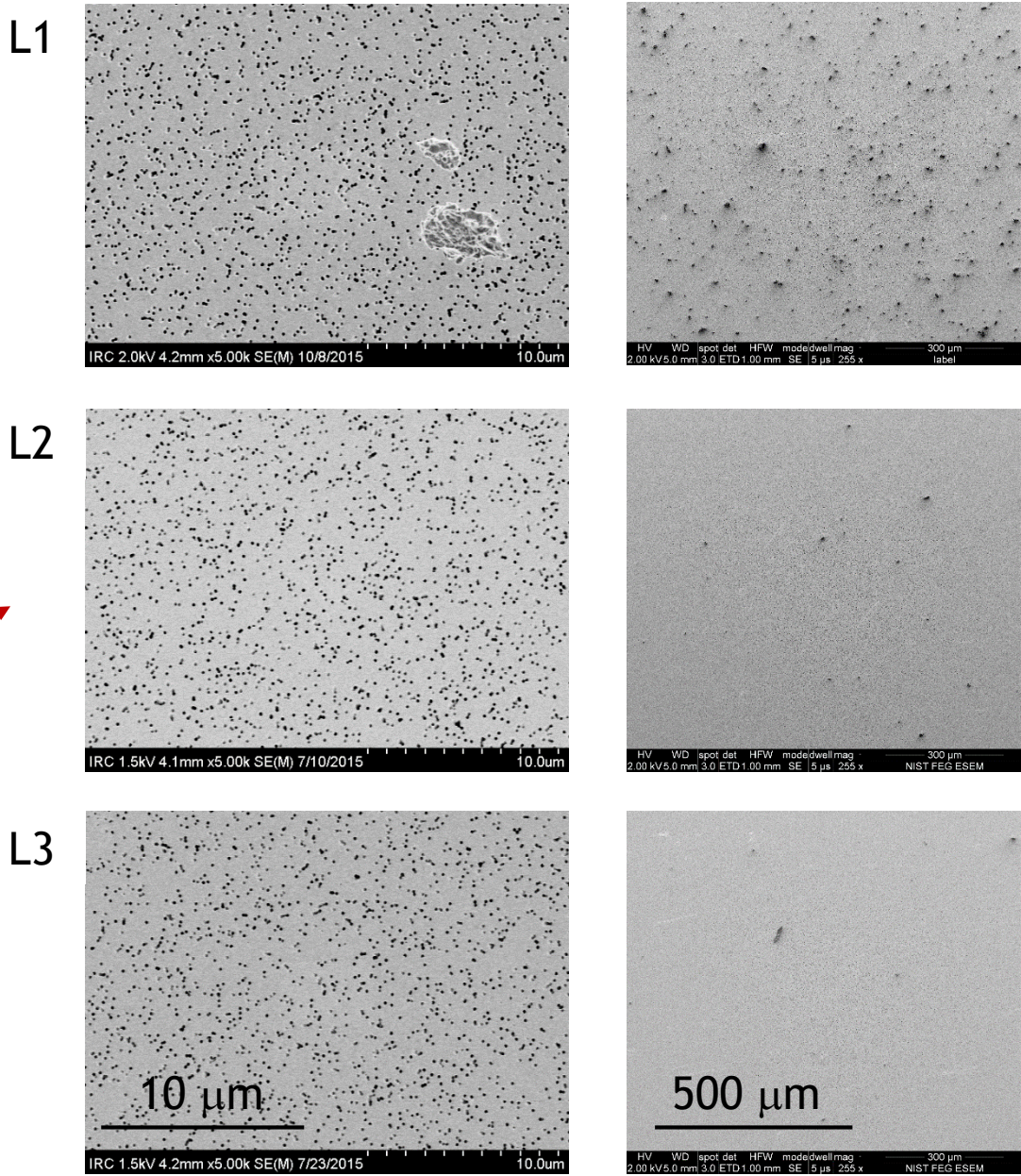
