## What is transmutation?

Transmutation is the transformation of one nucleus into another, through a reaction induced by particles with which it is bombarded. As applied to the treatment of nuclear waste, this consists in using that type of reaction to transform long-lived radioactive isotopes into isotopes having a markedly shorter life, or even into stable isotopes, in order to reduce the long-term radiotoxic inventory. In theory, the projectiles used may be photons, protons, or neutrons.

In the first case, the aim is to obtain, by bremsstrahlung, [1] through bombardment of a target by a beam of electrons, provided by an accelerator, photons able to bring about reactions of the  $(\gamma, xn)$  type. Under the effects of the incoming gamma radiation, x neutrons are expelled from the nucleus. When applied to substances that are too rich in neutrons, and hence unstable, such as certain fission products (strontium 90, cesium 137...), such reactions yield, as a rule, stable substances. However, owing to the very low efficiency achieved, and the very high electron current intensity required, this path is not deemed to be viable.

In the second case, the proton-nucleus interaction induces a complex reaction, known as **spallation**, resulting in fragmentation of the nucleus, and the release

of a number of particles, including highenergy neutrons. Transmutation by way of *direct* interaction between protons is uneconomic, since this would involve, in order to overcome the Coulomb barrier, [2] very-high-energy protons (1-2 GeV), requiring a generating energy greater than had been obtained from the process that resulted in producing the waste. On the other hand, indirect transmutation, using very-high-energy neutrons (of which around 30 may be yielded, depending on target nature and incoming proton energy), makes it possible to achieve very significantly improved performance. This is the path forming the basis for the design of so-called hybrid reactors, coupling a subcritical core and a high-intensity proton accelerator (see Box F, What is an ADS?

The third particle that may be used is thus the neutron. Owing to its lack of electric charge, this is by far the particle best suited to meet the desired criteria. It is "naturally" available in large quantities inside nuclear reactors, where it is used to trigger fission reactions, thus yielding energy, while constantly inducing, concurrently, transmutations, most of them unsought. The best recycling path for waste would thus be to reinject it in the very installation, more or less, that had produced it...

When a neutron collides with a nucleus, it may bounce off the nucleus, or penetrate it. In the latter case, the nucleus, by absorbing the neutron, gains excess energy, which it then releases in various ways:

- by expelling particles (a neutron, e.g.), while possibly releasing radiation;
- by solely emitting radiation; this is known as a capture reaction, since the neutron remains captive inside the nucleus;
- by breaking up into two nuclei, of more or less equal size, while releasing concurrently two or three neutrons; this is known as a *fission reaction*, in which considerable amounts of energy are released.

Transmutation of a radionuclide may be achieved either through neutron capture or by fission. Minor actinides, as elements having large nuclei (heavy nuclei), may undergo both fission and capture reactions. By fission, they transform into radionuclides that, in a majority of cases, are short-lived, or even into stable nuclei. The nuclei yielded by fission (known as fission products), being smaller, are only the seat of capture reactions, undergoing, on average, 4 radioactive decays, with a half-life not longer than a few years, as a rule, before they reach a stable form. Through capture, the same heavy nuclei transform into other radionuclides, often long-lived, which transform in turn through natural decay, but equally through capture and fission.

(2) A force of repulsion, which resists the drawing together of same-sign electric charges.

<sup>(1)</sup> From the German for "braking radiation." High-energy photon radiation, yielded by accelerated (or decelerated) particles (electrons) following a circular path, at the same time emitting braking photons tangentially, those with the highest energies being emitted preferentially along the electron beam axis.

## [ (next)

The probability, for a neutron, of causing a capture or a fission reaction is evaluated on the basis, respectively, of its capture cross-section and fission cross-section. Such cross-sections depend on the nature of the nucleus (they vary considerably from one nucleus to the next, and, even more markedly, from one isotope to the next for the same nucleus) and neutron energy.

