SIMULATION OF NDT: THE CIVA **SOFTWARE**

Product quality, safety of installations, and therefore also of persons, are the major challenges of non-destructive testing (NDT). Manufacturers are now making increasing use of simulation to optimize its performance. CEA has made a strong contribution to this development. It is continuing to do so by developing and distributing the Civa software program, developed as a result of its prior underlying research in this field.



Computing station for data processing (in this case for ultrasound signals) with the Civa software program, allowing direct comparison between experimental and theoretical data.

Non-destructive testing

Non-destructive testing (NDT) includes all techniques serving to inspect a component and to search for possible defects liable to have harmful outcomes for the function assigned to it. There is a multiplicity of techniques (ultrasound, electromagnetic, X-ray or thermographic), and applications are diverse. Thus, for example, a distinction is made between manufacturing controls whose purpose is to check the quality of an industrial product before it is put into service, and in-service inspections that may be carried out during the life of the product. The aim, in

the latter case, is to make sure that there is no degradation to the part subjected to mechanical, chemical, thermal or radiological stresses. All these techniques are routinely used in industry. Regardless of the sector concerned, the economic stakes associated to NDT are invariably very high, however, in some sectors such as transportation (particularly aviation) and nuclear engineering, these are reinforced by a major public-safety

NDT simulation at CEA

At the end of the 1980s, CEA initiated modeling of NDT (see Box A, What is a numerical simulation?). The goal then was to assist in interpretation of ultrasound signals acquired during inspections of nuclear power stations. The aim was to enhance the ability of the methods not only to detect defects, but also to characterize them and thus give specialists the means of evaluating their harmfulness.

At that time, already, a twofold strategy was put forward: the choice of semi-analytical methods rather than wholly numerical methods (finite elements, finite differences, etc.), and the development of models integrated into software modules usable by operators who are not simulation specialists.

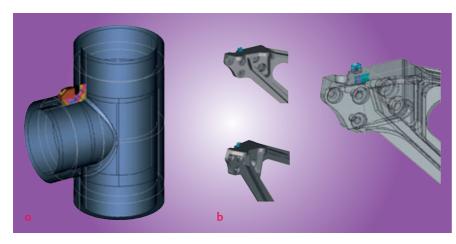
In 1993, the first version of the Civa software program, a multi-technique NDT expertise platform, was released, bringing together in the same environment imagery, processing and simulation tools, thus enabling a direct comparison to be made between experimental and theoretical data. Since then, modeling of NDT has been constantly gaining in importance, and its applications have become increasingly diverse. At the same time, the nuclear expertise gained by CEA teams has been used to advantage and has gained from other applications, first of all in aviation, this being the second-largest promoter of R&D in this

Civa: a multi-technique expertise platform

Over the years, and with successive versions, the results of modeling research work have been integrated into the Civa platform, thus meeting the ever-growing requirements of manufacturers using the software. Civa has now become the reference software for simulation of NDT. It is distributed not only to the major French protagonists in the field, but equally through the rest of Europe, on the North American continent and in Japan.

A new phase has begun: from a reference software suite, Civa is morphing into a software integration platform. A number of models developed in university laboratories in France and Europe have already been integrated into the software and many projects have been initiated. This major evolution evidences the community's desire to pool R&D efforts and avail itself of common tools converging towards improved controls, and hence, quite often, improved product quality and public safety.





Simulation of a test on CAD components. 1a shows an example of a test on a pipe branch connection, and 1b that of testing an engine pylon (EADS document). Prediction of the elastic field generated by the sensor (displayed in the control scene) allows an evaluation of the influence of geometry (sensor mismatch and internal reflections) on the performance of the testing method.

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Semi-analytical modeling for optimum performance

Ultrasonic simulation tools have seen, over the years, their domains of applicability extended to cater for configurations that are increasingly complex to model: anisotropic and heterogeneous materials, components of non-regular geometry, new generations of sensors based on multi-element technology. The philosophy, on the other hand, has not changed, and the theoretical models developed are based on semi-analytical methods involving physical approximations judiciously selected according to the application being considered.