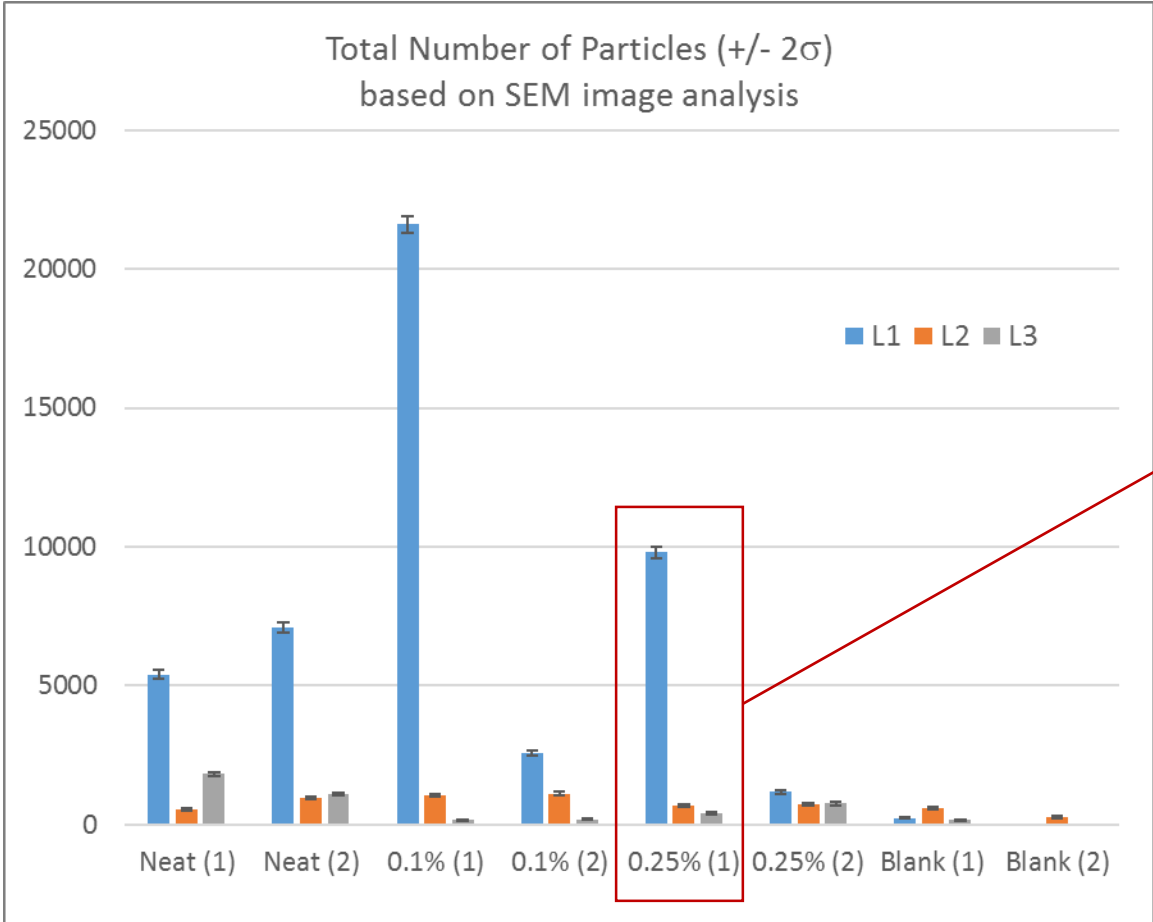