For a neutron having an energy lower than 1 eV (in the range of slow, or thermal, neutrons), the capture cross-sec-

tion prevails; capture is about 100 times more probable than fission. This remains the case for energies in the 1 eV-1 MeV range (i.e., that of epithermal neutrons, where captures or fissions occur at definite energy levels). Beyond 1 MeV (fast neutron range), fissions become more probable than captures.

Two reactor pathways may be considered, according to the neutron energy range for which the majority of fission reactions occur: thermal-neutron reactors, and fast-neutron reactors. The ther-

mal neutron pathway is the technology used by France for its power generation equipment, with close to 60 pressurizedwater reactors. In a thermal-neutron reactor, neutrons yielded by fission are slowed down (moderated) through collisions against light nuclei, making up materials known as moderators. Due to the moderator (common water, in the case of pressurized-water reactors), neutron velocity falls off, down to a few kilometers per second, a value at which neutrons find themselves in thermal equilibrium with the ambient environment. Since fission cross-sections for 235U and 239Pu, for fission induced by thermal neutrons, are very large, a concentration of a few per cent of these fissile nuclei is sufficient to sustain the cascade of fissions. The flux, in a thermal-neutron reactor, is of the order of 1018 neutrons per square meter, per second.

In a fast-neutron reactor, such as Phénix, neutrons yielded by fission immediately induce, without first being slowed down, further fissions. There is no moderator in this case. Since, for this energy range, cross-sections are small, a fuel rich in fissile radionuclides must be used (up to 20% uranium 235 or plutonium 239), if the neutron multiplication factor is to be equal to 1. The flux in a fast-neutron reactor is ten times larger (of the order of 1019 neutrons per square meter, per second) than for a thermal-neutron reactor.

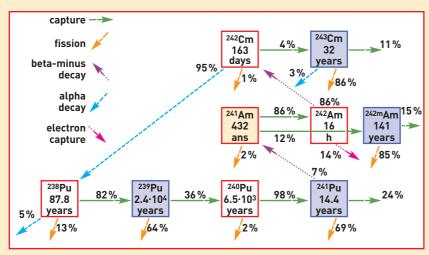


Figure. Simplified representation of the evolution chain of americium 241 in a thermal-neutron reactor (shown in blue: radionuclides disappearing through fission). Through capture, <sup>241</sup>Am transforms into <sup>242m</sup>Am, this disappearing predominantly through fission, and into <sup>242</sup>Am, which mainly decays (with a half-life of 16 hours) through beta decay into <sup>242</sup>Cm. <sup>242</sup>Cm transforms through alpha decay into <sup>238</sup>Pu, and through capture into <sup>243</sup>Cm, which itself disappears predominantly through fission. <sup>238</sup>Pu transforms through capture into <sup>239</sup>Pu, which disappears predominantly through fission.

### What is radioactive waste?

ccording to the International Atomic Energy Agency (IAEA), radioactive waste may be defined as "any material for which no use is foreseen and that contains radionuclides at concentrations greater than the values deemed admissible by the competent authority in materials suitable for use not subject to control." French law in turn introduces a further distinction, valid for nuclear waste as for any other waste, between waste and final, or "ultimate," waste (déchet ultime). Article L. 541-1 of the French Environmental Code thus specifies that "may be deemed as waste any residue from a process of production, transformation or use, any substance, material, product, or, more generally, any movable property left derelict or that its owner intends to leave derelict." further defining as ultimate "waste, be it the outcome of waste treatment or not, that is not amenable to further treatment under prevailing technological and economic conditions, in particular by extraction of the recoverable, usable part, or mitigation of its polluting or hazardous character."

Internationally, experts from IAEA and the Nuclear Energy Agency (NEA) – an OECD organization – as those in the European Commission find that long-lived waste produced in countries operating a nuclear power program is stored securely nowadays, whilst acknowledging a final solution is required, for the long-term management of such waste. They consider burial in deep geological structures appears, presently, to be the safest way to achieve final disposal of this type of waste.