One specific feature of the configurations simulated in ultrasound, for instance, will serve to shed some light on such a choice. In this method, propagation distances are very large compared to wavelength, making numerical resolution of the wave-propagation equation on the basis of a spatial meshing of the volume involved very costly. The semi-analytical approach currently represents the solution optimizing at

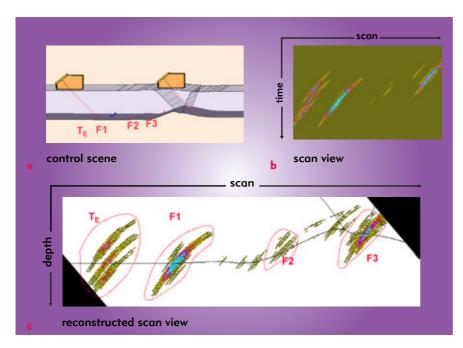
the same time quantitative reliability constraints, and requirements for ease of interpretation of the results, versatility of simulated situations and numerical performance. Indeed, while advances in computing have resulted in a huge, sustained growth in the computational power of microcomputers and work stations, the use of codes is itself changing concurrently and is becoming increasingly intensive in the context of multi-parameter simulation campaigns. This is the case, for instance, of demonstration of performance for methods, or in the context of inversion strategies. The latter, having the purpose not so much of simulating the response of a given defect, but of automatically identifying, from the findings of an inspection, the characteristics of the defect(s) that generated them, require very large volumes of computation indeed.

To go in for modeling, particularly if approximate models are involved, entails experimental validation. Experiments are carried out in CEA laboratories to evaluate the accuracy of theoretical predictions for perfectly

controlled cases. However, validation of the models is also based on statistics stemming from operational feedback from users, which covers the broadest range of situations. Finally, a comparison between models is sometimes very useful to test this or that specific approximation.

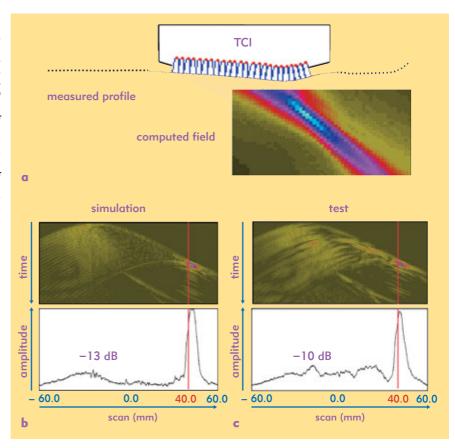
Design of methods and demonstration of performance

The possibilities now afforded by the new sensor technologies naturally go hand in hand with increased complexity of implementation. Hence, design assistance for new testing methods, and design and control of innovative sensors form a high-added-value application of simulation. In aviation, this approach goes even further, and the long-term objective is to evaluate the testability of parts from the design stage in the design office. The simulation/CAD interconnection achieved in Civa6 constitutes a major breakthrough in this direction. It is now possible to read and interpret a CAD file, in the standard formats, in the modeling environment,



Simulation of testing a weld. This example shows the assistance to analysis provided by simulation. The operator simulates the response of three cracks (F1, F2, F3) to which a standard hole (H_S) has been added for calibration purposes. The result of the test (shown schematically in 2a by the sensor initial and final positions in the control scene) is an echogram (2b), which is difficult to interpret. A reconstruction algorithm is used to superimpose on the same view the echoes received and the geometry of the weld as described by CAD, making their identification easier.

Design of a multi-element sensor. The TCI (traducteur contact intelligent - smart contact translator) is a new-generation sensor designed at CEA to test parts of complex geometry. Being flexible, it can fit any irregular surface. An embedded measurement system allows identification of the position of the various elements, to which a computed electronic time-lag is assigned to correct for the effects of geometry and control the beam. 4a shows a visualization of the beam generated by the TCI on an actual profile. 4b and 4c compare the performance (position and amplitude of the beam) predicted by simulation and as actually measured.



and to position a sensor and carry out calculations on components of highly complex geometry.

Concurrently with design of testing methods, demonstration of the performance of existing methods is another application for simulation where major stakes are involved. Thus, in the nuclear sector, a technical qualification procedure for such methods has been implemented since 1997: modeling is strongly involved in this. Indeed, only the use of simulation offers the ability to explore in sufficiently exhaustive fashion the full diversity of possible cases. Experimentation and simulation are thus complementary, with the former validating the latter for selected test cases.

