

E Storage batteries, cells and batteries: constantly improving performance

Storage batteries – also known as accumulators, or secondary **batteries** – and batteries – so-called primary batteries – are electrochemical systems used to store energy. They deliver, in the form of electric energy, expressed in watt-hours (**Wh**), the chemical energy generated by electrochemical reactions. These reactions are set in train inside a basic cell, between two **electrodes** plunged in an **electrolyte**, when a load, an electric motor, for instance, is connected to its terminals. Storage batteries are based on reversible electrochemical systems. They are rechargeable, by contrast to (primary) batteries, which are not. The term “battery” may further be used more specifically to denote an assembly of basic cells (whether rechargeable or not).

A storage battery, whichever technology is implemented, is essentially defined by three quantities. Its **gravimetric** (or **volumetric**) **energy density**, expressed in watt-hours per kilogram (**Wh/kg**) (or in watt-hours per liter [**Wh/l**]), corresponds to the amount of energy stored per unit mass (or per unit volume) of battery. Its **gravimetric power density**, expressed in watts per kilogram (**W/kg**), measures the amount of power (electric energy delivered per unit time) a unit mass of battery can deliver. Its **cyclability**, expressed as a number of cycles,⁽¹⁾ characterizes storage battery life, i.e. the number of times the battery can deliver an energy level higher than 80% of its nominal energy; this quantity is the one most frequently considered for portable applications.

Up to the late 1980s, the two main technologies prevalent on the market were lead-acid storage batteries (for vehicle start-up, backup power for telephone exchanges...), and nickel-cadmium storage batteries (portable tools, toys,

emergency lighting...). Lead-acid technology, more widely referred to as lead-acid batteries, or lead batteries, is also denoted as lead-acid systems. Indeed, the chemical reactions employed involve lead oxide, forming the positive electrode (improperly termed the cathode), and lead from the negative electrode (anode), both plunged in a sulfuric acid solution forming the electrolyte. These reactions tend to convert the lead and lead oxide into lead sulfate, further yielding water. To recharge the battery, these reactions must be reversed, through circulation of a forced current. The disadvantages found with lead-acid technology (weight, fragility, use of a corrosive liquid) resulted in the development of alkaline storage batteries, of higher capacity (amount of energy delivered during discharge), yielding however a lower electromotive force (potential difference between the system's terminals, under open circuit conditions). Electrodes for these systems are either based on nickel and cadmium (nickel-cadmium storage batteries), or nickel oxide and zinc (nickel-zinc storage batteries), or silver oxide coupled to zinc, cadmium, or iron (silver-oxide storage batteries). All these technologies use a potassium hydroxide solution as electrolyte. Lead-acid technologies, as indeed alkaline batteries, are characterized by high reliability, however gravimetric energy densities remain low (30 Wh/kg for lead-acid, 50 Wh/kg for nickel-cadmium).

In the early 1990s, with the growth in the portable device market, two new technological pathways emerged: nickel-metal hydride storage batteries, and lithium storage batteries ([see Box on Operating principle of a lithium storage battery](#)). The first-mentioned pathway, involving a nickel-based positive electrode and a negative electrode – made of a hydrogen-absorbing alloy – plunged in a concentrated potassium hydroxide solution, allowed gravimetric energy

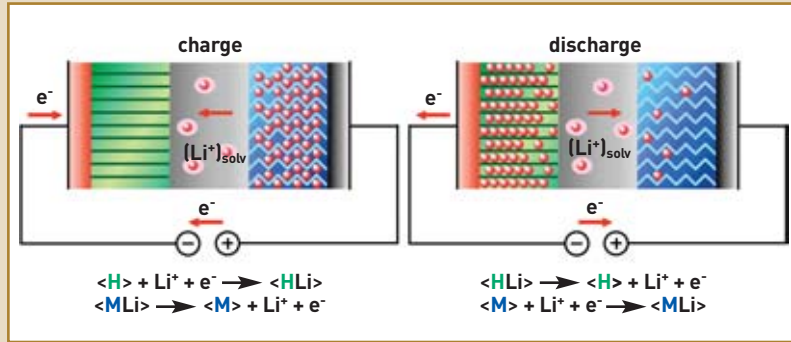
densities of 70–80 Wh/kg to be achieved. The second pathway had already been targeted by research around the late 1970s, with a view to finding electrochemical couples exhibiting better performance than the lead-acid or nickel-cadmium storage batteries used up to that point. Initial models were thus designed around a metallic-lithium-based negative electrode (lithium-metal pathway). However, that technology was faced with issues arising from poor reconstitution of the lithium negative electrode, over successive charging operations. As a result, around the early 1990s, research was initiated on a new, carbon-based type of negative electrode, this serving as a lithium-insertion compound. The lithium-ion pathway was born. Japanese manufacturers soon made their mark as leaders in the field. Already in business as portable device manufacturers, they saw the energy source as numbering among the strategic components for such devices. Thus it was that Sony, not initially involved in battery manufacture, decided, in the 1980s, to devote considerable resources to advance the technology, and make it suitable for industrialization. In February 1992, Sony announced, to general stupefaction, the immediate launching of industrial production of lithium-ion storage batteries. These early storage batteries exhibited limited performance (90 Wh/kg). Since then, these batteries have seen notable improvement (from 160 Wh/kg to over 180 Wh/kg in 2004), owing, on the one hand, to the technological advances made (reduction in the unproductive fraction of battery weight and volume), and, on the other, to optimization of materials performance. Gravimetric energy densities of over 200 Wh/kg are expected around 2005.

⁽¹⁾ One cycle includes one charge and one discharge.

Operating principle of a lithium storage battery

During use, hence during discharge of the **storage battery**, lithium released by the **negative electrode** (<H>: host intercalation material) in **ion form** (Li^+) migrates through the ion-conducting **electrolyte** to intercalate into the **positive electrode** active material (<MLi>: lithium-insertion compound of the metal oxide type). Every Li^+ ion passing through the storage battery's internal circuit is exactly compensated for by an **electron** passing through its external circuit, thus generating a current. The **gravimetric energy density** yielded by these reactions is

proportional both to the difference in potential between the two electrodes, and the quantity of lithium intercalating into the insertion material. It is further inversely proportional to system total mass. Now lithium is at the same time the lightest (molar atomic mass: 6.94 g), and the most highly **reducing** of metals: electrochemical systems using it may thus achieve voltages of 4 V, as against 1.5 V for other systems. This allows lithium batteries to deliver the highest gravimetric and volumetric energy densities (typically over 160 Wh/kg, and 400 Wh/l),



50% greater, on average, than those of conventional batteries. The operating principle of a lithium storage battery remains the same, whether a lithium-metal or carbon-based negative electrode is employed. In the latter case, the technological pathway is identified as lithium-ion, since lithium is never present in metal form in the battery, rather passing back and forth between the two lithium-insertion compounds contained in the positive and negative electrodes, at every charge or discharge of the battery.