## What constitutes radioactive waste? What are the volumes currently involved?

Radioactive waste is classified into a number of categories, according to its level of radioactivity, and the radioactive **period**, or **half-life**, of the radionuclides it contains. It is termed **long-lived waste** when that period is greater than 30 years, **short-lived waste** otherwise. The French classification system involves the following categories:

- very-low-level waste (VLLW); this contains very small amounts of radionuclides, of the order of 10–100 Bq/g (becquerels per gram), which precludes considering it as conventional waste;
- short-lived low and intermediate level waste (LILW-SL); radioactivity levels for such waste lie as a rule in a range from

- a few hundred to one million Bq/g, of which less than 10,000 Bq/g is from long-lived radionuclides. Its radioactivity becomes comparable to natural radioactivity in less than three hundred years. Production of such waste stands at some 15.000 m³ per year in France:
- long-lived low-level waste (LLW-LL);
   this category includes radium-bearing waste from the extraction of rare earths
   from radioactive ore, and graphite waste
   from first-generation reactors;
- long-lived intermediate-level waste (ILW-LL), this being highly disparate, whether in terms of origin or nature, with an overall stock standing, in France, at 45,000 m<sup>3</sup> at the end of 2004. This mainly comes from spent fuel assemblies (cladding hulls and end-caps), or from operation and maintenance of installations; this includes, in particular, waste conditioned during spent fuel reprocessing operations (as from 2002, this type of waste is compacted, amounting to some 200 m<sup>3</sup> annually), technological waste from the operation or routine maintenance of production or fuel-processing plants, from nuclear reactors or from research centers (some 230 m<sup>3</sup> annually), along with sludges from effluent treatment (less than 100 m<sup>3</sup> annually). Most such waste generates little heat, however some waste of this type is liable to release gases;
- high-level waste (HLW), containing fission products and minor actinides partitioned during spent fuel reprocessing (see Box B), and incorporated at high temperature into a glass matrix. Some 120 m³ of "nuclear glass" is thus cast every year. This type of waste bears the major part of radioactivity (over 95%), consequently it is the seat of considerable heat release, this remaining significant on a scale of several centuries.

Overall, radioactive waste conditioned in France amounts to less than 1 kg per year, per capita. That kilogram consists, for over 90%, of LILW-SL type waste, bearing but 5% of total radioactivity; 9% of ILW-LL waste, less than 1% HLW, and virtually no LLW-LL waste.

### What of the waste of tomorrow?

From 1991, ANDRA compiled, on a yearly basis, a geographical inventory of waste present on French territory. In 2001, ANDRA was asked by government to augment this "National Inventory," with the threefold aim of characterizing extant stocks (state of conditioning, processing

traceability), predicting future waste production trends to 2020, and informing the public (see An inventory projecting into the future). ANDRA published this reference National Inventory at the end of 2004. To meet requirements for research in compliance with the directions set out in the French Act of 30 December 1991 (see Radioactive waste management research: an ongoing process of advances), ANDRA, in collaboration with waste producers, has drawn up a Dimensioning Inventory Model (MID: Modèle d'inventaire de dimensionnement), for the purposes of arriving at estimates of the volume of waste packages to be taken on board in research along direction 2 (disposal). This model, including as it does predictions as to overall radioactive waste arisings from the current reactor fleet, over their entire lifespan, seeks to group waste types into families, homogeneous in terms of characteristics, and to formulate the most plausible hypotheses, with respect to conditioning modes, to derive the volumes to be taken on board for the purposes of the investigation. Finally, MID sets out to provide detailed stocktaking, intended to cover waste in the broadest possible fashion. MID (not to be confused with the National Inventory, which has the remit to provide a detailed account of actual waste currently present on French territory) thus makes it possible to bring down the variety of package families to a limited number of representative objects, and to specify the requisite margins of error, to ensure the design and assessment of disposal safety will be as robust as feasible, with respect to possible future variations in data.

To ensure consistency between investigations carried out in accordance with direction 2 and those along direction 3 (conditioning and long-term storage), CEA adopted MID as input data. MID subsumes waste packages into standard package types, then computes the number and volume of HLW and ILW-LL packages, according to a number of scenarios, all based on the assumption that current nuclear power plants will be operated for 40 years, their output plateauing at 400 TWhe per year.