Lines of research

A partial overview will serve to illustrate the wealth of research work currently

ongoing at CEA, the number of projects precluding any attempt to mention all of them here. A first, major part of the laboratories' work consists in theoretical research in modeling, with the aim of broadening the domain of application of Civa's simulation tools, for example modeling the propagation of elastic surface waves on anisotropic parts of curved geometry, or ultrasound propagation in multi-diffusing media such as some

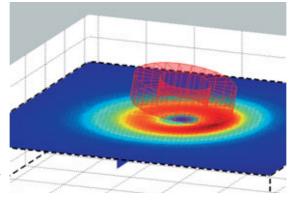
Another promising line of research concerns development of hybrid models coupling a semi-analytical method, to process propagation over long paths, and a finite-element schema operating on a spatially very restricted zone. This is an answer to the difficulty, mentioned earlier, of using methods based on meshing the volume through which the ultrasound wave propagates. Such models enable the prediction of the response of particularly complex defects for minimal numerical cost.

Relying on the massive use of simulation, the design of acquisition-data-processing modules for the purposes of characterization or inversion, or reconstruction and imaging, is giving rise to a great deal of work. This type of approach affords important prospects for improved analytical performance.

Connection to virtual-reality

Finally, in the slightly longer term, the connecting of NDT simulation and virtualreality tools represents a major prospect for future evolution. This will allow the integration into the simulation of the environment and the operator, and thus, for example, make it possible to take into account, when evaluating a part's testability, the cramped layout of an installation, making human intervention difficult, or to make a quantitative assessment of the impact on an operator of an aggressive environment (see Simulation of work in a hostile environment and Advances in virtual prototyping).

Presence of a defect in a conducting material may be detected by an electromagnetic method. A sensor (torus meshed in red) induces currents in a metal plate. The intensity of these eddy currents is represented on the surface of the plate, after computation, in false colors. Simulation makes it possible to investigate, for this configuration, the influence of a disturbing parameter (in this case tipping of the sensor) on the test method.



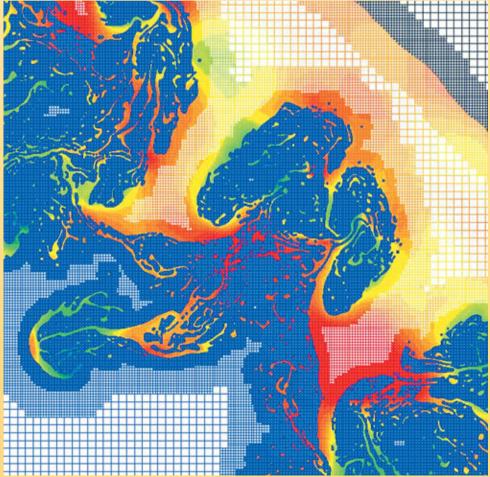
Pierre Calmon Technological Research Division CEA Saclay Center **Numerical simulation** consists in reproducing, through computation, a system's operation, described at a prior stage by an ensemble of **models**. It relies on specific mathematical and computational methods. The main stages involved in carrying out an investigation by means of numerical simulation are practices common to many sectors of research and industry, in particular nuclear engineering, aerospace or automotive.

At every point of the "object" considered, a number of physical quantities (velocity, temperature...) describe the state and evolution of the system being investigated. These are not independent, being linked and governed by **equations**, generally partial differential equations. These equations are the expression in mathematical terms of the physical laws modeling the object's behavior. Simulating the latter's state is to determine - at every point, ideally - the numerical values for its parameters. As there is an infinite number of points, and thus an infinite number of values to be calculated, this goal is unattainable (except in some very special cases, where the initial equations may be solved by analytical formulae). A natural approximation hence consists in considering only a finite number of points. The parameter values to be computed are thus finite in number, and the operations required become manageable, thanks to the computer. The actual number of points processed will depend, of course, on computational power: the greater the number, the better the object's description will ultimately be. The basis of parameter computation, as of numerical simulation, is thus the reduction of the infinite to the finite: discretization.

How exactly does one operate, starting from the model's mathematical equations? Two methods are very commonly used, being representative, respectively, of **deterministic computation** methods, resolving the equations governing the processes investigated after discretization of the variables, and methods of **statistical** or **probabilistic calculus**.