Replicate 2



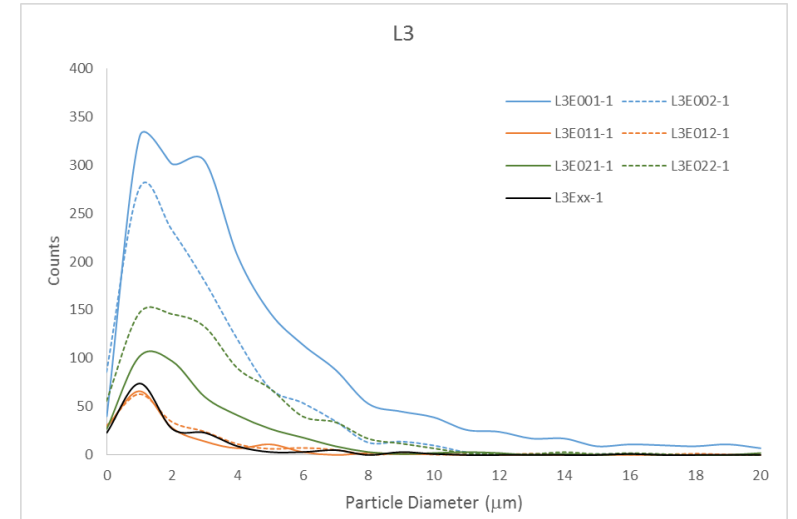
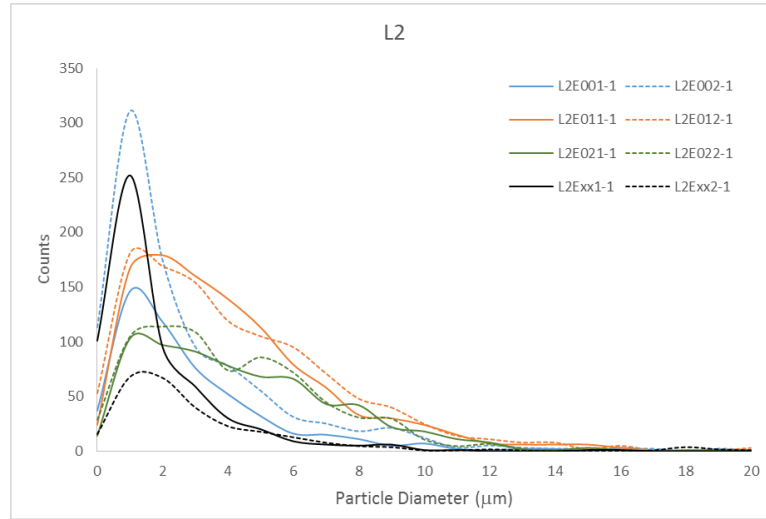
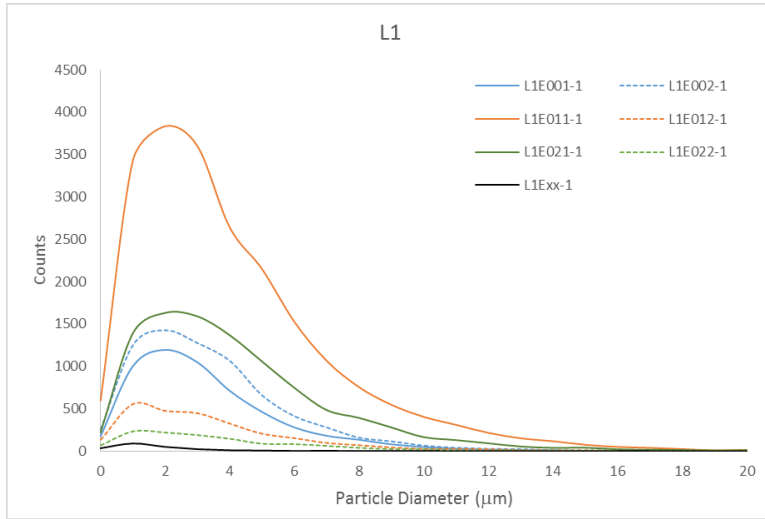
SEM analysis of filters

Limited to 500 nm to 20 μm
(comparable to OPC or APS measurement range)