Table 1 shows the numbers and volumes for each standard package type, for the scenario assuming a continuation of current strategy, with respect to spent fuel reprocessing: reprocessing of 79,200 UOX fuel assemblies and storage of 5,400 MOX

MID standard package types	Symbols	Producers	Categories	Number	Volume (m³)
Vitrified waste packages	CO — C2	Cogema*	HLW	42,470	7,410
Activated metal waste packages	B1	EDF	ILW-LL	2,560	470
Bituminized sludge packages	B2	CEA, Cogema*	ILW-LL	105,010	36,060
Cemented technological waste packages	В3	CEA, Cogema*	ILW-LL	32,940	27,260
Cemented hull and end-cap packages	B4	Cogema*	ILW-LL	1,520	2,730
Compacted structural and technological waste packages	B5	Cogema*	ILW-LL	39,900	7,300
Containerized loose structural and technological waste packages	B6	Cogema*	ILW-LL	10,810	4,580
Total B				192,740	78,400
Total overall				235,210	85,810

<sup>\*</sup> renamed Areva NC in 2006

#### Table 1.

Amounts (number, and volume) of waste packages, as predicted in France for 40 years' operation of the current fleet of reactors, according to ANDRA's Dimensioning Inventory Model (MID).

assemblies discharged from the current PWR fleet, when operated over 40 years.

#### What forms does it come in?

Five types of generic packages (also found in MID) may be considered:

- cementitious waste packages: ILW-LL waste packages employing hydraulic-binder based materials as a conditioning matrix, or as an immobilizing grout, or yet as a container constituent;
- bituminized sludge packages: LLW and ILW-LL waste packages, in which bitumen is used as confinement matrix for low- and intermediate-level residues from treatment of a variety of liquid effluents (fuel processing, research centers, etc.);
- standard compacted waste packages (CSD-C: colis standard de déchets compactés): ILW-LL packages obtained through compaction conditioning of structural waste from fuel assemblies, and technological waste from the La Haque workshops;
- standard vitrified waste packages (CSD-V: colis standard de déchets vitrifiés):

HLW packages, obtained mainly through vitrification of highly active solutions from spent fuel reprocessing;

• spent fuel packages: packages consisting in nuclear fuel assemblies discharged from reactors; these are not considered to be waste in France.

The only long-lived waste packages to be generated in any significant amounts by current electricity production (see Box B) are vitrified waste packages and standard compacted waste packages, the other types of packages having, for the most part, already been produced, and bearing but a small part of total radioactivity.

# What is happening to this waste at present? What is to be done in the long term?

The goal of long-term radioactive waste management is to protect humankind and its environment from the effects of the materials comprised in this waste, most importantly from radiological hazards. Any release or dissemination of radioactive

materials must thus be precluded, through the lasting isolation of such waste from the environment. This management is guided by the following principles: to produce as little waste as practicable; limit its hazardous character as far as feasible; take into account the specific characters of each category of waste; and opt for measures that will minimize the burden (monitoring, maintenance) for future generations.

As for all nuclear activities subject to control by the French Nuclear Safety Authority (Autorité de sûreté nucléaire), fundamental safety regulations (RFSs: règles fondamentales de sûreté) have been drawn up with respect to radioactive waste management: sorting, volume reduction, package confinement potential, manufacturing method, radionuclide concentration. RFS III-2.f, in particular, specifies the conditions to be met for the design of, and demonstration of safety for an underground repository, and thus provides a basic guide for disposal investigations. Industrial solutions (see Industrial solutions for all lowlevel waste) are currently available for nigh on 85% (by volume) of waste, i.e. VLLW and LILW-SL waste. A solution for LLW-LL waste is the subject of ongoing investigation by ANDRA, at the behest of waste producers. ILW-LL and HLW waste, containing radionuclides having very long half-lives (in some cases, greater than several hundred thousand years) are currently held in storage installations coming under the control of the Nuclear Safety Authority. What is to become of this waste in the long term, beyond this storage phase, is what the Act of 30 December 1991 addresses (see Table 2).