The principle of the former, known as the **finite-volume method**, dates from before the time of computer utilization. Each of the object's points is simply assimilated to a small elementary volume (a cube, for instance), hence the finite-volume tag. Plasma is thus considered as a set or lattice of contiguous volumes, which, by analogy to the makeup of netting, will be referred to as a **mesh**. The parameters for the object's state are now defined in each mesh cell. For each one of these, by reformulating the model's mathematical equations in terms of volume averages, it will then be possible to build up algebraic relations between the parameters for one cell and those of its neighbors. In total, there will be as many relations as there are unknown parameters, and it will be up to the computer to resolve the system of relations obtained. For that purpose, it will be necessary to turn to the techniques of **numerical analysis**, and to program specific algorithms.

The rising power of computers has allowed an increasing fineness of discretization, making it possible to go from a few tens of cells in the 1960s to several tens of thousands in the 1980s, through to millions in the 1990s, and up to some ten billion cells nowadays (Tera machine at CEA's Military Applications Division), a figure that should increase tenfold by the end of the decade.



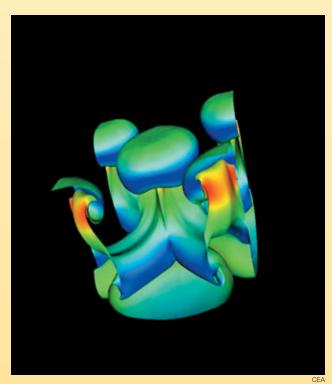
Example of an image from a 2D simulation of instabilities, carried out with CEA's Tera supercomputer. Computation involved adaptive meshing, featuring finer resolution in the areas where processes are at their most complex. A refinement of meshing, **adaptive remeshing**, consists in adjusting cell size according to conditions, for example by making them smaller and more densely packed at the interfaces between two environments, where physical processes are most complex, or where variations are greatest.

The finite-volume method can be applied to highly diverse physical and mathematical situations. It allows any shape of mesh cell (cube, hexahedron, tetrahedron...), and the mesh may be altered in the course of computation, according to geometric or physical criteria. Finally, it is easy to implement in the context of **parallel computers** (see Box B, *Computational resources for high-performance numerical computation*), as the mesh may be subjected to partitioning for the purposes of computation on this type of machine (example: Figure B).

Also included in this same group are the **finite-difference method**, a special case of the finite-volume method where cell walls are orthogonal, and the **finite-element method**, where a variety of cell types may be juxtaposed.

The second major method, the so-called **Monte Carlo** method, is particularly suited to the simulation of *particle transport*, for example of neutrons or photons in a **plasma** (see *Simulations in particle physics*). This kind of transport is in fact characterized by a succession of stages, where each particle may be subject to a variety of events (diffusion, absorption, emission...) that are possible *a priori*. Elementary probabilities for each of these events are known individually, for each particle.

It is then a natural move to assimilate a point in the plasma to a particle. A set of particles, finite in number, will form a representative sample of the infinity of particles in the plasma, as for a statistical survey. From one stage to the next, the sample's evolution will be determined by random draws (hence the method's name). The effectiveness of the method, implemented in Los Alamos as early as the 1940s, is of course dependent on the statistical quality of the random draws. There are, for just this purpose, random-number methods available, well suited to computer processing.



3D simulation carried out with the Tera supercomputer, set up at the end of 2001 at CEA's DAM-Île de France Center, at Bruyères-le-Châtel (Essonne département).

Finite-volume and Monte Carlo methods have been, and still are, the occasion for many mathematical investigations. These studies are devoted, in particular, to narrowing down these methods' convergence, i.e. the manner in which approximation precision varies with cell or particle number. This issue arises naturally, when confronting results from numerical simulation to experimental findings.

How does a numerical simulation proceed?

Reference is often made to *numerical experiments*, to emphasize the analogy between performing a numerical simulation and carrying out a physical experiment.

In short, the latter makes use of an experimental setup, configured in accordance with initial conditions (for temperature, pressure...) and control parameters (duration of the experiment, of measurements...). In the course of the experiment, the setup yields measurement points, which are recorded. These records are then analyzed and interpreted.

In a numerical simulation, the experimental setup consists in an ensemble of computational programs, run on computers. The **computation codes**, or **software** programs, are the expression, via numerical algorithms, of the mathematical formulations of the physical models being investigated. Prior to computation, and subsequent to it, *environment software* programs manage a number of complex operations for the preparation of computations and analysis of the results.