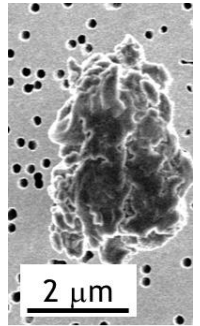
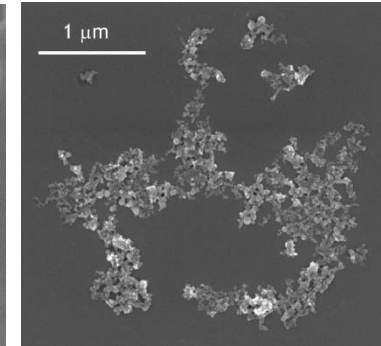
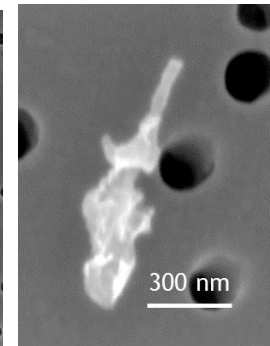
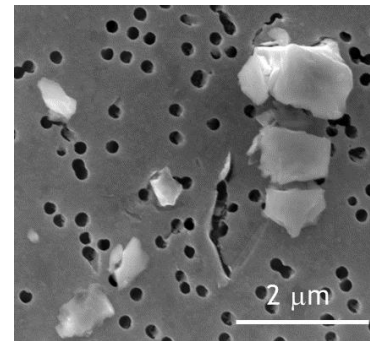
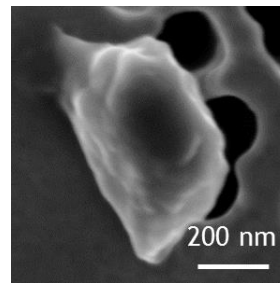
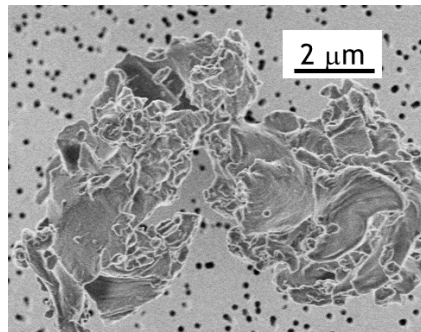