For all of these waste types, the French Nuclear Safety Authority is drawing up a National Radioactive Waste Management Plan, specifying, for each type, a management pathway.

	Short-lived Half-life < 30 years for the main elements	Long-lived Half-life > 30 years						
Very-low-level waste (VLLW)	Morvilliers dedicated dispose Capacity: 6	Morvilliers dedicated disposal facility (open since 2003) Capacity: 650,000 m <sup>3</sup>						
Low-level waste (LLW)	Aube Center (open since 1992)	Dedicated disposal facility under investigation for radium-bearing waste (volume: 100,000 m³) and graphite waste (volume: 14,000 m³)						
Intermediate-level waste (ILW)	Capacity: 1 million m <sup>3</sup>	MID volume estimate: 78,000 m <sup>3</sup>						
High-level waste (HLW)	MID volume esti	mate: 7,400 m <sup>3</sup>						

#### Table 2

Long-term management modes, as currently operated, or planned, in France, by radioactive waste category. The orange area highlights those categories targeted by investigations covered by the Act of 30 December 1991.

■ (1) According to the Dimensioning Inventory Model (MID)

## **B** Waste from the nuclear power cycle

ost high-level (high-activity) radioactive waste (HLW) originates, in France, in the irradiation, inside nuclear power reactors, of fuel made up from enriched uranium oxide (UOX) pellets, or also, in part, from mixed uranium and plutonium oxide (MOX). Some 1,200 tonnes of spent fuel is discharged annually from the fleet of 58 pressurized-water reactors (PWRs) operated by EDF, supplying over 400 TWh per year, i.e. more than three quarters of French national power consumption.

The fuel's composition alters, during its irradiation inside the reactor. Shortly after discharge, fuel elements contain, on average, [1] some 95% residual uranium, 1% plutonium and other transuranic elements – up to 0.1% – and 4% of products yielded by fission. The latter exhibit very significant radioactivity levels – to the extent this necessitates management safety measures requiring major industrial resources – of some 1017 Bq per tonne of initial uranium (tiU) (see Figure 1).

The *uranium* found in spent fuel exhibits a makeup that is obviously different from that of the initial fuel. The greater the irradiation, the higher the consumption of **fissile** nuclei, and consequently the greater the extent by which the **uranium** will have been **depleted** of the fissile **isotope** 235 (<sup>235</sup>U). Irradiation conditions usually prevailing in reactors in the French fleet, with an average fuel residence time inside the reactor of some 4 years, for a

1 <b>H</b>																	<sup>2</sup> He
3 Li	<sup>4</sup> Be											<sup>5</sup> B	်င	<sup>7</sup> N	8	<sup>9</sup> F	Ne
Na	Mg										13 Al	14 Si	15 <b>P</b>	16 <b>S</b>	17 Cl	18 Ar	
19 <b>K</b>	<sup>20</sup> Ca	21 <b>Sc</b>	Ti	23 <b>V</b>	Cr	25 <b>Mn</b>	Fe	27 <b>Co</b>	Ni Ni	Cu	30 <b>Zn</b>	31 <b>Ga</b>	32 Ge	33 <b>As</b>	34 <b>Se</b>	35 Br	Kr
Rb	38 Sr	39 <b>Y</b>	Zr	Nb	42 <b>Mo</b>	43 (Tc)	Ru	45 Rh	Pd)	Ag	48 Cd	49 In	50 Sn	51 Sb	<sup>52</sup> <b>Te</b>	53	Xe
55 <b>Cs</b>	56 <b>Ba</b>	Ln	72 Hf	<sup>73</sup> <b>Ta</b>	74 <b>W</b>	75 Re	<sup>76</sup> Os	<sup>77</sup> Ir	78 Pt	79 Au	Hg	81 <b>TI</b>	Pb	83 <b>B</b> i	84 <b>Po</b>	At	Rn
87 Fr	Ra	An	104 <b>R</b> f	105 <b>Db</b>	106 Sg	107 <b>Bh</b>	<sup>108</sup> Hs	109 <b>M</b> t	110 Uun								
lanth	lanthanides																
actin	actinides																
C	■ heavy nuclei ■ activation products ■ fission products ○ long-lived radionuclides																