The initial data for the simulation will comprise, first of all, the delineation of the computation domain – on the basis of an approximate representation of the geometric shapes (produced by means of drafting and CAD [computer-assisted design] software) –, fol-

lowed by discretization of this computation domain over a mesh, as well as the values for the physical parameters over that mesh, and the control parameters to ensure proper running of the programs... All these data (produced and managed by the environment software programs) will be taken up and verified by the codes. The actual results from the computations, i.e. the numerical values for the physical parameters, will be saved on the fly. In fact, a specific protocol will structure the computer-generated information, to form it into a numerical database.

A complete protocol organizes the electronic exchange of required information (dimensions, in particular) in accordance with predefined formats: modeler,⁽¹⁾ mesher,⁽²⁾ mesh partitioner, com-



(1) The modeler is a tool enabling the generation and manipulation of points, curves and surfaces, for the purposes, for example, of mesh generation.
(2) The geometric shapes of a mesh are described by sets of points connected by curves and surfaces (Bézier curves and surfaces, for instance), representing its boundaries.

putation codes, visualization and analysis software programs. *Sensitivity* studies regarding the results (sensitivity to meshes and models) form part of the numerical "experiments."

On completion of computation (numerical resolution of the equations describing the physical processes occurring in each cell), analysis of the results by specialists will rely on use of the numerical database. This will involve a number of stages: selective extraction of data (according to the physical parameter of interest) and visualization, and data extraction and transfer for the purposes of computing and visualizing diagnostics.

This parallel between performing a computation case for a numerical experiment and carrying out a physical experiment does not end there: the numerical results will be compared to the experimental findings. This comparative analysis, carried out on the

basis of standardized quantitative criteria, will make demands on both the experience and skill of engineers, physicists, and mathematicians. Its will result in further improvements to physical models and simulation software programs.

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The example of a thermalhydraulics computation

Implementation of a numerical simulation protocol may be illustrated by the work carried out by the team developing the **thermalhydraulics** computation software Trio U. This work was carried out in the context of a study conducted in collaboration with the French Radiological Protection and Nuclear Safety Institute (IRSN: Institut de radioprotection et de sûreté nucléaire). The aim was to obtain very accurate data to provide engineers with wall heat-stress values for the components of a pressurized-water reactor in case of a major accident involving turbulent natural circulation of hot gases. This investigation requires simultaneous modeling of large-scale "system" effects and of small-scale **turbulent** processes (see Box F. **Modeling and simulation of turbulent flows**).

This begins with specification of the overall computation model (Figure A), followed by production of the CAD model and corresponding mesh with commercial software programs (Figure B). Meshes of over five million cells require use of powerful graphics stations. In this example, the mesh for a steam generator (Figures C and D) has been partitioned to parcel out computation over eight processors on one of CEA's parallel computers: each color stands for a zone assigned to a specific processor. The computations, whose boundary conditions are provided by way of a "system" computation (Icare–Cathare), yield results which it is up to the specialists to interpret. In this case, visualization on graphics stations of the instantaneous values of the velocity field show the impact of a hot plume on the steam generator's tube-plate (section of the velocity field, at left on Figure E), and instantaneous temperature in the water box (at right).

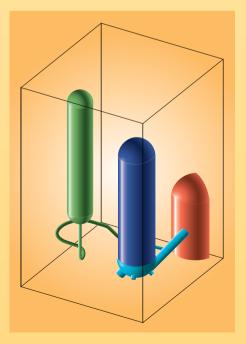


Figure A. Overall computation domain, including part f the reactor vessel (shown in red), the outlet pipe (hot leg, in light blue), steam generator (dark blue), and pressurizer (green).

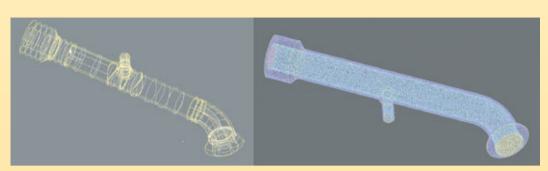


Figure B. CAD model of the hot leg of the raector vessel outlet (left) and unstructured mesh for it (right).



Figures C et D.

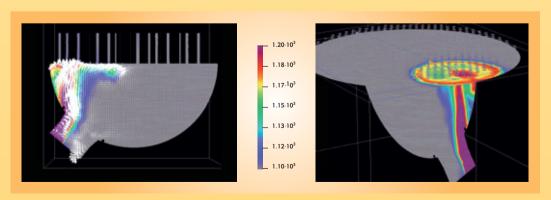


Figure E.