Particle size distributions from SEM image analysis: intra-lab

Particle diameter = equivalent area diameter

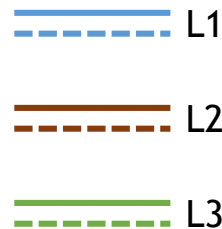
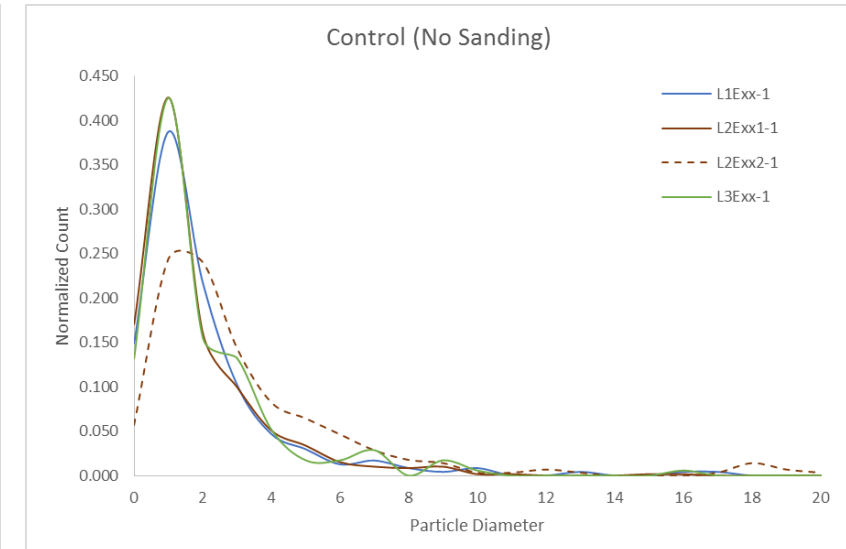
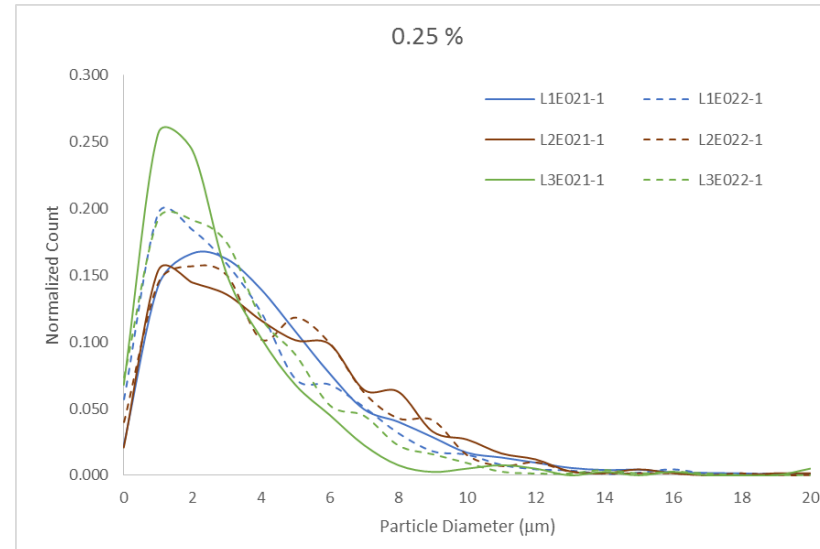
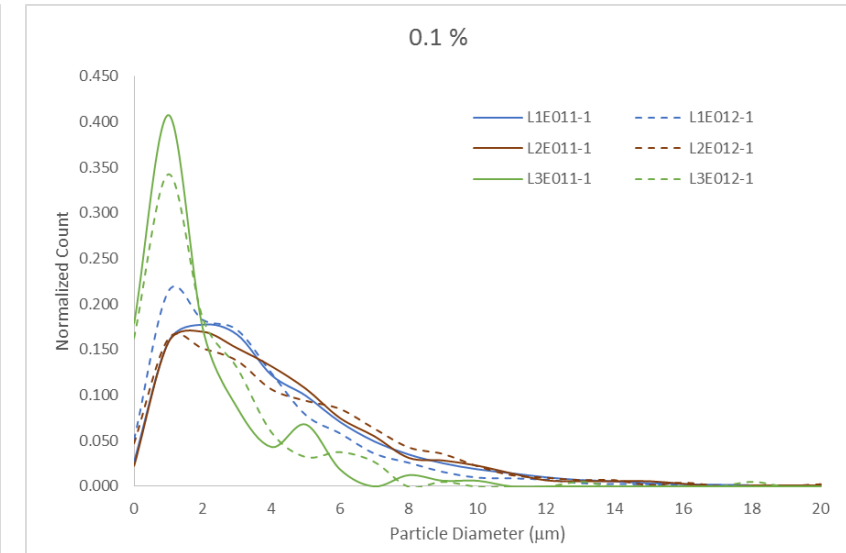
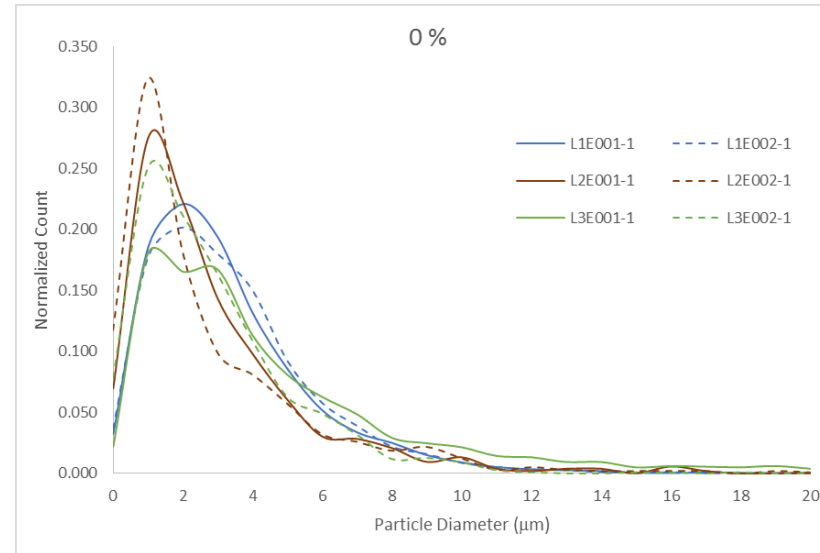