Figure 1.
The main elements found in spent nuclear fuel.

burnup rate close to 50 GWd/t, result in bringing down final <sup>235</sup>U content to a value quite close to that of natural uranium (less than 1%), entailing an energy potential very close to the latter's. Indeed, even though this uranium remains slightly richer in the fissile isotope than natural uranium, for which <sup>235</sup>U content stands at 0.7%, the presence should also be noted, in smaller, though significant, amounts, of other isotopes having adverse effects in neutronic or radiological terms (<sup>232</sup>U, <sup>236</sup>U), that had not figured in the initial fuel (see Table 1).

(1) These figures should be taken as indicative values. They allow orders of magnitude to be pinpointed for enriched-uranium oxide fuel, taken from the main current French nuclear power pathway; they do depend, however, on a number of parameters, such as initial fuel composition and irradiation conditions, particularly irradiation time.

The plutonium present in spent fuel is yielded by successive neutron capture and decay processes. Part of the Pu is dissipated through fission: thus about one third of the energy generated is yielded by "in situ recycling" of this element. These processes further bring about the formation of heavy nuclei, involving, whether directly themselves, or through their daughter products, long radioactive halflives. These are the elements of the actinide family, this including, essentially, plutonium (from <sup>238</sup>Pu to <sup>242</sup>Pu, the oddnumbered isotopes generated in part undergoing fission themselves during irradiation), but equally neptunium (Np), americium (Am), and curium (Cm), known as minor actinides (MAs), owing to the

element	isotope	half-life (years)	UOX 33 GWd/tiU (E <sup>235</sup> U: 3.5%)		UOX 45 GWd/tiU (E <sup>235</sup> U: 3.7%)			GWd/tiU : 4.5%)	MOX 45 GWd/tihm (Ei Pu: 8.65%)	
			isotope content (%)	quantity (g/tiU)	isotope content (%)	quantity (g/tiU)	isotope content (%)	quantity (g/tiU)	isotope content (%)	quantity (g/tihm)
	234	246,000	0.02	222	0.02	206	0.02	229	0.02	112
U	235	7.04·10 <sup>8</sup>	1.05	10,300	0.74	6,870	0.62	5,870	0.13	1,070
	236	2.34·10 <sup>7</sup>	0.43	4,224	0.54	4,950	0.66	6,240	0.05	255
	238	4.47·10 <sup>9</sup>	98.4	941,000	98.7	929,000	98.7	911,000	99.8	886,000
	238	87.7	1.8	166	2.9	334	4.5	590	3.9	2,390
Pu	239	24,100	58.3	5,680	52.1	5,900	48.9	6,360	37.7	23,100
	240	6,560	22.7	2,214	24,3	2,760	24.5	3,180	32	19,600
	241	14.4	12.2	1,187	12.9	1,460	12.6	1,640	14.5	8,920
	242	3.75·10 <sup>5</sup>	5.0	490	7.8	884	9.5	1,230	11.9	7,300

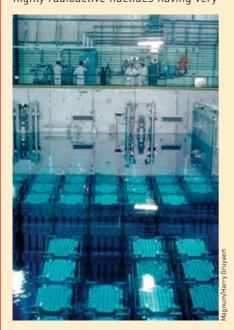
Table 1.

Major actinide inventory for spent UOX and MOX fuel after 3 years' cooling, for a variety of enrichment and burnup rates. Burnup rate and quantity are expressed per tonne of initial uranium (tiU) for UOX, per tonne of initial heavy metal (tihm) for MOX.

lesser abundance of these elements, compared with that of U and Pu, the latter being termed major actinides.

Activation processes affecting nuclei of non-radioactive elements mainly involve structural materials, i.e. the materials of the tubes, grids, plates and end-fittings that ensure the mechanical strength of nuclear fuel. These materials lead, in particular, to formation of carbon 14 (14C), with a half-life of 5,730 years, in amounts that are however very low, much less than one gram per tonne of initial uranium (g/tiU) in usual conditions.