Computational resources for high-performance numerical simulation

Carrying out more accurate **numerical simulations** requires the use of more complex physical and numerical **models** applied to more detailed descriptions of the simulated objects (see Box A, *What is a numerical simulation?*). All this requires advances in the area of simulation software but also a considerable increase in the capacity of the computer systems on which the software runs.

Scalar and vector processors

The key element of the computer is the processor, which is the basic unit that executes a program to carry out a computation. There are two main types of processors, scalar processors and vector processors. The former type carries out operations on elementary (scalar) numbers, for instance the addition of two numbers. The second type carries out operations on arrays of numbers (vectors), for example adding elementwise the numbers belonging to two sets of 500 elements. For this reason, they are particularly well suited to numerical simulation: when executing an operation of this type, a vector processor can operate at a rate close to its maximum (peak) performance. The same operation with a scalar processor requires many independent operations (operating one vector element at a time) executed at a rate well below its peak rate. The main advantage of scalar processors is their price: these are general-purpose microprocessors whose design and production costs can be written-down across broad markets.

Strengths and constraints of parallelism

Recent computers allow high performances partly by using a higher operating frequency, partly by trying to carry out several operations simultaneously: this is a first level of **parallelism**. The speeding up in frequency is bounded by develop-

Installed at CEA (DAM-Ile de France Center) in December 2001, the TERA machine designed by Compaq (now HP) has for its basic element a mini-computer with 4 x 1-GHz processors sharing 4 GB of memory and giving a total performance of 8 Gflops. These basic elements are interconnected through a fast network designed by Quadrics Ltd. A synchronization operation across all 2,560 processors is completed in under 25 microseconds. The overall file system offers 50 terabytes of storage space for input/output with an aggregate bandwidth of 7.5 GB/s.

ments in microelectronics technology, whereas interdependency between the instructions to be carried out by the processor limits the amount of parallelism that is possible. Simultaneous use of several processors is a second level of parallelism allowing better performance, provided programs able to take advantage of this are available. Whereas parallelism at processor level is automatic, parallelism between processors in a parallel computer must be taken into account by the programmer, who has to split his program into independent parts and make provisions for the necessary communication between them. Often, this is done by partitioning the domain on which the computation is done. Each processor simulates the behavior of one domain and regular communications between processors ensure consistency for the overall computation. To achieve an efficient parallel program, a balanced share of the workload must be ensured among the individual processors and efforts must be made to limit communications costs.

The various architectures

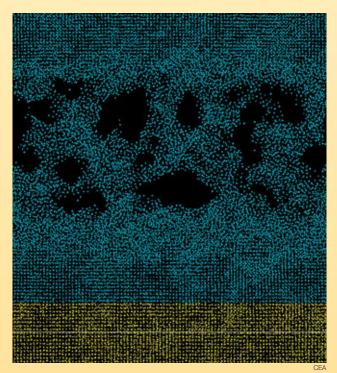
A variety of equipment types are used for numerical simulation. From their desktop computer where they prepare computations and analyze the results, users access shared computation, storage and visualization resources far more powerful than their own. All of these machines are connected by networks, enabling information to circulate between them at rates compatible with the volume of data produced, which can be as much as 1 **terabyte** (1 TB = 10^{12} bytes) of data for one single simulation.

The most powerful computers are generally referred to as **super-computers**. They currently attain capabilities counted in **tera-flops** (1 Tflops = 10^{12} floating-point operations per second).

Currently, there are three main types of supercomputers: vector supercomputers, clusters of mini-computers with shared memory, and clusters of PCs (standard home computers). The choice between these architectures largely depends on the intended applications and uses. Vector supercomputers have very-high-performance processors but it is difficult to increase their computing performance by adding processors. PC clusters are inexpensive but poorly suited to environments where many users perform numerous large-scale computations (in terms of memory and input/output).