- neat epoxy
- - - 0.1 % MWCNT
- 0.25 % MWCNT
- blank

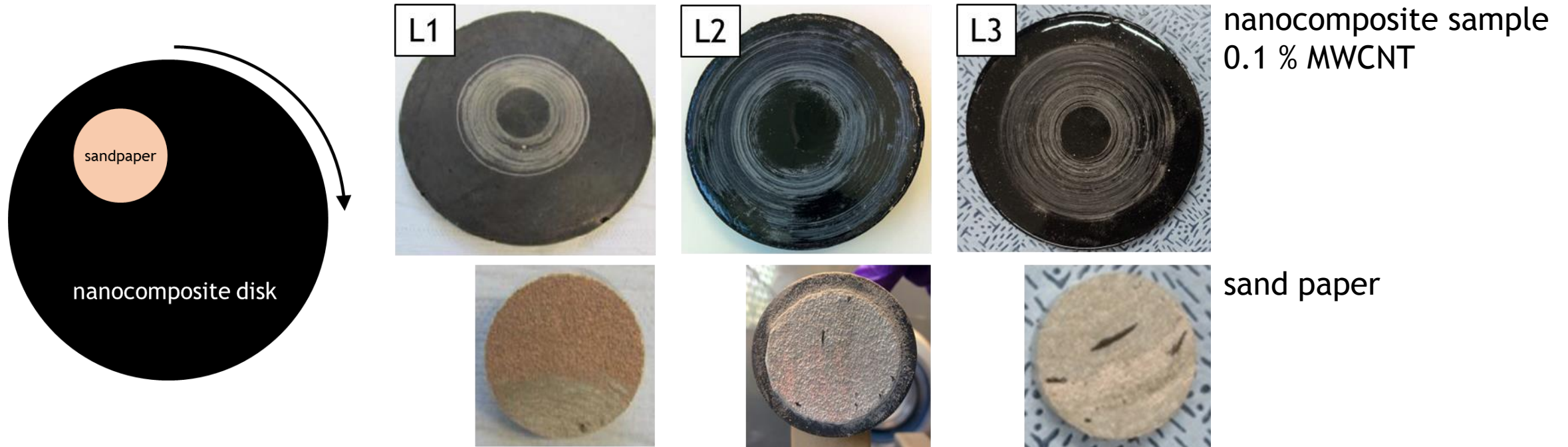


Particle size distributions from SEM image analysis: inter-lab

- Normalized counts for lab to lab size distribution comparison
- Most particles under 10 μm in diameter



Summary of metadata



- Sanding area and sand paper contact area vary from lab to lab.
- Intra-lab contact patterns are consistent.
- No clear correlation between sample and sand paper conditions and total particle concentration.

Summary (what worked & what didn't)

- Demonstrated successful organization and execution of a pilot nano-release study based on a “consensus protocol”
- Particle concentration data consistent across analytical methods
 - Ultrafine particles: 10 nm - 50 nm and most under 100 nm.
 - Fine/coarse particles: 500 nm to 10 μm .
- Good intra-lab temporal correlation between techniques
- Generated particle samples are consistent
- Instrumentations and test set-ups are generally applicable
- Inter-lab particle concentration and temporal correlation was poor
- Significant run to run variations in particle counts
- Relatively high blank filter particle count
- Poor filter collection efficiency for ultrafine particles
- Significant imaging and image processing challenges for ultrafine particles
- Sanding paper/sample photos show noticeable differences

Recommendations

Sanding testing is feasible & important
for risk assessment/safer-by-design approaches
but harmonization is urgently needed!

- a highly specified consensus sanding protocol based on a robust and statistically meaningful experimental design
- multiple analytical methods for consistency checks and method validation
- multiple substrates (e.g., filters & Si wafers) for particle sampling
- better experimental hygiene
- rigorous meta data collection

Acknowledgments

Bianca Oeffling (IUTA)

Gordon Chan (NRC)

Aimee Poda (USACE/ERDC)

Nanocyl (materials)

BASF (sanding supplies)

Health Canada

NIST Disclaimer

Certain commercial equipment, instruments, or materials are identified in this talk to foster understanding. Such identification does not imply recommendation or endorsement by NIST, nor does it imply that the materials or equipment identified are necessarily the best available for the purpose.

CPSC Disclaimer

This project was funded by the U.S. Consumer Product Safety Commission (CPSC). The content of this publication has not been reviewed or approved by and does not necessarily reflect the views of the Commission, nor does mention of trade names, commercial products, or organizations imply endorsement by the Commission



Experts were convened and concepts developed for this paper by the NanoRelease Consumer Products Steering Committee (<http://www.neutralscience.org/about/nanorelease>).

NanoRelease CP was funded by contributions from:

- Environment Canada
- American Chemistry Council Nanotechnology Panel
- Health Canada
- US Environmental Protection Agency
- ILSI Research Foundation.
- American Cleaning Institute
- Society of Organic Chemical Manufacturers and Affiliates
- Adhesives and Sealant Council

More than 60 experts from government, academia, industry, and civil society organizations have also contributed time and expertise in support of the project.

Terms & Abbreviations

APS: Aerodynamic Particle Sizer

CPC: Condensation Particle Counter

FMPS: Fast Mobility Particle Sizer

ILSI: International Life Sciences Institute

MWCNT: Multiwalled Carbon Nanotube

OPC: Optical Particle Counter

SEM: Scanning Electron Microscope

%: mass fraction of MWCNT