It is the products yielded by fission of the initial uranium 235, but equally of the Pu generated (isotopes 239 and 241), known as fission products (FPs), that are the essential source of the radioactivity of spent fuel, shortly after discharge. Over 300 radionuclides - two thirds of which however will be dissipated through radioactive decay in a few years, after irradiation - have been identified. These radionuclides are distributed over some 40 elements in the periodic table, from germanium (32Ge) to dysprosium (66Dy), with a presence of tritium from fission, i.e. from the fission into three fragments (ternary fission) of <sup>235</sup>U. They are thus characterized by great diversity: diverse radioactive properties, involving as they do some highly radioactive nuclides having very



After discharge, spent fuel is stored in cooling pools, to allow its radioactivity to come down significantly.

Shown here is a storage pool at Areva's spent fuel reprocessing plant at La Haque.

	UOX 33 GWd/tiU (E <sup>235</sup> U: 3.5%)	UOX 45 GWd/tiU (E <sup>235</sup> U: 3.7%)	UOX 60 GWd/tiU (E <sup>235</sup> U: 4.5%)	MOX 45 GWd/tihm (Ei Pu: 8.65%)
family	*	quantity (kg/tiU)	quantity (kg/tiU)	
rare gases (Kr, Xe)	5.6	7.7	10.3	7
alkali metals (Cs, Rb)	3	4	5.2	4.5
alkaline-earth metals (Sr, Ba)	2.4	3.3	4.5	2.6
Y and lanthanides	10.2	13.8	18.3	12.4
zirconium	3.6	4.8	6.3	3.3
chalcogens (Se, Te)	0.5	0.7	1	0.8
molybdenum	3.3	4.5	6	4.1
halogens (I, Br)	0.2	0.3	0.4	0.4
technetium	0.8	1.1	1.4	1.1
Ru, Rh, Pd	3.9	5.7	7.7	8.3
miscellaneous: Ag, Cd, Sn, Sb	0.1	0.2	0.3	0.6

Table 2.

Breakdown by chemical family of fission products in spent UOX and MOX fuel, after 3 years' cooling, for a variety of enrichment and burnup rates.

short lifespans, and conversely others having radioactive half-lives counted in millions of years; and diverse chemical properties, as is apparent from the analysis, for the "reference" fuels used in PWRs in the French fleet, of the breakdown of FPs generated, by families in the periodic table (see Table 2). These FPs, along with the actinides generated, are, for the most part, present in the form of oxides included in the initial uranium oxide, which remains by far the majority constituent. Among some notable exceptions may be noted iodine (I), present in the form of cesium iodide, rare gases, such as krypton (Kr) and xenon (Xe), or certain noble metals, including ruthenium (Ru), rhodium (Rh), and palladium (Pd), which may form metallic inclusions within the oxide

Pu is recycled nowadays in the form of MOX fuel, used in part of the fleet (some 20 reactors currently). Residual U may in turn be re-enriched (and recycled as a substitute for mined uranium). Recycling intensity depends on market prices for natural uranium, the recent upturn in which should result in raising the current recycling rate (about one third being recycled at present).

Such U and Pu recycling is the foundation for the **reprocessing** strategy currently implemented in France, for the major part of spent fuel (some two thirds currently). For the 500 kg or so of U initially contained in every fuel element, and after partitioning of 475 kg of residual U and about 5 kg Pu, this "ultimate" waste amounts to less than 20 kg of FPs, and less than 500 grams MAs. This waste management pathway (otherwise know as the closed cycle), consisting as it does in reprocessing spent fuel now, to partition recoverable materials and ultimate waste, differs from strategies whereby spent fuel is conserved as-is, whether this be due to a wait-and-see policy (pending a decision on a long-term management mode), or to a so-called open cycle policy, whereby spent fuel is considered to be waste, and designated for conditioning into containers, and disposal as-is.