It is mainly for these reasons that CEA's Military Applications Division (DAM) has choosen for its Simulation Program (see The Simulation Program: weapons assurance without nuclear testing) architectures of the sharedmemory mini-computer cluster type, also known as clusters of SMPs (symmetric multiprocessing). Such a system uses as a basic building block a mini-computer featuring several microprocessors sharing a common memory (see Figure). As these mini-computers are in widespread use in a variety of fields, ranging from banks to web servers through design offices, they offer an excellent performance/price ratio. These basic "blocks" (also known as nodes) are connected by a high-per-

Computational resources for high-performance numerical simulation (cont'd)



Parallel computers are well suited to numerical methods based on meshing (see Box A, What is a numerical simulation?) but equally to processing ab-initio calculations such as this molecular-dynamics simulation of impact damage to two copper plates moving at 1 km/s (see Simulation of materials). The system under consideration includes 100,000 atoms of copper representing a square-section (0.02 µm square) parallelogram of normal density. The atoms interact in accordance with an embedded atom potential over approximately 4–6 picoseconds. The calculation, performed on 18 processors of the Tera supercomputer at Bruyères-le-Châtel using the CEA-developed Stamp software, accounted for some ten minutes of "user" time (calculation carried out by B. Magne). Tests involving up to 64 million atoms have been carried out, requiring 256 processors over some one hundred hours.

formance network: the cumulated power of several hundreds of these "blocks" can reach several Tflops. One then speaks of a massively parallel computer.

Such power can be made available for one single parallel application using all the supercomputer's resources, but also for many independent applications, whether parallel or not, each using part of the resources.

While the characteristic emphasized to describe a supercomputer is usually its computational power, the input/output aspect should not be ignored. These machines, capable of running large-scale simulations, must have storage systems with suitable capacities and performance. In clusters of SMPs, each mini-computer has a local disk space. However, it is not advisable to use this space for the user files because it would require the user to move explicitly his data between each distinct stage of his calculation. For this reason, it is important to have disk space accessible by all of the mini-computers making up the supercomputer. This space generally consists in sets of disk drives connected to nodes whose main function is to manage them. Just as for computation, parallelism of input/output allows high performance to be obtained. For such purposes, parallel overall file systems must be implemented, enabling rapid and unrestricted access to the shared disk space.

While they offer considerable computational power, clusters of SMPs nevertheless pose a number of challenges. Among the most important, in addition to programming simulation software capable of using efficiently a large number of processors, is the development of operating systems and associated software tools compatible with such configurations, and fault-tolerant.

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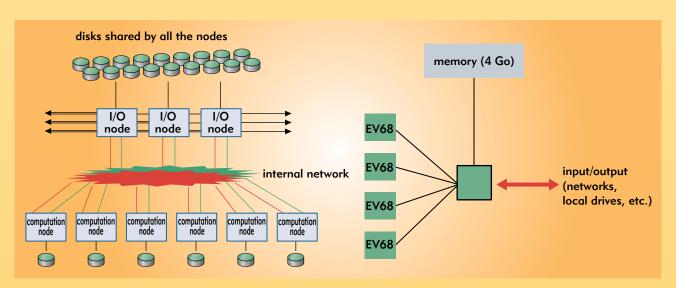


Figure. Architecture of an "SMP-cluster" type machine. At left, the general architecture (I/O = input/output), on the right, that of a node with four Alpha EV68 processors, clocked at 1 GHz.

Modeling and simulation of turbulent flows

Turbulence, or disturbance in so-called turbulent flow, develops in most of the flows that condition our immediate environment (rivers, ocean, atmosphere). It also turns out to be one, if not the, dimensioning parameter in a large number of industrial flows (related to energy generation or conversion, aerodynamics, etc.). Thus, it is not surprising that a drive is being launched to achieve prediction for the process – albeit in approximate fashion as yet – especially when it combines with complicating processes (stratification, combustion, presence of several phases, etc.). This is because, paraxodically, even though it is possible to predict the turbulent nature of a flow and even, from a theoretical standpoint, to highlight certain common – and apparently universal – characteristics of turbulent flows, (1) their prediction, in specific cases, remains tricky. Indeed, it must take into account the consi-

derable range of space and time $scales^{(2)}$ involved in any flow of this type.

Researchers, however, are not without resources, nowadays, when approaching this problem. First, the equations governing the evolution of turbulent flows over space and time (Navier–Stokes equations⁽³⁾) are known. Their complete solution, in highly favorable cases, has led to predictive descriptions. However, systematic use of this method of resolution comes up against two major difficulties: on the one hand, it would require complete, simultaneous knowledge of all variables attached to the flow, and of the forced-flow conditions imposed on it,⁽⁴⁾ and, on the other hand, it would mobilize computational resources that will remain unrealistic for decades yet.