In the nuclear power cycle, as it is implemented in France, waste is subdivided into two categories, according to its origin. Waste directly obtained from spent fuel is further subdivided into minor actinides and fission products, on the one hand, and structural waste, comprising hulls (segments of the cladding tubes that had held the fuel for PWRs) and end-caps (fittings forming the end-pieces of the fuel assemblies for these same PWRs), on the other hand. The process used for spent fuel reprocessing, to extract U and Pu, also generates technological waste (operational waste, such as spare parts, protection gloves...) and liquid effluents.

## What is an ADS?

n ADS (accelerator-driven system) is a hybrid system, comprising a nuclear reactor operating in subcritical mode, i.e. a reactor unable by itself to sustain a fission chain reaction, "driven" by an external source, having the ability to

supply it with the required complement of neutrons.[1]

Inside the core of a nuclear reactor. indeed, it is the fission energy from heavy nuclei, such as uranium 235 or plutonium 239, that is released. Uranium 235 yields, when undergoing fission, on average 2.5 neutrons, which can in turn induce a further fission, if they collide with a uranium 235 nucleus. It may thus

be seen that, once the initial fission Principle schematic of an ADS. is initiated, a chain reaction may develop, resulting, through a succession of fissions, in a rise in the neutron population. However, of the 2.5 neutrons yielded by the initial fission, some are captured, thus not giving rise to further fissions. The number of fissions generated from one initial fission is characterized by the effective multiplication factor keff, equal to the ratio of the number of fission neutrons generated, over the number of neutrons disappearing. It is on the value of this coefficient that the evolution of the neutron population depends: if keff is markedly higher than 1, the population increases rapidly; if it is slightly higher than 1, neutron multiplication sets in, but remains under control: this is the state desired at reactor startup; if keff is equal to 1, the population remains stable; this is the state

for a reactor in normal operating conditions; and, if k<sub>eff</sub> is lower than 1, the neutron population dwindles, and becomes extinct, unless - as is the case for a hybrid system - an external source provides a neutron supply.

window spallation accelerator target providing **->**-100 keV external neutrons proton source subcritical reactor

From the effective multiplication factor, a reactor's reactivity is defined by the ratio  $(k_{eff} - 1)/k_{eff}$ . The condition for stability is then expressed by zero reactivity. To stabilize a neutron population, it is sufficient to act on the proportion of materials exhibiting a large neutron capture cross-section (neutron absorber materials) inside the reactor.

In an ADS, the source of extra neutrons is fed with protons, generated with an energy of about 100 keV, then injected into an accelerator (linear accelerator or cyclotron), which brings them to an energy of around 1 GeV, and directs them to a heavy-metal target (lead, lead-bismuth, tungsten or tantalum). When irradiated by the proton beam, this target yields, through spallation reactions, an intense, high-energy (1-20 MeV) neutron flux, one single incoming neutron having the ability to generate up to 30 neutrons. The latter then go on to interact with the fuel of the subcritical neutron multiplier medium, yielding further neutrons (fission neutrons) (see Figure).

Most hybrid system projects use as a core (of annular configuration, as a rule) fast-

> neutron environments, since these make it possible to achieve neutron balances most favorable to transmutation, an operation that allows waste to be "burned," but which may equally be used to yield further fissile nuclei. Such a system may also be used for energy generation, even though part of this energy must be set aside to power the proton accelerator, a part that is all the higher, the more

subcritical the system is. Such a system is safe in principle from most reactivity accidents, its multiplication factor being lower than 1, contrary to that of a reactor operated in critical mode: the chain reaction would come to a halt, if it was not sustained by this supply of external neutrons.

A major component in a hybrid reactor, the window, positioned at the end of the beam line, isolates the accelerator from the target, and makes it possible to keep the accelerator in a vacuum. Traversed as it is by the proton beam, it is a sensitive part of the system: its lifespan depends on thermal and mechanical stresses, and corrosion. Projects are mooted, however, of windowless ADSs. In the latter case, it is the confinement constraints, and those of radioactive spallation product extraction, that must be taken on board.