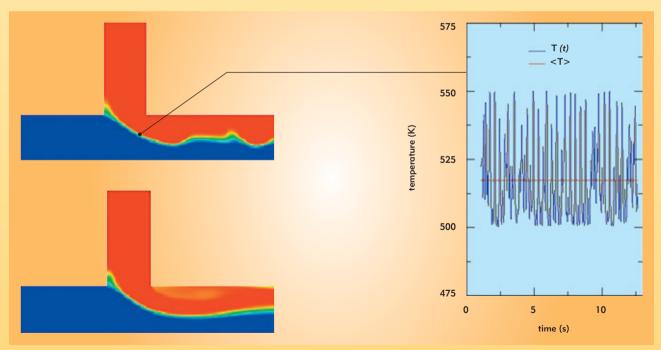


Figure. Instantaneous (top) and averaged (bottom) temperature field in a mixing situation. The curve shows the history of temperature at one point: fluctuating instantaneous value in blue and mean in red (according to Alexandre Chatelain, doctoral dissertation) (DEN/DTP/SMTH/LDTA).

The sole option, based on the fluctuating character of the flow due to turbulent agitation, must thus be to define and use average values. One of the most widely adopted approaches consists in looking at the problem from a statistical angle. The mean overall values for velocity, pressure, temperature... whose distribution characterizes the turbulent flow, are defined as the principal variables of the flow one then seeks to qualify relative to those mean values. This leads to a decomposition of the motion (the so-called Reynolds decomposition) into mean and fluctuating fields, the latter being the measure of the instantaneous local difference between each actual quantity and its mean (Figure). These fluctuations represent the turbulence and cover a major part of the Kolmogorov spectrum.⁽¹⁾

This operation considerably lowers the number of degrees of liberty of the problem, making it amenable to computational treatment. It does also involve many difficulties: first, it should be noted that, precisely due to the non-linearity of the equations of motion, any average process leads to new, unknown terms that must be estimated. By closing the door on complete, deterministic description of the phenomenon, we open one to modeling, i.e. to the representation of the effects of turbulence on mean variables.

Many advances have been made since the early models (Prandtl, 1925). Modeling schemas have moved unabated towards greater complexity, grounded on the generally verified fact that any new extension allows the previously gained properties to be preserved. It should also be noted that, even if many new developments are emphasizing anew the need to treat flows by respecting their

(1) One may mention the spectral distribution of turbulent kinetic energy known as the "Kolmogorov spectrum," which illustrates very simply the hierarchy of scales, from large, energy-carrying scales to ever smaller, less energetic scales.

- (2) This range results from the non-linearities of the equations of motion, giving rise to a broad range of spatial and temporal scales. This range is an increasing function of the Reynolds number, Re, which is a measure of the inertial force to viscous force ratio.
- (3) The hypothesis that complete resolution of the Navier–Stokes equations allows simulation of turbulence is generally accepted to be true, at any rate for the range of shock-free flows.
- (4) This is a problem governed by initial and boundary conditions.

non-stationary character, the most popular modeling techniques were developed in the context of stationary flows, for which, consequently, only a representation of the flow's temporal mean can be achieved: in the final mathematical model, the effects of turbulence thus stem wholly from the modeling process.

It is equally remarkable that, despite extensive work, no modeling has yet been capable of accounting for all of the processes influencing turbulence or influenced by it (transition, non-stationarity, stratification, compression, etc.). Which, for the time being, would seem to preclude statistical modeling from entertaining any ambitions of universality.

Despite these limitations, most of the common statistical modeling techniques are now available in commercial codes and industrial tools. One cannot claim that they enable predictive computations in every situation. They are of varying accuracy, yielding useful results for the engineer in controlled, favorable situations (prediction of drag to an accuracy of 5–10%, sometimes better, for some profiles), but sometimes inaccurate in situations that subsequently turn out to lie outside the model's domain of validity. Any controlled use of modeling is based, therefore, on a qualification specific to the type of flow to be processed. Alternative modeling techniques, meeting the requirement for greater accuracy across broader ranges of space and time scales, and therefore based on a "mean" operator of a different nature, are currently being developed and represent new ways forward.

The landscape of turbulence modeling today is highly complex, and the unification of viewpoints and of the various modeling concepts remains a challenge. The tempting goal of modeling with universal validity thus remains out of order. Actual implementation proceeds, in most cases, from compromises, guided as a rule by the engineer's know-how.

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